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President's Message

Dear Members and Industry Stakeholders,

As we step into the second half of 2025, the technical textiles sector continues to evolve with renewed purpose and global alignment. I wish to draw your attention to the important developments mainly,

CPCB Guidelines: A Call for Responsible Manufacturing

The Central Pollution Control Board (CPCB) has issued a landmark directive mandating plastic raw material manufacturers to supply Raw Material only to the processors who are registered on the Centralized Extended Producer Responsibility (EPR) Portal under the amended Plastic Waste Management Rules, 2016. This move brings upstream traceability and accountability to the forefront, ensuring that raw materials are sold only to registered processors.

For our sector, this is a clear call to integrate compliance with sustainability. I urge all members to thoroughly review their supply chains and align with these CPCB norms. (Refer to the detailed CPCB notification printed on page 4 of this issue)

UNEP Convention in Geneva: Global Treaty on Plastic Pollution (5–14 August 2025) Geneva will host the second part of the fifth session of the Intergovernmental Negotiating Committee (INC-5.2), aiming to finalize a legally binding global treaty on plastic pollution. This historic negotiation seeks to address the full lifecycle of plastics from production to disposal and is expected to reshape regulations concerning packaging, product design, and waste management globally.

As professionals in the woven technical textiles industry, we must anticipate the ripple effects of this treaty and proactively innovate toward circularity, sustainability, and compliance.

Upcoming events

1. K-Fair 8 to 15 October 2025, Dusseldorf, Germany

2. Interpack 2025 7-13th May 2026, Dusseldorf, Germany

Interested Members and Exhibitors are kindly requested to take note of the above listed events, which showcase innovations, advancements, and other key developments related to the Woven Technical Textiles industry. Further details are available on the IFTEX website.

We encourage your active participation to stay informed and connected with the latest industry updates.

Warm regards,

For IFTEX

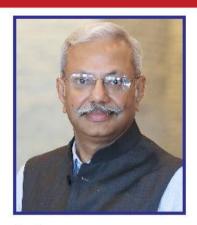
K.R. Padmaja Reddy

President

Vice President's Message

Dear Members.

Warm greetings!



As we progress through the heart of 2025, July offers us not only a moment of reflection but also a renewed commitment to shaping the future of woven technical textiles. It is a future where sustainability, technology, skilling, and compliance are not standalone efforts-but interconnected pillars of transformation.

Circular Economy: From Mandate to Mindset

The shift towards a circular economy is no longer aspirational-it is imperative. From integrating recycled content, minimizing post-consumer waste, and designing for reuse are becoming standard expectations across the value chain.

While earlier months saw regulatory shifts (including the carry-forward relief on recycled content compliance secured by IFTEX in coordination with CPCB), July is about adopting these principles not just to meet mandates, but to create long-term value. Sustainability must now move from a checkbox to a mindset-embedded into operations, R&D, and procurement.

Skilling for Now and the Future

Amajor bottleneck volced across member forums this year has been the shortage of skilled manpower but equally pressing is the need to future-proof our workforce. As new-generation machines and digital tools enter our production floors, it becomes essential that we equip our personnel with the skills to fully leverage these investments.

IFTEX strongly urges all members to invest in structured training programs for both new and existing workers especially in emerging technologies like Al-assisted production, sensor-based monitoring systems, and digital compliance reporting. Machines, no matter how advanced, are only as effective as the people operating them.

Let us not only prepare our teams for today's requirements but also empower them to drive tomorrow's innovation

Compliance and Standardization: The Road Ahead

Progress made in the last few months-be it the merged BIS specifications or redefined drop test protocolsreaffirms that our dialogue with institutions is both heard and heeded. However, the road to a fully harmonized, efficient regulatory landscape is still evolving.

We must:

- Stay vigilant on annual return filings
- Prepare for revised QCO benchmarks
- Engage proactively with BIS and CPCB through IFTEX-led initiatives

Compliance must no longer be viewed as a challenge-but as a tool to differentiate and build global credibility.

Every disruption we face is also a doorway to reinvention. And every new regulation or technology presents an opportunity to raise our benchmarks.

I urge all our members-especially the MSMEs and young entrepreneurs among us-to stay engaged, stay adaptive, and stay inspired. The future of our industry is not written in policy mandates or innovation labs alone it is woven by each of us, through every decision, every improvement, and every collaboration.

Let us continue to lead with purpose, prepare with vision, and grow with resilience.

Warm Regards,

Dr. Prakash Kumar Khemani Vice President, IFTEX

Scaling New Horizons: Global Competitiveness through Smart Transformation



Dear Members, Colleagues, and Industry Partners,

As we cross the mid-point of 2025, I write with both gratitude and purpose honouring our shared journey and looking ahead with conviction. The Indian Federation of Woven Technical Textiles and specifically the PP woven packaging sector stands at a pivotal moment, where each challenge opens the door to new learning, evolution, and leadership.

India's position in the global packaging supply chain is transforming. With rising sustainability standards and digital procurement practices, domestics and global buyers now seek not only cost-effectiveness but consistent reliability, scalable delivery, and product innovation. To thrive in this landscape, we must prioritize export-readiness, operational excellence, and smart systems along side a growing demand.

Transformation need not mean upheaval. Even modest upgrades can yield powerful outcomes. Let us look at a few opportunities in production modernization. By integrating semi-automatic cutting tools, barcode-based bag tracking, or starter ERP systems, we can to enhance traceability and reduce waste. Quality has always been an important differentiator. Focussing on standards, graded strength, stitch integrity, lamination precision, a few quiet markers of consistency become symbols of trust and reliability. The buyer is always looking for Value-Added Packaging: The market increasingly prefers recyclable, breathable, UV-resistant, and custom-print bags. Let us innovate beyond commoditization and go beyond the buyers' expectations.

Change is the only constant and accelerates through shared insight. IFTEX offers the ideal platform for knowledge sharing, Let us share automation wins, domestic and export strategies, alongside cost-saving tools and benchmark best practices during industry meetings. A forum for open dialogue, plant visits and latest technology trends will help us bridge the gap and grow stronger not only by advancing machinery but by advancing an ever-evolving mindset.

