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President's Message



Dear Members,

Greetings from IFTEX!

The past few months have once again demonstrated the resilience, commitment and responsiveness of the Indian raffia industry in supporting the Nation's critical packaging requirements.

IFTEX will represent the views and concerns of Food Grain Packaging at the forthcoming Standing Advisory Committee (SAC) meeting convened by the Ministry of Textiles in New Delhi on 5th August 2026. This important forum provides us with an opportunity to present before the Government the key issues, practical challenges, and recommendations concerning the raffia industry.

The members of IFTEX's Food Grain and Technical Committees have devoted considerable time and effort to compiling industry data, technical inputs, and detailed submissions for this meeting. On behalf of the Managing Committee, I extend my sincere appreciation to all Committee members for their dedication, expertise, and valuable contribution.

During the recently concluded food grain packing season, the Indian Raffia Industry played a pivotal role in meeting the country's food grain packaging requirements despite significant uncertainty and supply chain disruptions arising from the Gulf conflict. Our members rose to the occasion with remarkable commitment, ensuring the timely availability of food grain bags for this critical National requirement. This collective effort once again reaffirmed the industry's reliability and its unwavering commitment to supporting India's Food Security.

We are confident that the Government of India will duly acknowledge this significant contribution and give thoughtful consideration to the representations and recommendations that IFTEX will submit during the forthcoming SAC meeting.

At this important juncture, I appeal to all IFTEX members who supplied bags for the food grain procurement programme to come forward and strengthen our Association through voluntary contributions. Your support will enable IFTEX to continue representing the industry's interests effectively, undertake meaningful policy initiatives, and create new business opportunities by promoting the Indian raffia industry in both domestic and international markets.

Together, let us continue to build a stronger, more progressive, and globally competitive raffia industry.

Warm regards,

For IFTEX



K.R. Padmaja Reddy
President

Vice President's Message



Dear Members,

As we move into July 2026, the Woven Technical Textile sector continues to demonstrate resilience in the face of rising input costs, evolving technical requirements, and increasing expectations relating to quality, sustainability, and regulatory compliance. While demand across key sectors remains encouraging, long-term competitiveness will depend not merely on production capacity, but on how effectively we strengthen process control, technical knowledge, and manufacturing discipline.

In this context, IFTEX has been placing greater emphasis on technical discussions that directly affect product quality and operational efficiency. One such important area is the optimisation of tape-line parameters, particularly the stretch ratio, and its relationship with tensile strength, elongation, tape stability, and the overall performance of woven fabric. Even minor variations in process settings can significantly influence the consistency and reliability of the finished product.

Similarly, the use of calcium carbonate and other fillers requires a scientific and carefully controlled approach. While fillers can assist in cost optimisation and improve certain processing characteristics, excessive or inconsistent loading may adversely affect tape strength, fabric performance, drop-test results, and the durability of the final bag. Commercial pressures should therefore never result in compromises that weaken product quality or customer confidence.

IFTEX is encouraging structured technical studies involving different filler percentages under controlled operating conditions. Such studies, supported by proper testing and documentation, can help establish reliable benchmarks for the industry. Decisions relating to raw-material formulation and processing parameters must be guided by measurable performance rather than assumptions or short-term considerations.

The choice of polymer is another subject that requires a technically informed approach. Polypropylene continues to be the principal material used by the Indian woven sack industry due to its availability, process suitability, strength-to-weight performance, and compatibility with existing manufacturing infrastructure. Any evaluation of alternative materials must be based on application-specific requirements, applicable standards, processing behaviour, and the performance expected from the finished sack.

Quality and compliance remain non-negotiable. Members must ensure strict adherence to applicable BIS standards, customer specifications, and prescribed testing procedures. Consistency in fabric construction, sack weight, dimensions, seam strength, air permeability, and drop-test performance is essential. A deviation by one manufacturer can affect the reputation and credibility of the entire sector.

At the same time, our industry continues to face pressure from fluctuations in polymer prices, higher filler and ink costs, increasing wages, freight expenses, and the growing cost of regulatory compliance. Customers and suppliers must recognise these realities and engage in transparent and constructive discussions. Sustainable business relationships cannot be built if genuine cost increases are absorbed indefinitely by only one part of the value chain.

