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MONTHLY MAGAZINE OF THE INDIAN FEDERATION OF WOVEN TECHNICAL TEXTILES Vol. XXVIII No. 10 October 2024

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President's Message

Dear Members,

As we step into a promising November, the positivity of the festive season continues to inspire hope and growth across our industry. The markets remain robust, with steady demand and stable raw material prices — a reassuring sign as we navigate the final quarter of 2024.

EPR Compliance: A Step Towards Sustainability

With the deadline for filing EPR (Extended Producer Responsibility) Annual Returns fast approaching on 30th November 2024, I urge all members to ensure compliance. Kindly purchase the necessary EPR Credits from the CPCB portal to meet your EPR liability for the financial year 2023-2024.

Let us continue to lead as a responsible and sustainable industry, committed to circularity and environmental stewardship. Compliance with EPR guidelines is not just a requirement; it is our responsibility to ensure a better tomorrow for our planet.

Progress on QCO and BIS Standards

The Quality Control Order (QCO) on PP Cement Bags and Block Bottom Bags is expected to come into effect on 6th December 2024. IFTEX has been actively engaging with BIS to advocate for key revisions in the relevant standards:

- PP Cement Bags: Revision of Warp & Weft strength from 900 N to 850 N and seam strength from 400 N to 360 N.
- Block Bottom Bags: Corelating increase in air permeability with corresponding decrease in strength and elongation specifications.

With consistent representation and the collective support of the industry, we remain optimistic that the desired revisions will be accepted. These changes are essential for aligning standards with practical performance metrics while maintaining quality and efficiency.

Annual Subscription Reminder

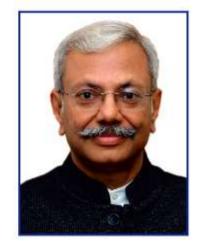
I also take this opportunity to remind all members to kindly pay their Annual Subscription for the Year 2024-2025. Your contributions will play a pivotal role in strengthening our organization and fuelling our shared mission of advancing towards our common goal.

As always, I extend my gratitude for your unwavering support and active participation. Together, we continue to work towards a stronger, more sustainable future for woven technical textiles. Let us approach the coming months with optimism, collaboration, and determination to achieve our shared goals.

Wishing you all success and prosperity in the festive season and beyond!

Warm regards,

K.R. Padmaja Reddy President, IFTEX



Vice President's Message

Dear Members.

As we embrace the vibrant season of October, I take immense pride in reflecting upon the strides we have made over the past year as an association. It has been a transformative journey for the Indian Federation of Woven Technical Textiles (IFTEX), one that signifies growth, resilience, and a collective determination to advance the technical textiles sector.

A New Identity: Embracing IFTEX

One of our most significant milestones was the adoption of our new name, transitioning from AIFTMA to IFTEX. This change symbolizes a fresh outlook and a sharper focus on the woven technical textiles industry. With the unwavering support of our members and a concerted effort by the leadership team, we successfully secured approval from the registrar, cementing this change officially. This rebranding aligns us more closely with our mission and goals, resonating better with stakeholders across the industry.

Advocating for Policy Reforms

Our continuous dialogue with key government agencies has borne fruit, making compliance and regulatory processes more industry-friendly:

- CPCB Interaction: We maintained regular communication with the Central Pollution Control Board (CPCB), advocating for ease of compliance and negotiating necessary extensions for compliance deadlines. These efforts aim to ensure that our industry thrives without unnecessary bottlenecks while upholding environmental responsibility.
- 2. BIS Standards Representation: Through consistent engagements with the Bureau of Indian Standards (BIS), we have successfully highlighted and addressed discrepancies in standards. These corrections are pivotal for fostering innovation and ensuring fair play across the sector.
- QCO Implementation Support: Our discussions with the Department of Chemicals and Petrochemicals (DCPC) have resulted in rationalized timelines for the implementation of Quality Control Orders (QCOs), giving businesses the breathing room needed to adapt effectively.

Securing Opportunities with FCI

One of our noteworthy achievements has been advocating for the inclusion of 10 kg woven technical textile bags in procurement by the Food Corporation of India (FCI). Our persistent efforts to demonstrate the quality, durability, and cost-effectiveness of these bags have led to favourable

outcomes. By collaborating with FCI, we have not only created a significant opportunity for our members but also contributed to enhancing the efficiency of food storage and distribution systems.