As competition intensifies and margins reduce, trust becomes foundational. Let's reinforce it by practicing transparency during market volatility and committing to ethical sourcing and workplace safety. Another important aspect is honouring delivery commitments, timelines and maintaining client communication, confidentiality, reliability. This fosters reputation which in turns secures growth and expansion.

We need not chase perfection but we must embrace progress. In the months ahead let us invest in internal efficiencies, engage and mentor young talent in operations and innovation.

Let us continue to reflect our collective ambition not just as an association, but as a living ecosystem of manufacturers and changemakers. Together, with vision, unity, and a spirit of continued improvement we won't just respond to change. We'll shape a changing perception of our industry and India.

Warm regards,

Alpesh Patel Vice President, IFTEX





केन्द्रीय प्रदूषण नियंत्रण बोर्ड

CENTRAL POLLUTION CONTROL BOARD पर्यावरण, वन एवं जलवाय परिवर्तन मंत्रालय, भारत सरकार.

MINISTRY OF ENVIRONMENT, FOREST & CLIMATE CHANGE, GOVT. OF INDIA.

Date: 04.07.2025

F.No. CP-20/2/2024-UPC-II-HO-CPCB-HO

To,

The Plastic Raw Materials Manufacturers (As per list)

Subject: Directions under section 5 of the Environment (Protection) Act, 1986 regarding compliance of provisions of Plastic Waste Management Rules, 2016 (as amended) - reg.

WHEREAS, the Ministry of Environment, Forest & Climate Change (MoEF&CC) has notified Plastic Waste Management (PWM Rules), 2016. in exercise of the powers conferred under sections 3, 6 & 25 of the Environment (Protection) Act, 1986 vide Notification No. G.S.R. 320 (E) dated March 18, 2016;

WHEREAS, Guidelines on Extended Producer Responsibility (EPR) for Plastic Packaging were notified by MoEF&CC as Schedule - II of PWM Rules vide Plastic Waste management (Amendment) Rules, 2022 dated February 16, 2022; and

WHEREAS, Ministry of Environment, Forest and Climate Change (MoEF&CC) has notified Amendment to PWM Rules dated March 14, 2024 as per which Manufacturers of raw materials, have been brought under the EPR Framework; and

WHEREAS, as per clause 6 of the EPR Guidelines, "The following entities shall register on the centralized portal developed by Central Pollution Control Board namely:(i) Producer (P) including micro and small enterprises as defined under the Micro, Small and Medium Enterprises Development Act, 2006 (27 of 2006); (ii) Importer (I) (iii) Brand Owners (BO); (iv) Plastic Waste Processors engaged in (a) recycling, (b) waste to energy, (c) waste to oil, and (iv) industrial composting; (v) manufacturers and importers of plastic raw material; (vi) Manufacturers of items made from compostable plastics or biodegradable plastics";

WHEREAS, as per the rule 13(4) of the PWM Rules, 2016, "Every manufacturer and importer of plastic raw material shall make an application to the State Pollution control Board or the Pollution Control Committee concerned, for registration, in the Form III"; and

WHEREAS, as per the rule 13(4A)(i) of the PWM Rules, 2016, "For the purpose of these rules, the manufracturer and importer of plastic raw material shall, sell plastic raw material only to Producer or Seller registered under these rules and the Registration number of such Producer or Seller is mentioned on sale invoice of sale of plastic raw material"; and

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दूरभाष /Tel : 43102030, 22305792, वेबसाइट/Website: www.cpcb.nic.in

WHEREAS, as per the rule 17(2) of the PWM Rules, 2016. "Every manufacturer and importer of plastic raw material shall prepare and submit online a quarterly report in Form VII to the State Pollution Control Board or Pollution Control Committee concerned by the last day of month following the quarter and an annual report by 30th June of every year"; and

WHEREAS, CPCB has developed the modules for registration of Manufacturers on the EPR Plastic Portal; and

WHEREAS, CPCB prepared the guidance manual (https://eprplastic.cpcb.gov.in/plastic/downloads/SIMP_Guidance_manual.pdf) for providing guidance on registration of Manufacturers, payment of registration fees, processing of applications etc, and

WHEREAS, CPCB had convened a meeting with the raw material manufacturers wherein they were briefed on the registration process; and

WHEREAS, CPCB had issued notice dated 28.04.2025 (https://eprplastic.cpcb.gov.in /plastic/downloads/Notice_2.pdf) to all manufacturers of raw materials to submit complete application for registration on centralized EPR portal for plastic packaging with immediate effect, failing which necessary action shall be taken against the units; and

WHEREAS, it is observed that your unit is engaged in manufacturing of plastic raw materials which are then utilized by producers to make plastic packaging; and

WHEREAS, it is observed that you have not submitted application for registration on the EPR Portal so far, which is in violation of the PWM rules, 2016, as amended; and

WHEREAS, the Ministry of Environment, Forest & Climate Change Government of India, vide Notifications No. S.O. 157 (E) of 27.02.1996 and S.O. 730 (E) dated 10.07.2002, has delegated the powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board, to issue directions to any industry or any local body or any other authority for violations of the standards and rules notificed under the Environment (Protection) Rules, 1986 and amendment thereof.

NOW, THEREFORE, in exercise of the powers vested under Section 5 of the Environment (Protection) Act, 1986, the following directions are hereby issued for compliance:

 To make application for registration with complete details (as per the SOP for registration uploaded on the EPR portal) of your unit on centralized EPR portal for plastic packaging.

You are hereby directed to take necessary action for compliance of the aforesaid directions or submit your reply to this office within 15 days of receipt of this direction, failing which action as deemed fit under the applicable law shall be taken against your unit.