I urge all members to remain focused on the following priorities:

1. Strengthen process control and maintain proper records of critical production parameters.
2. Evaluate filler loading and raw-material formulations through controlled trials and scientific testing.
3. Maintain strict compliance with BIS standards and customer specifications.
4. Avoid compromising product performance for short-term cost reduction.
5. Communicate transparently with customers regarding cost movements and operational constraints.
6. Encourage technical training and knowledge-sharing across all levels of the workforce.

The future of our industry will be shaped by our ability to combine scale with science, cost efficiency with quality, and commercial growth with responsible manufacturing. Technical knowledge must move beyond laboratories and management discussions and become an integral part of day-to-day operations on every production floor.

IFTEX will continue to facilitate technical deliberations, engage with BIS and other regulatory institutions, and represent the interests of members before relevant stakeholders. Through collective learning, evidence-based decision-making, and disciplined execution, we can further strengthen India's position as a dependable and globally competitive producer of woven technical textiles.

I look forward to your continued cooperation and active participation in these initiatives.

Warm Regards,

Dr. Prakash Kumar Khemani

Vice President, IFTEX

Vice President's Message



Dear IFTEX Members,

As the Indian woven sack industry continues to evolve, our focus must shift from merely responding to market challenges to building a globally competitive and future-ready ecosystem. The foundation of long-term success lies not only in production capacity but also in operational excellence, continuous improvement, and customer confidence.

Today, every stakeholder has a role to play in strengthening the industry's competitiveness. I believe the following priorities deserve our collective attention:

- ★ **Operational Excellence:** Improve productivity through process optimization, preventive maintenance, and manufacturing discipline.
- ★ **Digital Transformation:** Adopt digital technologies, automation, ERP systems, and data-driven decision-making to improve efficiency and traceability.
- ★ **Skill Development:** Invest in training and developing the next generation of skilled operators, technicians, and industry leaders.
- ★ **Customer-Centric Approach:** Understand changing customer requirements and deliver consistent quality, timely service, and innovative packaging solutions.
- ★ **Product Diversification:** Develop value-added and application-specific woven sack solutions to serve emerging domestic and international markets.
- ★ **Sustainability in Action:** Focus on energy efficiency, waste reduction, recycling, and responsible manufacturing to create long-term value for both business and society.
- ★ **Supply Chain Resilience:** Build stronger partnerships with suppliers, customers, and logistics partners to ensure stability during changing market conditions.
- ★ **Industry Collaboration:** Share knowledge, exchange best practices, and work collectively through IFTEX to address common challenges and promote sustainable industry growth.

The Indian woven sack industry has earned a strong reputation over the years through dedication, quality, and entrepreneurship. The next phase of growth will depend on our

willingness to embrace change, invest in technology, develop our people, and continuously raise industry standards.

IFTEX will continue to serve as a platform that brings together manufacturers, machinery suppliers, raw material partners, service providers, and all stakeholders to promote collaboration, innovation, and responsible growth.

I sincerely appreciate the guidance of our Hon'ble President, the efforts of the Managing Committee, and the continued support of all IFTEX members.

Let us work together with vision, discipline, innovation, and unity to build an Indian woven sack industry that is globally competitive, technologically advanced, and sustainable for generations to come.

Warm regards,

Alpesh Patel

Vice President, IFTEX



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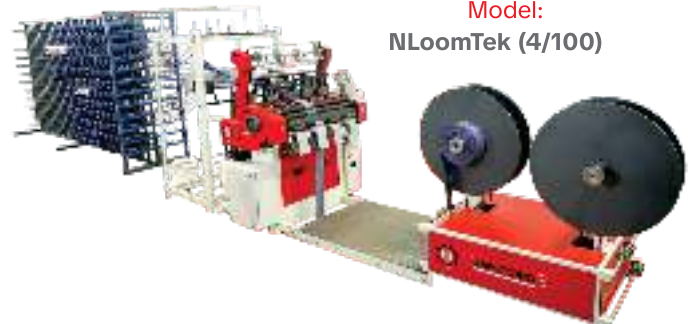
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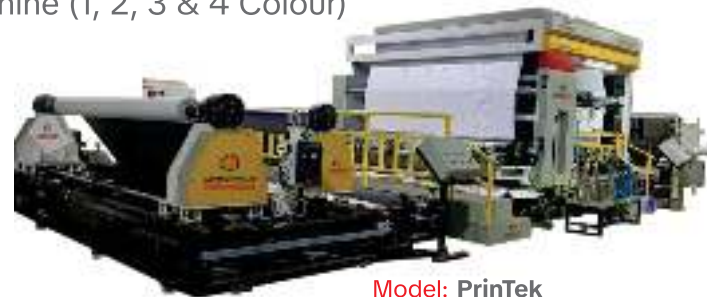
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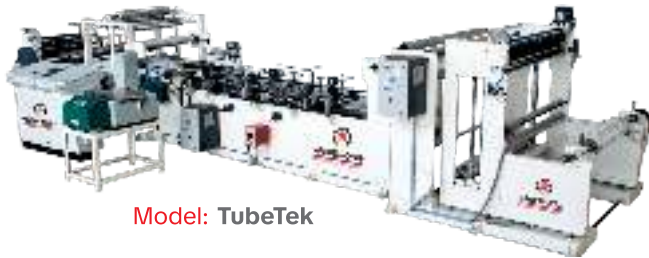