Looking Ahead: Current Focus

October marks a crucial period for our industry as we gear up for increased demands. A few focal points this month include:

- Promoting Sustainability: With heightened global attention on eco-friendly practices, IFTEX is working on preparing a whitepaper on sustainable production methods tailored to the woven technical textiles sector.
- Expanding Horizons: The association is actively working on strategies to enhance new product
 opportunities, leveraging our innovative capabilities in creating alternate packaging solutions.
- Innovation Showcase: We encourage members to participate in upcoming expos, to showcase innovations that define the future of technical textiles.

A Note of Gratitude

None of this would have been possible without your active participation and unwavering support. As we advance, I urge every member to stay engaged, share ideas, and contribute to our collective vision. Together, we will continue to shape the future of woven technical textiles and secure India's position as a global leader in this space.

Let us remain united in our purpose, driven by innovation, and committed to excellence. Wishing you a productive and prosperous month ahead!

Warm regards,

Dr. Prakash Kumar Khemani

Vice President Indian Federation of Woven Technical Textiles (IFTEX)





Mr. Arvinder Singh Sahney

on his Appointment as Chairman of Indian Oil

The Indian Federation of Woven Technical Textiles (IFTEX) extends its heartfelt congratulations to Mr. Arvinder Singh Sahney on his appointment as the Chairman of Indian Oil Corporation Ltd. (Indian Oil).

An accomplished industry leader with nearly three decades of experience, Mr. Sahney's remarkable journey—from his beginnings as a Chemical Engineer from HBTI Kanpur to becoming a visionary leader at Indian Oil—serves as an inspiration to all in the industrial and energy sectors.

Mr. Sahney's distinguished career is marked by his pivotal contributions to Indian Oil's growth, including his instrumental role in commissioning the 15 MMTPA Paradip Refinery, which has greatly enhanced India's refining capacity and energy security. His leadership in driving transformative projects, such as the upcoming mega Petrochemical Complex at Paradip, reflects his innovative approach and dedication to advancing the industry.

As an advocate of people-centric practices and sustainable energy solutions, Mr. Sahney brings a forward-thinking vision that aligns seamlessly with India's aspirations for green energy and sustainability. His leadership promises to strengthen Indian Oil's core operations while paving the way for its expansion into cleaner, greener energy initiatives.

At IFTEX, we applaud Mr. Sahney's commitment to excellence and his invaluable contributions to the nation's energy landscape. We are confident that under his leadership, Indian Oil will continue to set benchmarks for innovation and sustainability in the energy sector.

We wish him great success in this new role and look forward to witnessing his inspiring journey ahead.

Best wishes.

Indian Federation of Woven Technical Textiles (IFTEX)



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E-mail: accounts@iftex.in

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- The views expressed in this publication are not necessarily those of the Association.
- This Association represents the Woven technial Textile Manufacturers in the Country. All of them stand solidly behind it.
- Ever since it was established in 1971, the Association has focused attention on the problems and difficulties faced by the Woven technial Textile Industry and has solved several of them.
- Members are requested to contribute articles on subjects that have a bearing on Woven technial Textile Industry in particular and PP / HDPE Industry in general. They will be published if they conform to the accepted standards. Letters to the Association and suggestions for improvement of this publication are welcome.
- For private circulation among members only.

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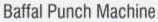
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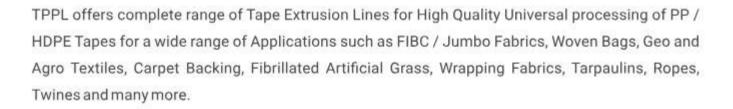
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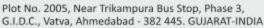


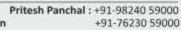
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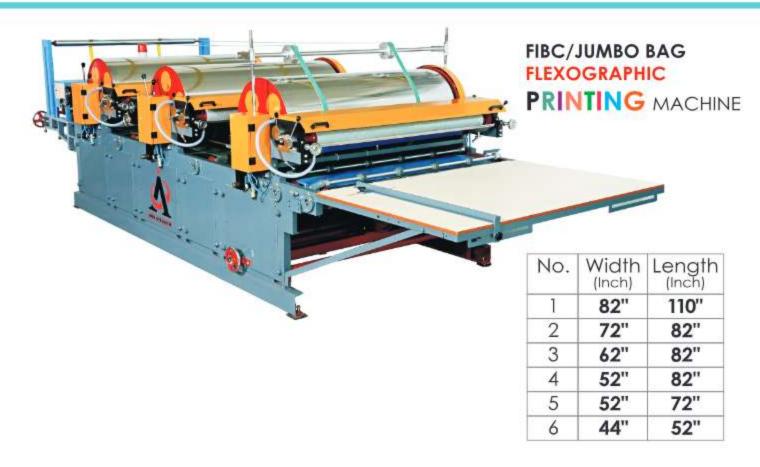