IFTEX Times, July 2025 5

1.	M/s. Reliance Industries Limited Reliance Industries Limited, 3rd Floor, Maker Chambers IV, 222, Nariman Point, Mumbai Maharashtra - 400021
2.	M/s. Indian Oil Corporation Limited Indian Oil Bhavan G-9, Ali Yavar Jung Marg, Bhandra (East), Mumbai - 400051
3.	M/s. Haldla Petrochemicals Ltd. Tower 1, Bengal Eco Intelligent Park (Techna) Block EM, Plot No. 3, Sector V, Salt Lake PO: Bidhan Nagar, District: North 24 Paraganas Kolkata 700091
4.	M/s. GAIL (INDIA) Limited GAIL Bhawan, 16 BhikajiCama Place, R K Puram, New Delhi - 110066
5.	M/s. HPCL - Mittal Energy Limited Phullokari Village, TalwandiSaboo Taluka, District Bathinda - 151301, Punjab
6.	M/s. IVL Dhunserl Petrochem Industries Limited 'Dhunseri House', 4A, Woodburn Park, Kolkata - 700020
7.	M/s. Supreme Petrochem Ltd. Solitair Corporate Park, Building, No. 11, 5th Floor, 167, Guru Hargovindji Marg, Chakala, Andherl (East), Mumbal - 400093
8.	M/s. Finolex Industries Limited Gat No. 399, Village Urse, Taluka Maval, Pune District, Maharashtra - 410506
9.	M/s. Chemplast Sanmar Limited 9, Chathedral Road, Madras, Tamil Nadu - 600086
10.	M/s. LG Polymers India Pvt. Ltd. Quality Innovation & Solutions RR Venkatapuram, Visakhapatnam - 530029. Andhra Pradesh, India.
11.	M/s. Styrenix Performance Materials Limited (Formerly, M/s. INEOS Styrolution India Limited) 9th Floor, "Shiva", Sarabhai Complex, Dr. Vikram Sarabhai Marg, Vadiwadi, Vadodara - 390023, Gujarat.

12.	M/s. ONGC Petro additions Limited 35, Nutan Bharat Co-operative Housing Society Limited, R.C. Dutt Road, Alkapuri, Vadodara - 390007, Guajarat.
13.	M/s. Mangalore Refinery and Petrochemicals Limited Kuthethoor P.O., Via Katipalla, Mangalore - 575 030
14.	M/s. Brahmaputra Cracker and Polymer Limited 1st Floor, House No. 6, Bhuban Road, Uzanbazar Guwahati, Assam - 781 001
15.	M/s. DCW Limited Nirmal 3rd Filor Nariman Point, Mumbai - 400021.
16.	M/s. DCM Shriram Ltd. 2nd Floor (West Wing) World Mark 1, Aerocity Delhi - 110037
17.	M/s. Gujarat State Fertilizers & Chemicals Limited. P.O. Fertilizernagar 391750. Dist. Vadodara, Gujarat
18.	M/s. Bhansali Engineering Polymers Ltd. Unit No. 401, 4th Floor, Peninsula Heights, C.D. Barfiwala Raod, Andheri (West), Mumbai - 400058



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- > The views expressed in this publication are not necessarily those of the Association.
- This Association represents the Woven technial Textile Manufacturers in the Country. All of them stand solidly behind it.
- > Ever since it was established in 1971, the Association has focused attention on the problems and difficulties faced by the Woven technial Textile Industry and has solved several of them.
- Members are requested to contribute articles on subjects that have a bearing on Woven technial Textile Industry in particular and PP / HDPE Industry in general. They will be published if they conform to the accepted standards. Letters to the Association and suggestions for improvement of this publication are welcome.

> For private circulation among members only.

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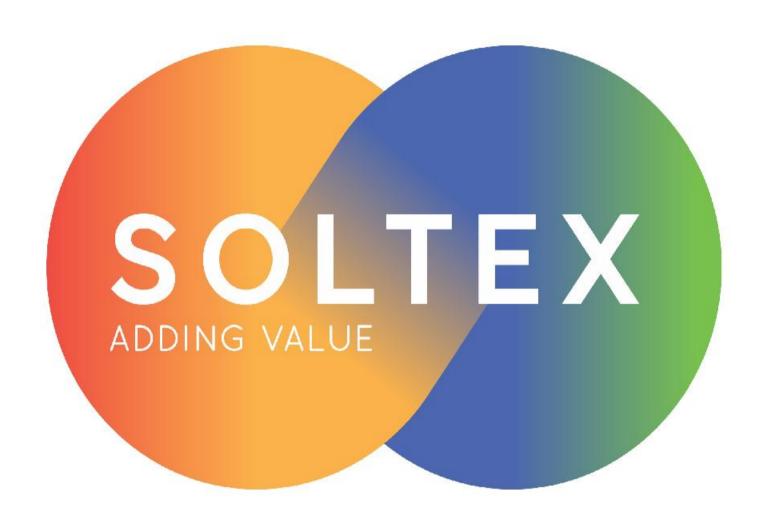
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NAVIGATING A GLOBAL TURNING POINT: THE TECHNICAL TEXTILES SECTOR AND THE UNEP TREATY ON PLASTIC POLLUTION



By Umesh Kumar Anandani Secretary – IFTEX

As the world moves closer to a landmark agreement on curbing plastic pollution, the technical textiles sector finds itself at the intersection of global policy and industrial transformation. The upcoming session of the Intergovernmental Negotiating Committee (INC-5.2), scheduled from August 5–14, 2025 in Geneva, promises to finalize a legally binding treaty regulating plastics across their entire lifecycle. For stakeholders in technical textiles—especially those engaged in polymer-based products—this marks a pivotal moment to realign practices, advocate for practical compliance pathways, and explore innovation in materials and systems.

While the treaty holds the promise of environmental stewardship, several complex challenges must be addressed that lie ahead on the horizon.

There are diverging National Positions by the Industrialized nations and petrochemical exporters that are resisting stringent caps and chemical phase-outs, creating uneven expectations across world markets. There is also the issue of Lifecycle-based regulations. The treaty's scope spans from design to disposal, potentially Impacting product specifications, surface treatments, and performance-enhancing additives. There is an important aspect of financing and equity concerns of developing economies which will definitely struggle to meet obligations without targeted financial and technical assistance from the developed nations.

The important aspect of monitoring, compliance and enforcement with limited infrastructure for microplastic detection and reporting could lead to fragmented implementation and compliance gaps.

Let us understand the Implications for Technical Textiles. Technical textiles are used in agriculture, geotextiles, packaging, and infrastructure which often rely on polypropylene and other durable

polymers. While these materials offer performance advantages, they also fall under the scrutiny of emerging global standards on plastic sustainability.