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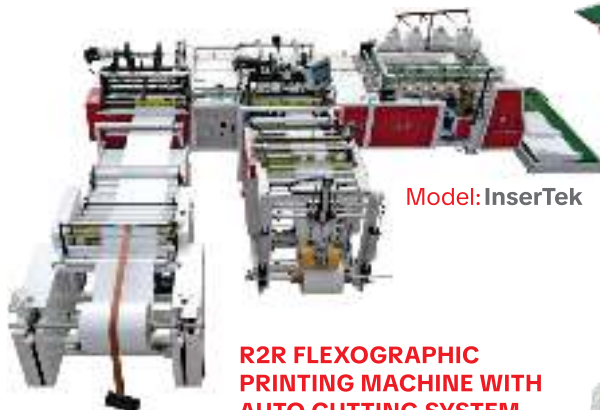
Model: TubeTek

Woven Sack
Lamination Machine



Model: LamTek

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Insertion + BCS Machine



Model: InserTek

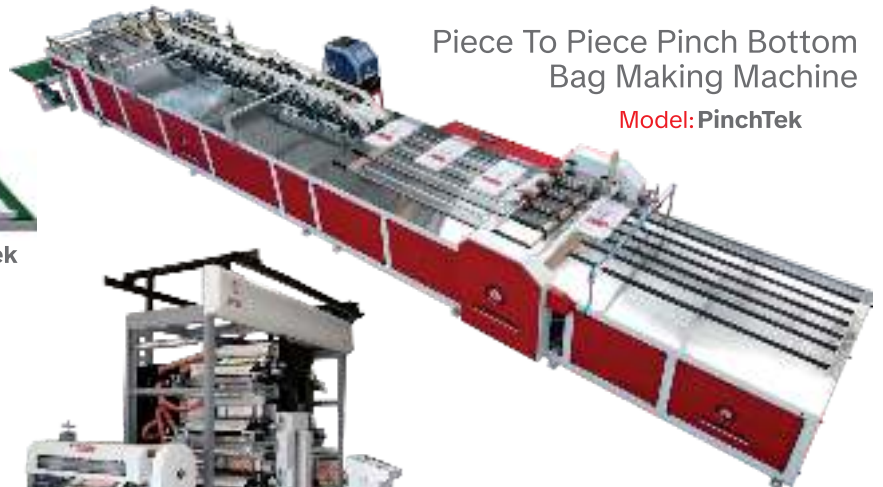
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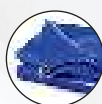
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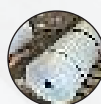
Geo Textiles