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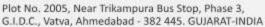


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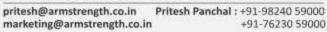








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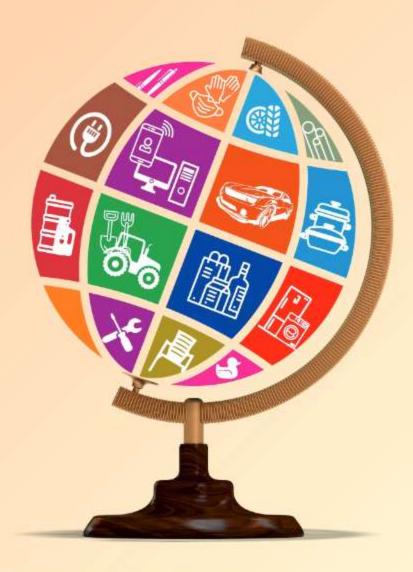
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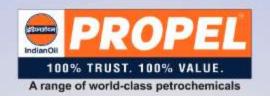


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Special Design For Multicolour Logo Print For Fertilizer

Speed 100 mtr. /min

To Print on Special Products:

- Rice Bags
- > BOPP Bags
- > Multicolor Special Printing
- > Fertilizer Bags
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- innovativeflexo
- sales@flexo.co.in, info@flexo.co.in

FEATURES

- > Choice of printing both sides in 5+1, 4+2, 3+3 colour combinations.
- A turret un-winder with facility to run the machine without stopping, while loading fabric rolls and unloading empty core
- A surface winder, with provision to run the machine without stopping, while changing the wound fabric roll and placing fresh core.
- > An Edge Guiding System, with Ultrasonic Edge Sensor and Electric Actuator.
- Chamber Doctor Blade System, with Ink Circulation System, shall be offered for all the stations, in lieu of Ink Roller System (Option)
- Ceramic Anilox rollers with cells arranged at 200 to 300 lpi, with Special Mountings for Quick Changing (Option)
- > Tension Control System.
- > Page registration control adjustable manually to move the print drum radially.
- > Print drum Axial adjustment required using a hand wheel to adjust the printing
- > location axially marginally. (for about 30 to 40 mm)
- > Hot air blower system, for drying the ink.
- Main motor with VFD and control panel to have all the controls in a HMI panel, with running hours meter and Energy meter.
- > The working width shall be 850mm and the machine speed shall be 100m/min, with a maximum repeat length of 1200mm. The Stereo Roller Mountings shall be with quick release provisions, to facilitate easy changing of Stereo Cylinders.
- > Two Air Shafts to mount 75mm cores for the Unwinding side and Two Air Shafts of the same core size, for the Winding Side shall also be provided (Option)
- > 1 Ton Electric Rope Hoist, mainly for lifting print drums on both sides.
- > Static Discharge Provision & Corona Treater to provide up to 42 Dynes Treatment (Option)



INNOVATION WITH PERFECTION

OT

SENSE | MONITOR | ANALYSE



Connectivity

Allowing users to log and analyze key performance indicators such as OEE, Alteem's Dashboard Portal is at the heart of connected services. Showing historical data and generating reports, it allows users to gain insights to produce real operational improvements, and can be used remotely via laptops and smart phones.

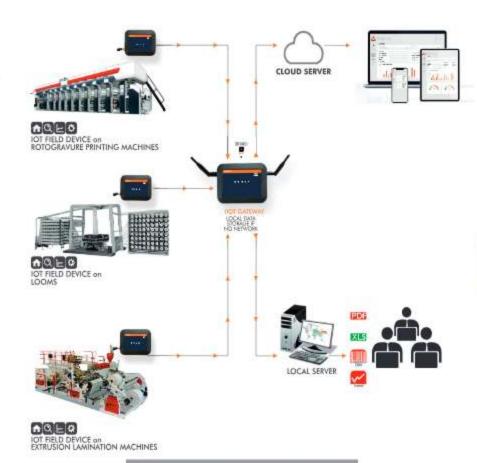
Remote Monitoring

Remote Monitoring provides live data of all connected machines, including average speeds, production output, uptime, downtime, energy consumption, job planning, and much more. This data can then be used to improve operations and enhance productivity.