Manufacturers are facing the pressure to shift toward biodegradable alternatives or design-fordisassembly frameworks. Alongside this there is a e need to integrate digital traceability and EPR reporting, as already signaled by India's recent CPCB guidelines. There us an increased demand for certified sustainable practices, influencing procurement decisions and trade competitiveness

To turn these challenges into opportunities, IFTEX recommends a multi-pronged strategic industry response

The way forward is to take forward the initiative of Policy Advocacy and Dialogue and engage with regulatory bodies like CPCB, MOEF, BIS, and MoT to ensure the industry and technical textiles are represented equitably in treaty frameworks. An important aspect will be to champion risk-based and application-specific regulation—recognizing the unique utility and recyclability of many technical textile formats.

The is great opportunity in material innovation and to accelerate research and development in low-impact additives, recyclable composites, and bio-based polymers tailored for demanding environments. The focus has to be to partner with academia to build sustainability metrics that are relevant and realistic for our industry.

Another important aspect is capacity building and supporting skilling programs that empower youth and MSMEs to adapt to shifting sustainability benchmarks. This can be done by launching awareness campaigns around compliance tools and sustainable practices.

There is a need to lead the development of sector-specific reporting templates for plastic usage, recovery, and recyclability and advocate for interoperable digital platforms that align with India's EPR mandate and international best practices.

IFTEX urges all stakeholders to treat this moment as a catalyst for transformation. We must engage not only in compliance but in leadership, driving sustainable change across supply chains and markets. The UNEP treaty is not merely a regulatory hurdle—it is an opportunity to redefine our global footprint and forge a resilient, responsible future for the technical textiles sector and the UNEP treaty will reshape markets, inspire innovation, and elevate accountability.

India must lead the way as the world eyes Geneva for answers; our sector must rise to the occasion and seize this moment to redefine technical textiles as a pillar of sustainable growth, circular design, and responsible trade.



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Machine Size	Mixing Capacity	
(LXBXH) in MM	Kg / 15 min	
1000 X 1000 X 1000	150	



Bag Cutting and Sewing Machine (BCS)

- Heavy Duty Lazar cutting fabricated MS structure with fully automatic user friendly control system with 15HP connecting load with electric panel.
- 2. Machines consists of web guide, unwinding unit, cutting unit, feeding unit an efficient clipper system and a sewing machine with single and double folder.
- 3. Working width of machine is between 8" to 36" inch.
- 4. Working length of machine is between 12" to 53" inch.
- 5. Cutting length accuracy of machine is ±1mm.
- Production capacity 20-35 bags per min depending on the sewing machine.





Plot No. 4/5/6/7, Tirth Bhoomi Industrial Park-2, Bakrol-Gatrad Road, Opp. Bricks Factory
Village-Bakrol (Bujrang), Taluka Daskroi, Dist. Ahmedabad - 382430, Gujarat, India
Ph.: 7201000662 | Mob.: +91 9376186526 / 9662043526 / 9376186513 | E-mail : sarIndustries2011@gmail.com



ROTARY CONNECTIONS

HOT & COOL



S NO.	DESCRIPTION	MODEL
1.	COOL ROTARY UNION	12470170004
2.	HOT ROTARY UNION	12470170003
3.	ROTARY UNION-2G FM5200-4003R, FOURWENT	12470170050
4.	MAIER TWO WAY FLOW HOT ROTARY UNION HWR 240K	12470170030

KNIFE &



S NO.	DESCRIPTION	REF. NO.	MÖDEL
	MAINE	11155572600	I ODEVTA DEL IME
1.	1. KNIFE	11155572610	LOREXTAPELINE
2.	STATIONARY KNIFE	11155572500	LOREXTAPELINE





For over 255 years, hubergroup has been at the forefront of innovation in the printing, packaging, paint, coating, and chemical industries. Our enduring excellence, supported by the combined expertise of our German and Indian R&D teams, allows us to stay responsive to our customers' evolving needs, consistently delivering quality products that meet specific print shop requirements.

FP RD Frontal Inks from hubergroup offers a vibrant, full-colour range of pigmented, NC-based inks, expertly formulated for surface printing on HDPP Woven Sacks for Cement Bags and other general items.

These inks are specially designed for AD Star bags suitable for high-speed filling lines and superior strength.

For more information contact our product specialist or write to us.

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grains

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TPPL Tape stretching lines are specially designed with advanced technology to extrude PP or HDPE premium quality tapes with lowest cost for performance demanding applications. The tapes are used for producing woven bags, FIBC fabrics, and many other technical applications. Our Innovative technology provides best tape quality at lowest energy consumption. The optional Innovetive filter system allows to produce tapes with a high rPP or filler (CaCO3) content.

Working speed upto 500 m/min

Working Width upto 2000 mm

Production Capacty
upto 900 kg/hr



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Up to 900 kg/hr. production capacity
High performance, high tenacity tapes
Low denier variation, low energy consumption
Lowest cost of production



Advantage >>>>

- >> Considerable Energy Saving
- >> Optimized Cost Efficiency
- Usage versatility

Innovative Extrusion



Energy Efficient Extrusion Unit with Inline Mixer, Performance screw, Continuous filtering System and Precision Die.

Best Melt Quality



Melt / Gear Pump deliver Pulsation free, accurate volume per revolution. it Ensures lowest Flow variation in machine direction.

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Stretching & Annealing Roller Unit with up to 500 meter/mln. Operational Speed with optional Safety Guard System.