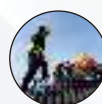
Tarpaulin



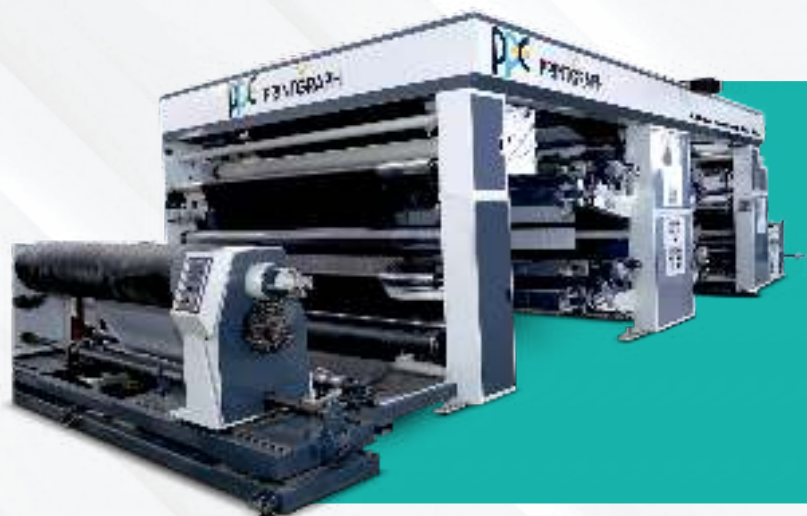
Logistics



Lumber Wrap



Roofing Applications



Custom-built solutions to optimize your processes and meet your needs are our forte.