Downtime Monitoring

Downtime monitoring improves overall production efficiency by giving live and historical data of the machines to make sure they are performing as per the required capacities.





The Gateway can be installed directly on the machine.

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(3)

Automatic B2B Registration Control System

ABR -400

Achieving Precise Alignment: Front and Back Mark Matching in Extrusion Lamination Machinery





High Speed Embedded Board



Automatic Search for Registration Mark





7 inch Touch Screen

Back To Back Window Matching System

Achieving Seamless Front and Back Window Alignment in Lamination Machine



ARC -400



FOR SALE

SR. NO.	MACHINE NAME	QUANTITY
1	8 SHUTTLE CIRCULAR LOOMS- MAKE: - CIRWIND, MODEL-CSL 8/48	2 NOS
2	8 SHUTTLE CIRCULAR LOOMS- MAKE: - LOHIA, MODEL-LSL 8 WITH FABRIC OPENING DEVICE AND WIDE WIDTH WINDERS FOR LIGHT WEIGHT FABRIC	2 NOS
3	OMEGA 6 CIRCULAR LOOM	12 NOS
4	LINER PLANT- MAKE: - SUBHAM	1 NO
5	PRINTING MACHINE-4 COLOUR, MAKE: - JP, YEAR - 2004, CAPACITY - 80 MTR/MNT	1 NO
6	SEWING MACHINE- MAKE: - ARMSTRONG, MODEL-502	6 NOS
7	SEWING MACHINE- MAKE: - NEWLONG, MODEL: - DKN-3W	3 NOS
8	SEWING MACHINE- MAKE: - NEWLONG, MODEL: - DN-2HS	1 NO
9	SPARE PARTS OF NEW LONG SEWING MACHINE	
10	JAIKO - 810 CIRCULAR LOOM	2 NOS
11	LAMINATION PLANT - 4.3 MTR - TANDEM	1 NOS
12	AUTO CUTTING & STITCHING M/C. (GOLDEN JASON MAKE - BCS)	2 NOS

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43 IFTEX Times, October 2024



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- » Hydraulic Cheese Pipe Straighter
- » Hydraulic Bale Press For Waste
- Bobbin Cleaning Machine
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- » Gear Box Cooling For Tap Plant Hot Air Dryer Granules » Power Saving Blowers & All Accessories for Raffia Industrie
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- » Perforation Unit For Online Printing Machine
- » Surface Winder For Printing Machine & Lamination Plant
- » Online Gusseting Unit
- » Mixing Machine For Row Material (Granules)
- » Unwinding Unit & Rewinding Unit with Web Guiding System



Hydraulic Bale Press (40 to 150 Ton)



Hydraulic Bale Press For FIBC (Jumbo Bag)



Hydraulic Bale Press For Waste



Bobbin Cleaning Machine



Hydraulic Cheese Pipe Straighter



Perforation Unit



Hot Air Dryer



Granule Mixing Machine



Fabric Rewinding Machine



Surface Rewinder



Manual Printing Machine (up to 4 color)



Unwinding Unit



Plot No. 4/5/6/7, Tirth Bhoomi Industrial Park-2, Bakrol-Gatrad Road, Opp. Bricks Factory Village-Bakrol (Bujrang), Taluka Daskroi, Dist. Ahmedabad - 382430, Gujarat, India Ph.: 7201000662 | Mob.: +91 9376186526 / 9662043526 / 9376186513 E-mail: sarindustries2011@gmail.com | Website: sarindustries.com





MIXER WITH DRYER

We are very pleased to introduce yet another innovation to woven sacks industry. It will certainly minimize your problems in mixing of raw materials perfectly. The salient features of our mixing machine are:

- 1.Reduction of man power working
- 2.Reduction of mixing time
- 3.Reduction of mishandling
- 4.Improves quality of end product
- 5.Contains 2 hot air blower of 0.5HP with 7.5 KW heater with PID installed Electric Panel.

Machine Size	Mixing Capacity
(LXBXH) in MM	Kg / 15 min
1000 X 1000 X 1000	150



Bag Cutting and Sewing Machine (BCS)

- Heavy Duty Lazar cutting fabricated MS structure with fully automatic user friendly control system with 15HP connecting load with electric panel.
- Machines consists of web guide, unwinding unit, cutting unit, feeding unit an efficient clipper system and a sewing machine with single and double folder.
- 3. Working width of machine is between 8" to 36" inch.
- 4. Working length of machine is between 12" to 53" inch.
- 5. Cutting length accuracy of machine is ±1mm.
- Production capacity 20-35 bags per min depending on the sewing machine.