- Less Resource
- Level up Extrusion
- >> High on Productivity

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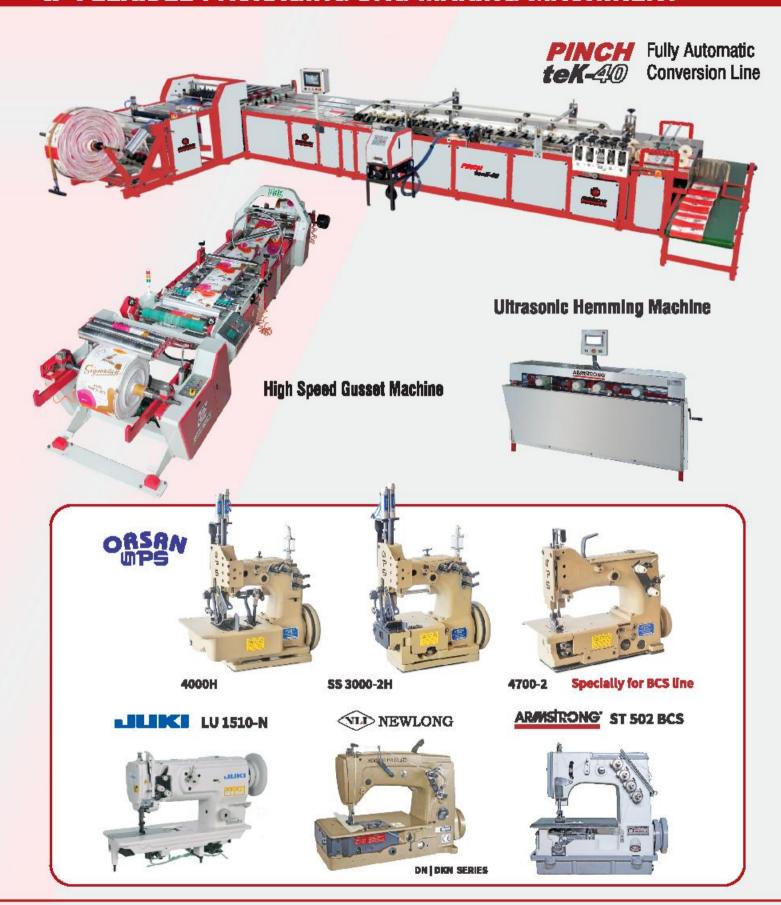
Office :

601-"SARAP" Opp. Navjivari Press, B/h. Gujarat Vidyapith, Ahmedabad-380014, India

Factory:

A2/502-1, Opp. Indo German Tool Room, Phase-4, G.I.D.C., Vatva, Ahmedabad-382446, India

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FOR SALE

SR. NO.	MACHINE NAME	QUANTITY
1	8 SHUTTLE CIRCULAR LOOMS- MAKE: - CIRWIND, MODEL-CSL 8/48	2 NOS
2	OMEGA 6 CIRCULAR LOOM STARLINGER MAKE	12 NOS
3	JAIKO - 810 CIRCULAR LOOM JP MAKE	2 NOS
4	JAIKO - 811 CIRCULAR LOOM JP MAKE	2 NOS
5	JAIKO - 814 CIRCULAR LOOM IP MAKE	2 NOS
6	LINER PLANT- MAKE: - SUBHAM MAKE	1 NO
7	PRINTING MACHINE-4 COLOUR, MAKE: - JP, YEAR - 2004, CAPACITY - 80 MTR/MNT	1 NO
8	SEWING MACHINE- MAKE: - NEWLONG, MODEL: - DKN-3W	3 NOS
9	SEWING MACHINE- MAKE: - NEWLONG, MODEL: - DN-2HS	1 NO
10	SPARE PARTS OF NEW LONG SEWING MACHINE	
11	LAMINATION PLANT - 4.3 MTR TANDEM JP MAKE	1 NO
12	LAMINATION PLANT - 5.2 MTR TANDEM JP MAKE	1 NO
13	LAMINATION PLANT - 1.6 MTR TURN BAR WINDSOR MAKE	1 NO
14	TAPE PLANT LOHIA MAKE LOREX - 1400 (OUTPUIT 600 KG/HR)	1 NO
15	AUTO CUTTING & STITCHING M/C GOLDEN JASON MAKE - BCS)	2 NOS
16	WATER COOLED CHILLER 100 TR, 120 TR & 140 TR	1 NO EACH
17	AIR COMPRESSOR MAKE ELGI TS15120H (12 BAR)	1 NO
18	AIR COMPRESSOR MAKE ELGI E11-10 (9.32 BAR)	1 NO
19	AIR COMPRESSOR MAKE ELGI E37-10 (9.5 BAR)	1 NO
20	AIR COMPRESSOR MAKE ELGI GNFE670079 (19.8 BAR)	1 NO
21	AIR COMPRESSOR MAKE ELGI E 55C-10 (290 CFM)	1 NO
22	AIR COMPRESSOR MAKE ELGI E G22-8.5 (135.96 CFM)	1 NO
23	AIR COMPRESSOR MAKEATLAS GAE 18 (9.0 BAR)	1 NO
24	AIR COMPRESSOR MAKEATLAS GAE 18 (8.75 BAR)	2 NOS
25	AIR COMPRESSOR MAKEATLAS GAE 11 FF (70.98 CFM)	1 NO
26	MANUAL PRINTING SINGLE DRUM 770 MM WIDTH JP MAKE	1 NO

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- Gravura Roop Pearlized Surface Printing Inks
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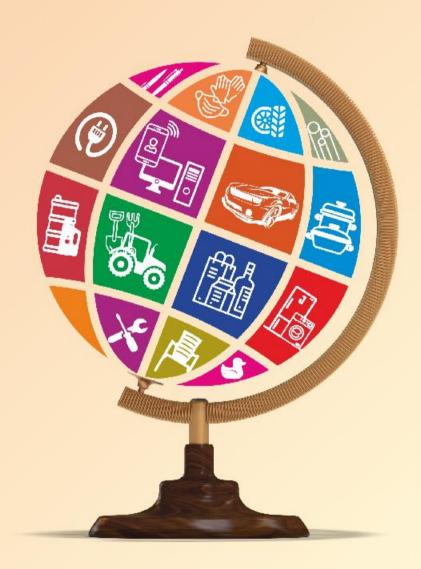
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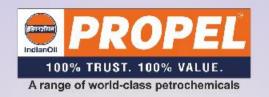
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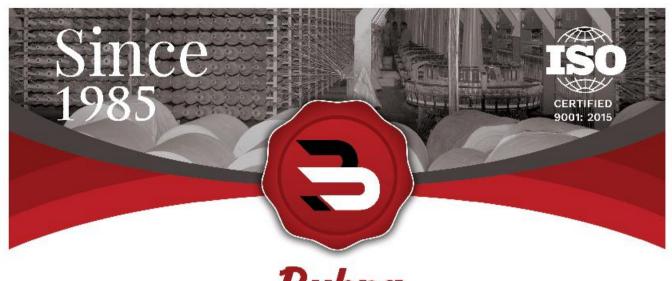
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End Loops:

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Eye Location:

In centre or above centre

Surface Finish:
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We can supply
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on customer
request.