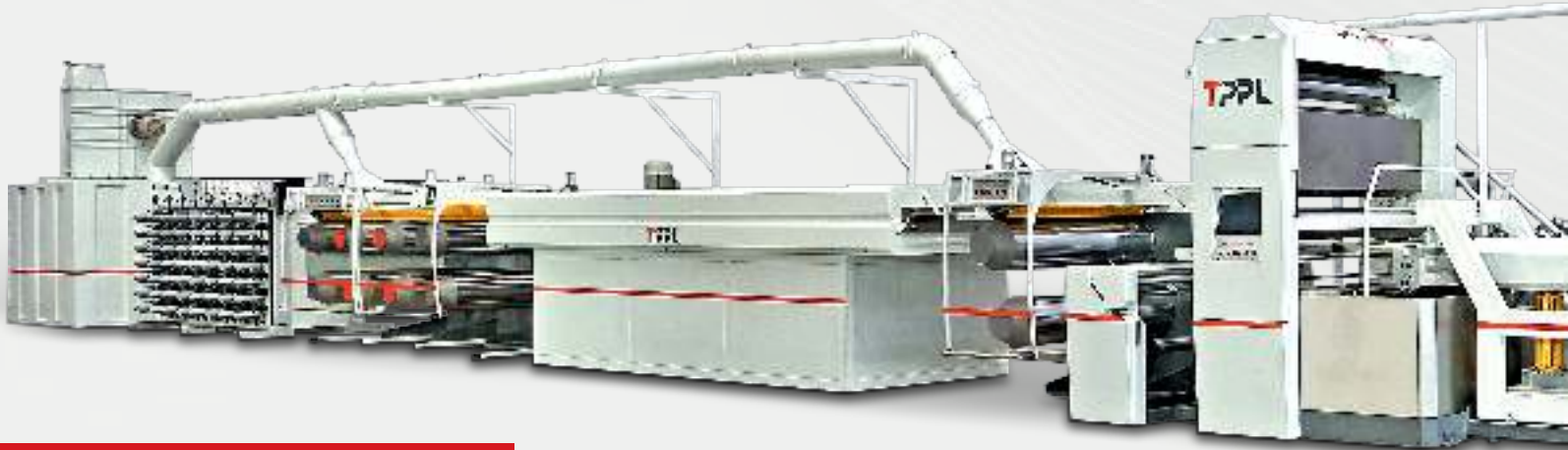
Extrusion Tape Stretching Lines



WORKING SPEED
upto 500 mtr/min



PRODUCTION CAPACITY
upto 900 kg/hr



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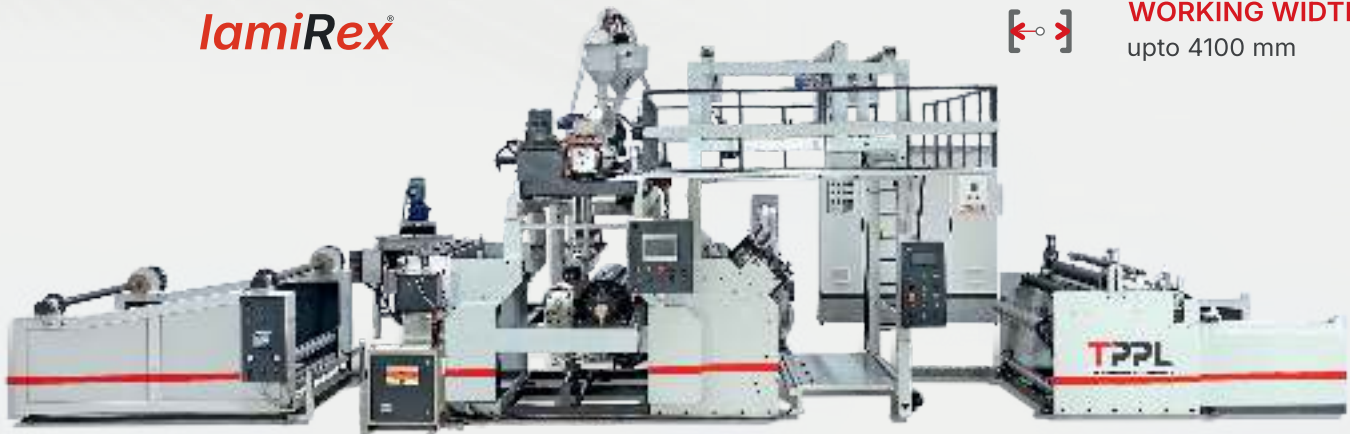
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Extrusion Coating / Lamination Lines

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WORKING SPEED
upto 250 mtr/min



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upto 4100 mm

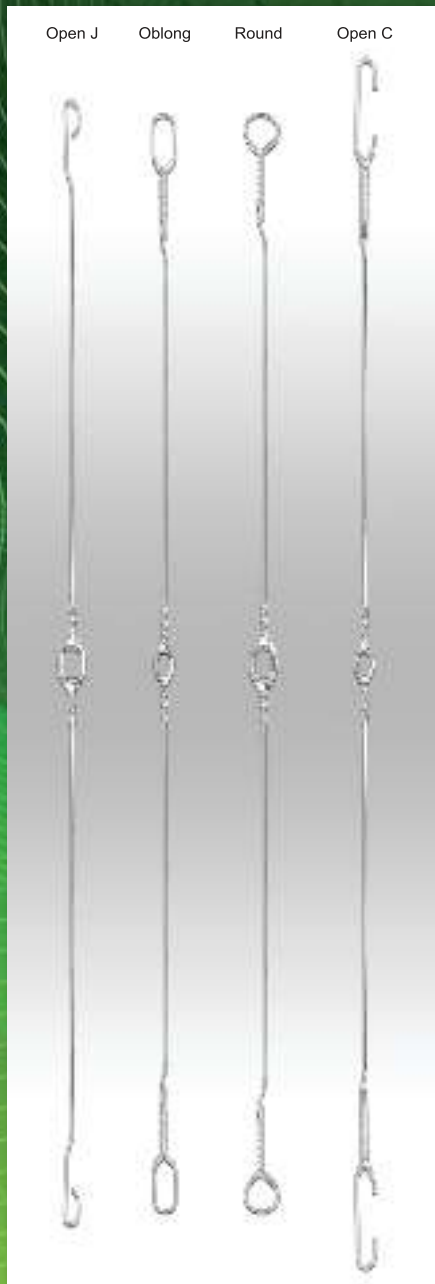


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Wire Healds for Plastic Woven Sacks Industries

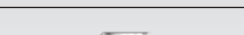
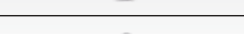
Length :
300, 305, 310 & 355 mm or required

Wire Size :
0.91 mm or required

End Loops :
Open J, Oblong, Round & Open C

Eye Location :
In centre or above centre

Surface Finish :
Nickel Plating
We can supply
other Wire Healds
on customer
request.

Eye No.	Photo	Dimension in mm
1080R		6.6 x 3.9
390R		8.0 x 4.2
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4ND-110
2ND-150
SD-608N
SD-212N



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| ★ P.P. Tapes | ★ Elastic Bands |
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Inverter / Electronic