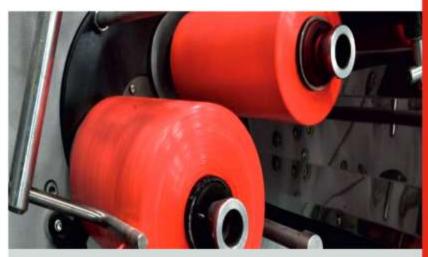
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Product Detail

Cheese pipes are used in large numbers in woven sacks unit to wind/warp bobbins. This inexpensive item of often escapes the attention that is deserved while procurement.

Using our developed technology, We provide you

- ✓ Highly polished, mirror like finish inside & outside the pipe.
- Accurate Size & roundness. Inaccurate size causes slippage or seizure on the winding spindle.
- √ High Tensile Strength for Long Life.
- Advance Powder Coating both, inside and out side. It is usually used to create a hard finish that is tougher & thicker than different coating.
- √193 grams pipes with high tensile strength for saving power consumption and maintenance of Cheese Winder.



Contact Detail

- O +91 98310 29551 / 98316 32512
- www.skeco.co.in
- 11, Kishan Lal Burman Road, Hanuman Tower Bandhaghat Howrah 711106 (WB) India

Company Detail

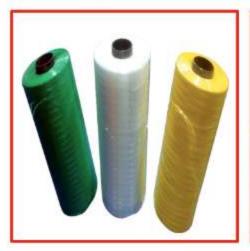
S.K. Group was promoted by Late Sitaram Agarwal. The company was setup in 1986 at Kolkata, initial emphasis on manufacturing Cheese pipe. We are pleased to introduce Ourselves that we are leading manufacturer and exporter of SK Brand Cheese pipe. Technology, Quality, Innovation and Customer satisfaction are the four pillars of SK philosophy. We have been an established and popular company with an excellent track record for the best customer satisfaction. We have never compromised on the quality and the services provided to the customer. We believe in keeping the customers happy and providing them with products at a very competent price. We have an excellent staffs who will guide you with their best ideas by keeping in constant touch with your company and informing about the market trends.

We assure you peace of mind in terms of Quality Products, Competitive Rates & Best Service while dealing with us

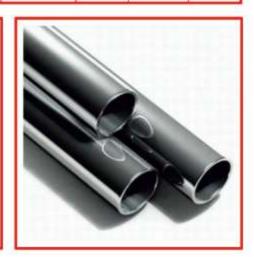
Points To Keep In Mind Before Procurement Of Cheese Pipe. (Depends Upon Winder)

- 1) Weight: Should be between 195 gms to 280 gms per pc. (appx)
- 2) Inner Dia: Must be finished smooth & must be accurate in size & roundness. Inaccurate size and welding projection causes slippage or seizure on the winding spindle. It also causes damage to the holder components.
- 3) Thickness: should be that it gives optimum strength to pipe. Usually 1 mm to 1.5 mm thickness pipe is adequate.
- 4) Strength: The cheese pipe is subjected to high loop stress during winding and storage. The stress is due to two factors, the winding tension & the shrinkage tension. The adjustment of the cheese winder controls the winding tension and the latter is control by stabilizing adjustment of the tape plant. It is necessary to know in details the roles played by both kinds of tensions in the event of failure of pipe.

	_ 0.27	Outer Dia.	Inner Dia.	Length	Weight	Tensile Strength		
Grade	Description	(mm)	(mm)	(mm)	(grams) ± 5grams	Mpa.	Vpn.	Kgs/m m²
н	High Tensile Cheese Bobbins	37	35	218	195	529	167	54
H Supreme	High Tensile Cheese Bobbins	37	35	218	195	1362	431	139
H power	High Tensile Cheese Bobbins	38	35	218	260	578	183	59
H power Supreme	High Tensile Cheese Bobbins	38	35	218	260	784	248	80
H Lit	High Tensile Cheese Bobbins	36.8	35	218	160	1558	493	159







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H- 195 ± 5 Grams

Cost Effective Mirror Like Finish Light Weight Available in Black or Plain

H- lit 160 ± 5 Gramas

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H- Power 260 ± 5Grams

In Build Strength Cost Effective Steel Surfaced OD



Edge Hardened Steel Cheese Tubes



ADVANTAGES -

- Provides resistance to deformation/dents due to handling.
- Life of the cheese pipe is improved.
- Cost of lifting the dents and removing deformation is avoided.
- The 'Per Cycle Cost' of cheese pipe is drastically reduced.