	Eye No.	Photo	Dimension in mm	
	1080R		6.6 x 3.9	
	390R		8.0 x 4.2	
100000	420R		9.0 x 4.8	
	450R		10.0 x 6.3	
	8040R	=2000 pour	8.0 x 4.0	-
	440R	MONTH OF THE PERSON	10.5 x 2.8	1
	480R		13.5 x 7.5	1
	65/0		6.5	1



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Phone: +91 265 263 2236 Email: maksteel@maksteelindia.com Web: www.maksteelindia.com

Product Detail

Cheese pipes are used in large numbers in woven sacks unit to wind/warp bobbins. This inexpensive item of often escapes the attention that is deserved while procurement.

Using our developed technology, We provide you YHighly polished, mirror like finish inside & outside the pipe.

- Accurate Size & roundness. Inaccurate size causes slippage or seizure on the winding spindle.
- √ High Tensile Strength for Long Life.
- ✓Advance Powder Coating both, inside and out side. It is usually used to create a hard finish that is tougher & thicker than different coating.
- √193 grams pipes with high tensile strength for saving power consumption and maintenance of Cheese Winder.



Contact Detail

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- www.skeco.co.in
- ◆ 11, Kishan Lal Burman Road, Hanuman Tower Bandhaghat Howrah 711106 (WB) India

Company Detail

S.K. Group was promoted by Late Sitaram Agarwal. The company was setup in 1986 at Kolkata, initial emphasis on manufacturing Cheese pipe. We are pleased to introduce Ourselves that we are leading manufacturer and exporter of SK Brand Cheese pipe. Technology, Quality, Innovation and Customer satisfaction are the four pillars of SK philosophy. We have been an established and popular company with an excellent track record for the best customer satisfaction. We have never compromised on the quality and the services provided to the customer. We believe in keeping the customers happy and providing them with products at a very competent price. We have an excellent staffs who will guide you with their best ideas by keeping in constant touch with your company and informing about the market trends.

We assure you peace of mind in terms of Quality Products, Competitive Rates & Best Service while dealing with us

Points To Keep In Mind Before Procurement Of Cheese Pipe. (Depends Upon Winder)

- 1) Weight: Should be between 195 gms to 280 gms per pc. (appx)
- 2) Inner Dia: Must be finished smooth & must be accurate in size & roundness. Inaccurate size and welding projection causes slippage or seizure on the winding spindle. It also causes damage to the holder components.
- 3) Thickness: should be that it gives optimum strength to pipe. Usually 1 mm to 1.5 mm thickness pipe is adequate.
- 4) Strength: The cheese pipe is subjected to high loop stress during winding and storage. The stress is due to two factors, the winding tension & the shrinkage tension. The adjustment of the cheese winder controls the winding tension and the latter is control by stabilizing adjustment of the tape plant. It is necessary to know in details the roles played by both kinds of tensions in the event of failure of pipe.

200	Description	Outer Dia. (mm)	Inner Dia. (mm)	Length (mm)	Weight (grams) ± 5grams	Tensile Strength		
Grade						Mpa.	Vpn.	Kgs/m
H	High Tensile Cheese Bobbins	37	35	218	195	529	167	54
H Supreme	High Tensile Cheese Bobbins	37	35	218	195	1362	431	139
H power	High Tensile Cheese Bobbins	38	35	218	260	578	183	59
H power Supreme	High Tensile Cheese Bobbins	38	35	218	260	784	248	80
H Lit	High Tensile Cheese Bobbins	36.8	35	218	160	1558	493	159







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H-Supreme 195 ± 5 Grams

High Tensile Strength Low Power Consumption Mirror Like Inner Finish Friendly Handing Black Coating Super Enamel Available in Black or Plain

H- 195 ± 5 Grams

Cost Effective Mirror Like Finish Light Weight Available in Black or Plain

H- lit 160 ± 5 Gramas

High Tensile Strength Low Weight Low Power Consumption Super Enamel Mirror Like Inner Finish Steel Pipe of Aluminum Weight

H- Power 260 ± 5Grams

In Build Strength Cost Effective Steel Surfaced OD



SENSE | MONITOR | ANALYSE



Connectivity

Allowing users to log and analyze key performance indicators such as OEE, Alteem's Dashboard Portal is at the heart of connected services. Showing historical data and generating reports, it allows users to gain insights to produce real operational improvements, and can be used remotely via laptops and smart phones,

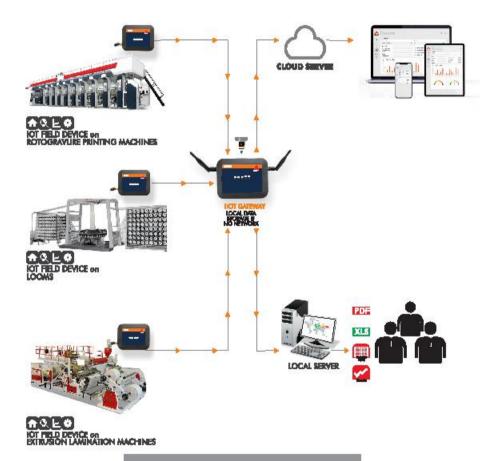
Remote Monitoring

Remote Monitoring provides live data of all connected machines, including average speeds, production output, uptime, downtime, energy consumption, job planning, and much more. This data can then be used to improve operations and enhance productivity.

Downtime Monitoring

Downtime monitoring improves overall production efficiency by giving live and historical data of the machines to make sure they are performing as per the required capacities.





The Outeway can be installed directly on the machin-

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DATA MANAGEMENT ADVANCED **ANALYSIS**

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Opposite Genesh Meridian A, Chanakyeouri Roas, Nr. New Gujarat High Court, S.G. Highway, Ahmedabad-380060 (Gujarat) Phone: +91-9662164747, 9723372233 E-mult: sales@alteem.com





Automatic B2B Registration Control System

ABR-400

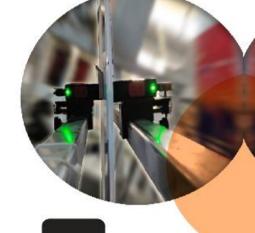
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High Speed Embedded Board







7 inch Touch Screen

Back To Back Window Matching System

Achieving Seamless Front and Back Window Alignment in Lamination Machine



ARC -400





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- Possibility of Flame Retardant Additive
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38 IFTEX Times, July 2025



High Speed Needle Looms & Filler Cord Machines





Model No.