Jumbo Winder
Fibrillated Tape



Auto Doffing
Tape Winder

OutPut



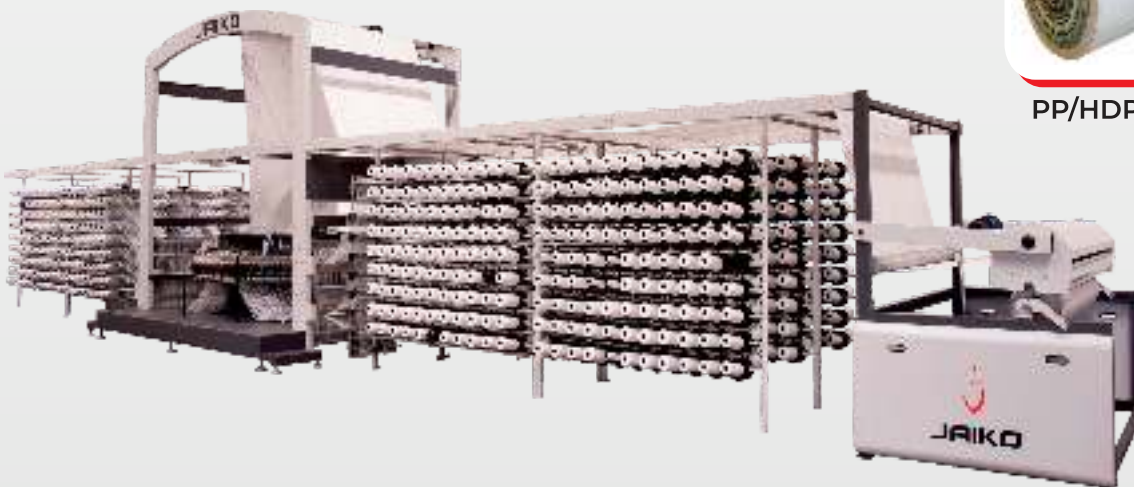
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PP/HDPE Fabric Rolls



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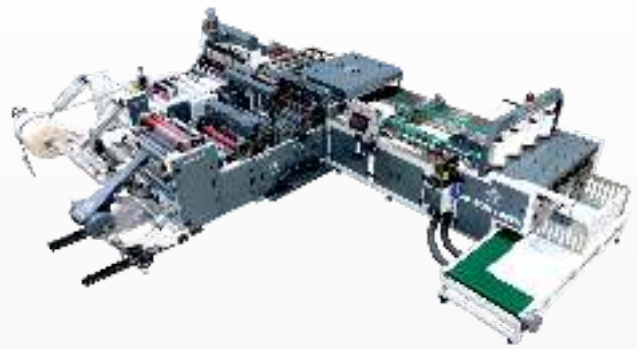
Corporate Office

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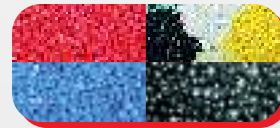
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Suitable for: PP, BOPP, HDPE, LDPE & HIPS



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Hydraulic Bale Press For FIBC
(Jumbo Bag)



Hydraulic Bale Press For Waste



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Hydraulic Cheese Pipe Straighter



Perforation Unit



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Granule Mixing Machine



Fabric Rewinding Machine



Surface Rewinder



Manual Printing Machine (up to 4 color)



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- 2.Reduction of mixing time
- 3.Reduction of mishandling
- 4.Improves quality of end product
- 5.Contains 2 hot air blower of 0.5HP with 7.5 KW heater with PID installed Electric Panel.

Machine Size (L X B X H) in MM	Mixing Capacity Kg / 15 min
1000 X 1000 X 1000	150



Bag Cutting and Sewing Machine (BCS)

1. Heavy Duty Lazar cutting fabricated MS structure with fully automatic user friendly control system with 15HP connecting load with electric panel.
2. Machines consists of web guide, unwinding unit, cutting unit, feeding unit an efficient clipper system and a sewing machine with single and double folder.
3. Working width of machine is between 8" to 36" inch.
4. Working length of machine is between 12" to 53" inch.
5. Cutting length accuracy of machine is ± 1 mm.
6. Production capacity 20-35 bags per min depending on the sewing machine.



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Double Needle, Four Thread,
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Application :
PP, HDPE, Woven Sacks
Bag Stitching Machine.



Sewing Machines for Big Bags (FIBC)



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& Chain Stitch (Safety Stitch)
Sewing Machine
with Lower Feed &
Alternating Upper Feed



ST - 6006 UDDR

Double Needle, Four Thread,
Chain Stitch Machine
with Upper and Lower Feed



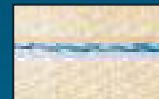
ST - 802 VMC

Two Needle, Four Thread
High Speed
Sewing Machine



ST- 603 DR

Single Needle,
Plain feed
Double Thread,
Double Locked
Chain Stitch
Sewing Machine.