Size 37mm x 35mm x 218mm









ISO 9001:2015

ISO 14001:2015

EN 9100:2018

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Water Cooled Water Chiller



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Water Cooled Air Chiller



Air Cooled Screw Chiller



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Water Cooled Screw Chiller

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WIRE HEALDS

CERAMIC EYELET



S NO.	DESCRIPTION	REF. NO.	MODEL
	HEILD WIRE - A (LE) 310MM	11405462000	NOVA 6 / LSL6 36 BELTS / LSL610 / LSL 620
1.	HELED WINE - A (LE) STOMM	11158248110	NOVA61 / NOVA62
2.	HEILD WIRE - RE DIA 5.5	11405985020	NOVA 6 / LSL6 36 / 30 BELTS
3.	HEALD WIRE - 300 MM	11130603800	LSL6 36 BELTS / ACE 6
4.	HEILD WIRE (8040R)	11158254400	LSL8 / LS10 / LSL630 / NOVA8 / NOVA10 NOVA12 / NOVA82
5,	HEILD WIRE (8040R)	11131652100	LSL8

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We can supply Various Mesh sizes ranging from 20 Mesh to 300 Mesh in DIA 38mm to 300mm



CYLINDRICAL/CANDLE FILTER MESH





ROUND PLAIN MESH



ROUND WELDED MESH



ROUND DUTCH WEAVE



FILTER PACK

S NO.	DESCRIPTION	REF. NO.	MODEL	
1.	FILTER RIBBONS AISI-304 KPZ 152/24 MESH (98 MM X 10M)	11163901630	LOREX	
2.	FILTER BELT 72/15 REVERESE TWILLED (97 MM X 10M)	11195077800	LOREX	
3.	FILTER BELT (SS AISI 304 WIRE MESH-100) 97 MM X 10M	11195199900	LOREX	

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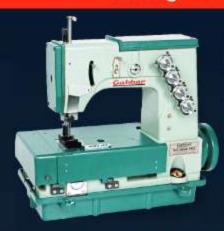
grains

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Specifications:

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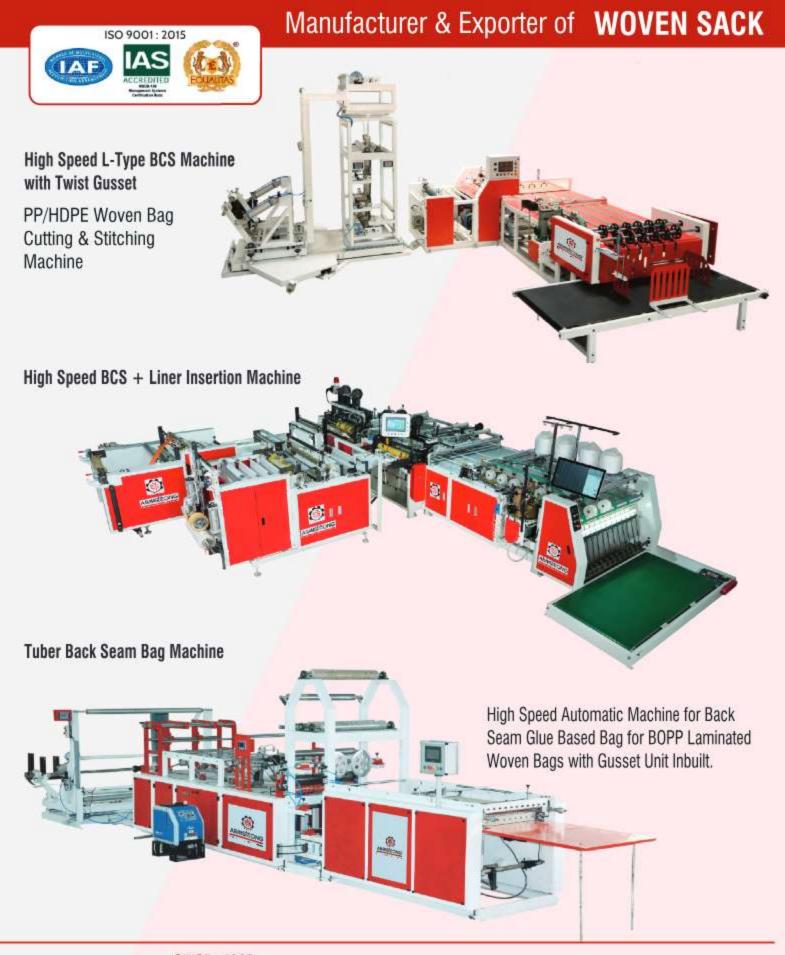
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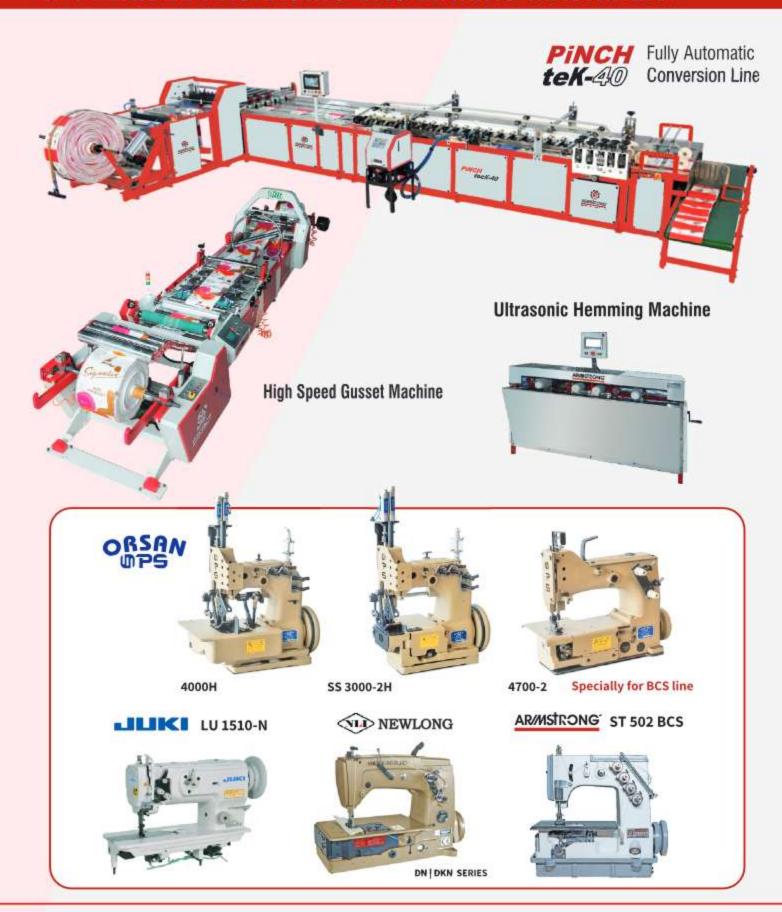
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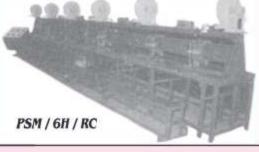
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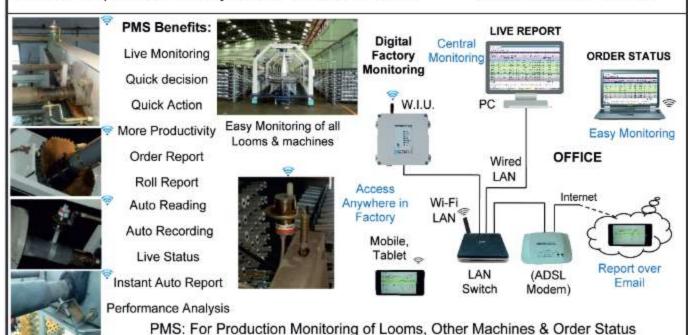
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BEARINGS FOR OUR SPARE PARTS



CO-EXTRUSION DIE

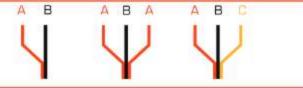


CO-EXTRUSION LAMINATION

[RANGE 1600 MM TO 6000 MM]



ILLUSTRATION OF STRUCTURE OF DISTRIBUTION



Application of Co-Extrusion Lamination





J P EXTRUSIONTECH PVT. LTD.