6ND- 30

8ND- 30

4ND- 50

6ND- 50

8ND- 50

4ND- 75

4ND- 85

2ND-100

4ND-100

2ND-110

4ND-110

2ND-150

SD-608N

SD-212N

PRODUCT RANGE

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★ HDPE Monofilament Niwar ★ Cotton Tapes

★ Fancy Niwar ★ Cotton Nitwar









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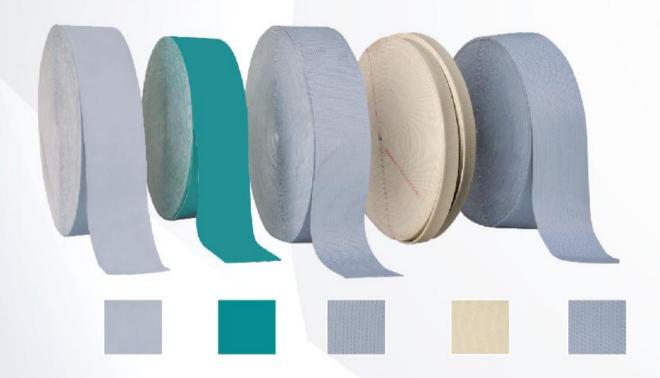
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Phone : 91-679 - 2589 2296 - 8525 6453 Mobile : +91 96240 29000, +91 9727 293939
E-mail : jayosh@amirac.in o info@amtrac.in Web.: http://www.amtrac.in



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RUBBER BAND EMERY CLOTH



NO.	DESCRIPTION	REF. NO.	MODEL
1.	RUBBERISED EMERY CLOTH (GREY) 100MM WIDE	12470310038	NOVA6 / LSL6 38 / 30 BELTS / ACE6 LSL8 / LSL510 / LSL620
2	RUBBERISED EMERY CLOTH 50WIDE	12470310052	NOVA6 / LSL6 36 BELTS / ACE6 / LENO4 NOVA LENO4 / LSL8 / LSL10 / LSL520 LSL630 / NOVA10 / NOVA61 / NOVA62
a	SYN. RUBBERISED FABRIC K-11/2.0 50MM	12470310030	NOVA6 / LSL6 36 BELTS / ACE6 / LENO4 NOVA LENO4
4.	SUPER GRIP FABRIC 1C 22NSG#0 FS (PU EMERY) 100MM	12470310241	NOVA6 / LSL6 36 BELTS / LENO4 / LSL6 LSL620 / NOVA6 / NOVA61 / NOVA62
5.	MAXIDRAG CLOTH CG-20 4"WIDE	12470310043	LSL6 30 BELTS
6.	SUPERGRIP FABRIC 2R 20NSG-0 FS X W 50NM	12470310264	NOVA10 / NOVA82

WARP GUIDE SHUTTLE GUIDE



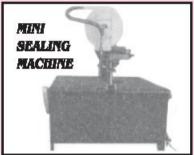
S NO.	WARP GUIDE	HEF. NO.	S HO.	SHITTLE QUIDE	REF. NO.
	NOVA6 / LBL6 36 / 30 BELTS / ACR5 / LENO4 NOVA	11156369710 / 08	3.	LSL6 30 BELTS	11158144400
1.	LENO4 / LELE10 / NOVAS1 / NOVAS2	11158161900	4.	LENO4/LBL010	11131725320 / 30
2	NOVAS	11154880910/00	5 .	LSL8/LSL890	11168200010
1.	LSL6 36 BELTS / LSL620	11130627120	6.	LBLA / LBL10 / LBL830 / NOVAS / NOVA10 / NOVA12 / NOVAS2	11131704890 / 40
4.	LSL6 30 BELTS	11159080230/20	7.	LSLS	11131749610
	E. LENO4/LBL819	11158080230 / 20	a.	LSLS	11131767420
*		11131726290	9.	LSL610 / LSL620	11152208100 / 26
6.	LSUS/LSUSSO	11168298310	10.	NOVA10	11404578010
7.	HONAS / NOVA10	11158298320	11.	NOVA(2 (HF)	11408/5/000
8.	LSLB/LSL10/LSL630/NOVAB/NOVA10/NOVA12/NOVA82	11131705060 / 69	S NO.	WEFT GUIDE	REF. NO.
1.	LSLA	11131631810			11407927940 / 54 / 3
10.	LSLE	11131767310	1.	NOVA6 / LBL6 35 BELTS / ACES / NOVA LENG4	11158246710
11.	LSL610/LSL826	11156302600/26		HOVAS1 / NOVA42	11411254000
12.	LSL610/LBL620	11131735500	2	LSLS 30 BELTS / LENG4 / LSLS20	11159126910
18.	L\$L620	11168086220	1	LSLS/LSL10/LSL810/LSL820/LSL830/NOWAR	11168218020
14.	HOVA62	11158802620	1.	HOWA10	
S MOL	SHUTTLE GUIDE	REF. NO.	4.	LSL9 / LSL620 / LSL630 / NOVA10	11131715730
	NOVAS / LSLS 35 / 30 BELTS / ACES / LENO4	11158161610 / 00	5 .	NOVA8 / NOVA10 / NOVA12 / NOVA82	11131715740
1.	NOVA LENC4 / LSL810 / NOVA81 / NOVA82		6.	NOVAS2 / NOVAS2	11401993030
2.	LRLG 30 RELTS / LRLG20	11130824730	7.		