Belt Cutting Machine

Specifications :

- ◆ Belt Width : Adjustable from 45 mm to 100 mm.
- ◆ Machine Speed : 15 meters /min.
- ◆ Drive : Servo Motor.
- ◆ Power : Single Phase 1 H.P.
- ◆ Cutting Mechanism : By Hot Blade.
- ◆ Marking System : Contact Marking Ink.
- ◆ Air Pressure : 3 kg/cm².
- ◆ Man Power Required : Single Person.
- ◆ Belt Width : 35 mm - 8 Line, 45 mm - 8 Line,
55 mm - 8 Line, 75 mm - 4 Line,
100 mm - 4 Line, 50 mm - 8 Line,



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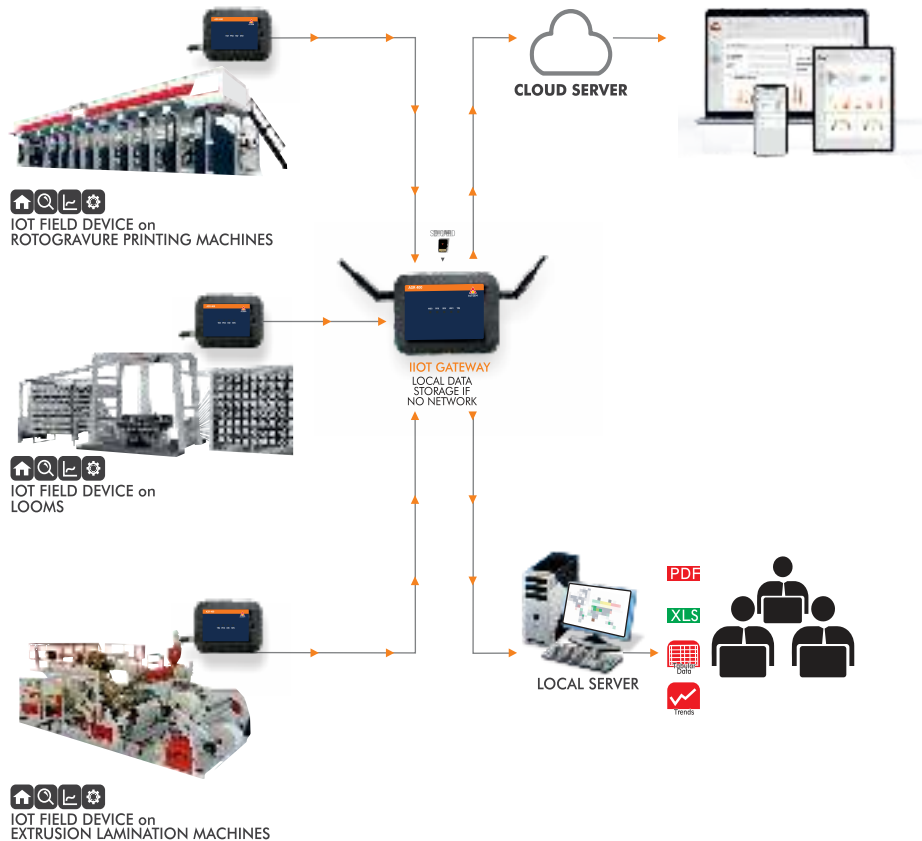
Allowing users to log and analyze key performance indicators such as OEE, Alteem's Dashboard Portal is at the heart of connected services. Showing historical data and generating reports, it allows users to gain insights to produce real operational improvements, and can be used remotely via laptops and smart phones.

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Remote Monitoring provides live data of all connected machines, including average speeds, production output, uptime, downtime, energy consumption, job planning, and much more. This data can then be used to improve operations and enhance productivity.

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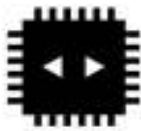
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- Ever since it was established in 1971, the Association has focused attention on the problems and difficulties faced by the Woven technial Textile Industry and has solved several of them.
- Members are requested to contribute articles on subjects that have a bearing on Woven technial Textile Industry in particular and PP / HDPE Industry in general. They will be published if they conform to the accepted standards. Letters to the Association and suggestions for improvement of this publication are welcome.
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