C1B-1034 to 1037, GIDC Industrial Estate. Ankleshwar – 393002, Dist: Bharuch, Gujarat - INDIA Tel: +91 2646 221134 / 222163 / 250194 Fax: +91 2646 250196 Email: Info@jpel.in

CIRCULAR WEAVING MACHINE VEGA 812 HF

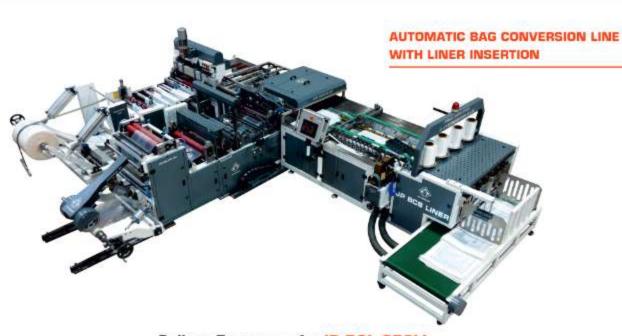


Salient Features of VEGA 812 HF

- Speed up to 750 PPM
- Working Width up to 200 cm
- High efficiency
- Excellent weaving quality

Applications-

FIBC's, Tarpaulin, Geotextiles and Agro Textiles



Salient Features of : JP BCL 850LI

Production speed (Bags/min)

- 25 to 30 Bags/min (Liner Mode)
- Upto 35 Bags/min (BCS Mode)
- Fabric Width: 475 mm to 700 mm
- Liner Width: 500 mm to 720 mm
- Applications : For packaging of salt sugar, fertilisers, chemicals, minerals etc .



No.1 Choice of Raffia Industry in India

- Gravimetric Blender with ERP software
- Single control for multiple extrusion lines
- Hassle free production data management
- Best dosing accuracy down to .01%
- Zero maintenance MOC, SS-304
- Patented easy cleaning system
- +500 Installation in Raffia industry

- Production cost saving upto 5%
- Freedom from man made errors
- Uniform quality consistency
- Best plant aesthetics optimum space utilisation
- Return on investment less then 1 year



Gravimix with **inline Drying**



Central Drying & Conveying



Gravimix Floor



GSM control for **Extrusion Lamination**



Turnkey Automation



Aerodry Plastics Automation Pvt. Ltd.

F-52 & 53, Sector-XI, Noida-201 301 (India), Tel.: +91-120-4766777

eliminate water carry-over in PP woven fabric

Use JJ Plastalloy masterbatches for cement and fertilizer bags.

Our challenge was simple: improve quality and strengthen the PP woven sack fabric. The underlying problem was water carriage issues.

Using the help of experts at our R&D center, Tatva, we created products for our clients that eliminated the water carry-over problem.

This included special additives and high-concentration pigments that help our woven sacks partners to maintain low dosage masterbatches.

Interested in improving your cement and fertilizer PP woven bags? Reach out to us.

⊠: dhirendra@jjplastalloy.com

9 Bharuch (Gujarat) & Chandauli (U-P), India

www.jjplastalloy.com []:+91 8808 736 600











The following organizations have become new members of our Association.

The President and Managing Committee extend warm welcome to new members.

M/s. MARUTI TECHNOFAB IND. PVT. LTD.

Gat No.270/01/2/2, Dadshinge, Solapur Road, Tal.Barshi - 413401 Dist:Solapur, MAHARASHTRA

Mr. S.B. Chandak - 9820282611

Mr. Deepak - 9833172611

E-mail: shyam@marutiropes.com, deepak@marutiropes.com

M/s. SHRIPUSHP NEXTGEN PVT. LTD.

Plot 15(N.P), Whitegold Spintex Texttile Park, Khalsa Village, Raipole Road, Ibrahimpatnam - 501506, TELANGANA

Mr. Raghav Bhatter - 9831058597

Mr. Shivam Sharma - 9000999300

E-mail: shriraghavbhatter@bhattergroup.com, shivamsharma9855@gmail.com

M/s. MICROPLAST POLYTEX INDUSTRIES PVT. LTD.

Survey. No. 248/1, Mouza Jamb, On Jamb Samudrapur Road, Vill:Jamb, Taluka:Samudrapur, Dist:Wardha-442305, MAHARASHTRA

Mr. Praddyuman Roongta - 8329205397&

Mr. Shrikant Sawarkar - 7030766272

E-mail: microplastpolytex@yahoo.com, microplastpolytexindpytltd@gmail.com

M/s. S T WOVEN BAGS PVT. LTD.

13-A, Main Road, Malviya Nagar, Jaipur - 302017, RAJASTHAN

Mr. Rohit Tak - 9829059077

Mr. Nishant Mehta - 9829251077

E-mail: rohit@stwovenbags.com, nishant@stwovenbags.com





- · Reclaims maximum output from polyolefin waste · Single-step solution
- · Waste converted into quality recyled pellets · User-Friendly design
- Maintains ecological sustainability