TARPAULIN SEALING MACHINES

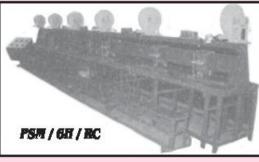
Manufacturers of :

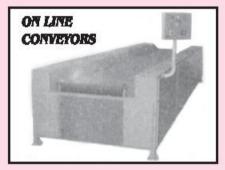
POLY TARPAULIN PNEUMATIC SEALING MACHINES

(Ranges: Single head to 6 heads)













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Production Capacity: 150 to 900 Kg/Hr







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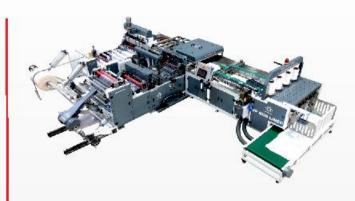
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4000mm 4 COLOUR FLEXO PRINTER for Wrapping Fabric / Tarpaulin





PLASTIC RECYCLING MACHINE
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Suitable for: PP, BOPP, HDPE, LDPE & HIPS

















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46 IFTEX Times, July 2025

Gabbar™

Sewing Machines For HDPE Woven Sacks Bags



ST - 502 HD

Double Needle, Four Thread, Chain Stitch Sewing Machine

Application: PP, HDPE, Woven Sacks Bag Stitching Machine.





Sewing Machines for Big Bags (FIBC)



ST - 6001 SUF

Double Needle, Four Thread, Combined Overedging & Chain Stitch (Safety Stitch) Sewing Machine with Lower Feed & Alternating Upper Feed





ST - 6006 UDDR

Double Needle, Four Thread, Chain Stitch Machine with Upper and Lower Feed





ST - 802 VMC

Two Needle, Four Thread High Speed Sewing Machine







ST- 603 DR

Single Needle, Plain feed Double Thread. **Double Locked** Chain Stitch Sewing Machine.



ASH TECH

Automatic Belt Cutting with

Marking System For FIBC & other Belt Material

Belt Cutting Machine

Manufacturer & Exporter :

- . Belt Width: Adjustable from 45 mm to 100 mm.
- ◆ Machine Speed : 15 meters /min.
- . Drive : Servo Motor.
- Power : Single Phase 1 H.P.
 Cutting Mechanism : By Hot Blade.
- . Marking System : Contact Marking Ink.
- Air Pressure : 3 kg/cm*.
- Man Power Required : Single Person.
- ◆ Belt Width: 35 mm 8 Line, 45 mm 8 Line, 55 mm 9 Line, 75 mm 4 Line, 100 mm 4 Line, 50 mm 8 Line,

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>>>>>

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TX Series

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- innovativeflexo
- sales@flexo.co.in, info@flexo.co.in

FEATURES

- > Choice of printing both sides in 5+1, 4+2, 3+3 colour combinations.
- > A turret un-winder with facility to run the machine without stopping, while loading fabric rolls and unloading empty core

8800

- A surface winder, with provision to run the machine without stopping, while changing the wound fabric roll and placing fresh core.
- An Edge Guiding System, with Ultrasonic Edge Sensor and Electric Actuator.
- > Chamber Doctor Blade System, with Ink Circulation System, shall be offered for all the stations, in lieu of lnk Roller System (Option)
- > Ceramic Anilox rollers with cells arranged at 200 to 300 ipi, with Special Mountings for Quick Changing (Option)
- > Tension Control System.
- Page registration control adjustable manually to move the print drum radially.
- > Print drum Axial adjustment required using a hand wheel to adjust the printing
- > location exially marginally. (for about 30 to 40 mm)
- > Hot air blower system, for drying the link.
- Main motor with VFD and control panel to have all the controls in a HMI panel, with running hours meter and Energy meter.
- > The working width shall be 950mm and the mechine speed shall be 100m/min, with a maximum repeat length of 1200mm. The Stereo Roller Mountings shall be with quick release provisions, to facilitate easy changing of Stereo Cylinders.
- > Two Air Shafts to mount 75mm cores for the Unwinding side and Two Air Shafts of the same core size, for the Winding Side shall also be provided (Option)
- > 1 Ton Electric Rope Hoist, mainly for lifting print drums on both sides.
- > Static Discharge Provision & Corona Treater to provide up to 42 Dynes Treatment (Option)



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APPLICATIONS

- Woven Sacks & for AD Star Fabrics
- Leno Bags
- Non-Woven Fabric
- Roto Moulding
- Injection Moulding
- HDPE Pepes/Deep Irrigation Pipes
- Multi-layer and Mono Layer films
- Mulch film
- LDPE/LLDPE/PP Lamination





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SEWING MACHINE FOR AUTO BAG CONVERSION LINE









AS - 102 HS (YARN Stitching)

- High Speed, Flat Bed Double Needle Four Thread,
- Chain Stitch Sewing Machine. For, Auto Bag Conversion Line

BS - 5200 (HDPE TAPE Stitching)

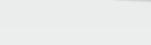
- High Speed Flat Bed Double Needle Four Thread
- Chain Stitch Sewing Machine.
- For Auto Bag Conversion Line.
- Specially Designed For HDPE Tape Stitching.

NOTE: "AS-102 HS" & BS-5200" can be installed on Conversion Lines of LOHIA, INNOVA etc. (Replacement of New Long "DKN-3W")

PP/HDPE WOVEN SACK SEWING MACHINE







AS - 502 HD

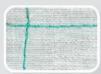
- Double Needle
- Four Thread
- Chain Stitch
- High Speed Sewing Machine



MANUFACTURER OF INDUSTRIAL SEWING MACHINES SINCE 1990

FIBC/JUMBO BAG SEWING MACHINE





AS - 603 DR

- Single Needle Plain Feed Double Thread
- Double Locked Chain Stitch Sewing Machine





AS - 606 UDDR

Double Needle - Four Thread - Double Locked Heavy Duty
 Chain Stitch Sewing Machine with Lower feed & Alternating Upper feed.





AS - 902 HUF

 Double Needle - Four Thread - Chain Strick Sewing Machine with Lower Feed & Alternating Upper Feed





AS - 602 HR

- Single Needle Plain Feed Flat Bed Double Thread
- Over seaming (Hiracle) Sewing Machine





AS - 802 VMC

- Double Needle Four Thread Chain Stitch
- High Speed Sewing Machine. For, SPOUT or SKIRT attachment.





Baffle Sewing

AS - 1002 LA

- Double Needle Four Thread Long Arm Chain Stitch
- Sewing Machine with Lower Feed & Alternating Upper Feed
- Specially Designed for Baffle Attachment of Container Bags.

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