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## **President's Message**

### **Greetings from the Desk of the President!**

The days ahead will require all of us to navigate opportunities in challenging times. Global issues and policies have already begun to show their impact on the woven technical textiles industry, creating uncertainties and demanding adaptive strategies.

The recent announcement of US tariffs-25% plus an additional 25% on specific products effective from 27th August 2025-will significantly affect our products falling under HSN 39232990 and HSN 63053200 for exports to the USA. Nearly 25 to 30 % of our exports are to the US which can be effective by these tariffs creating tremendous pressure on our Industry. Continuous discussions and negotiations are underway between both countries to ensure that these tariffs are made more rational and realistic, thereby protecting the hard-earned trade relationships that have developed over many years.

However, global uncertainties and shifting political equations can directly influence these tariffs, making them a critical concern for our Industry. While this move presents immediate cost pressures and market constraints, it also reinforces the urgency for strategic diversification.

On the environmental front, the United Nations Environment Programme (UNEP) is leading global efforts toward a legally binding treaty to address plastic pollution on land and in oceans. Over 80 countries support the gradual phasing out of plastics and plastic products. India, along with China, Cuba, Iran, Saudi Arabia, and Kuwait-nations with significant petrochemical interests-has proposed that plastic pollution be addressed primarily through improved waste management rather than by reducing plastic production. The INC 5.2 Convention was held in Geneva from 5th to 14th August 2025 to advance these discussions.

On the regulatory side, the Central Pollution Control Board (CPCB) has extended the deadline for EPR return filing to 30th September 2025. This extension offers an opportunity to strengthen reporting systems, improve traceability, and align operations with circular economy goals. IFTEX will continue to actively engage with policymakers to ensure EPR frameworks are pragmatic, inclusive, and growth-oriented.

In closing, we must work collectively to safeguard our competitiveness and advocate for fair trade practices that recognize India's role as a responsible and innovative manufacturing hub. I urge all members to remain engaged and informed, as the coming months will demand agility, unity, and strategic action.

Warm regards,

For IFTEX



**K.R. Padmaja Reddy**  
President



## Vice President's Message



Dear Members,  
Warm greetings!

August 2025 brings with it a renewed sense of momentum for India's woven technical textile Industry. The month has seen decisive policy developments and regulatory updates that not only reinforce our industry's importance but also demand our agility and preparedness. IFTEX stands committed to supporting its members in aligning with these changes—ensuring we collectively stride toward a future defined by compliance, quality, and opportunity.

### **Port Restrictions and New Avenues: An Opportunity in Disguise**

The recent notification issued by the Directorate General of Foreign Trade (DGFT), **Notification No. 24/2025-26 dated 11th August 2025**, imposes a significant change in import policy. Imports of woven jute fabrics, sacks, twines, and related products from Bangladesh are now **restricted via land ports** and will be permitted **only through the Nhava Sheva Seaport**.

While this may initially appear as a logistical barrier, we see this as a strategic opportunity for domestic manufacturers. With tighter control on imported goods and potential delays in supply chains from Bangladesh, we anticipate a **surge in demand for PP Woven Food grain bags**. Our members, particularly those engaged in food grain bags manufacturing, are encouraged to ramp up preparedness to meet this expected market gap.

IFTEX will actively engage with procurement agencies to ensure fair access to these opportunities for our members.

### **Standards Revisions: Clarity That Enables Compliance**

Another significant milestone this month is the release of crucial amendments to the BIS standards governing HDPE/PP woven sacks for 50 kg cement packaging. These updates include:

- **Revised drop test protocols**, eliminating unrealistic top and bottom drops and better simulating real-world handling conditions
- **Clear guidelines on sack mass calculation**, including treatment of printed ink weight for commercial clarity
- **Technical clarification on strength and elongation across varying levels of air permeability**, in the case of laminated block bottom bags





These changes—resulting from consistent industry representation—are a **positive step toward practicality, fairness, and measurable compliance**. They reduce ambiguity in testing, foster mutual clarity between buyers and sellers, and promote measurable compliance.

IFTEX encourages all members to study these revisions carefully and align their production and quality protocols to reflect the new benchmarks.

#### **Extended Filing Timeline: A Window to Recalibrate**

We also welcome the **extension granted by CPCB for annual return filings** for PIBOs and PWPBs, now extended until **30th September 2025**. This offers much-needed breathing space for members navigating the complexities of EPR compliance under Plastic Waste Management (Amendment) Rules, 2023.

Use this window wisely—ensure accuracy in returns and build a robust compliance roadmap for 2025–26 and beyond.

#### **IFTEX's Role: Advocacy to Action**

Each of these developments reflect a maturing landscape that values **compliance, fairness, and domestic capacity building**. But they also reaffirm the need for **collective readiness**.

We urge all members to remain engaged, seek clarifications, and adopt these changes swiftly and effectively.

With clarity in standards, focus on quality, and a strong collective voice, IFTEX members are well poised to lead India's woven technical textile sector into a confident future.

**Warm Regards,**

**Dr. Prakash Kumar Khemani**  
Vice President, IFTEX



## Vice President's Message



### Dear Members and Industry

The recent trade environment has posed fresh challenges for India's PP Woven & Raffia Industry, with tariffs from the United States impacting our competitiveness in one of the most significant global markets. While these barriers may appear to slow our momentum, history has shown that our Industry's strength lies in its ability to adapt, innovate, and find new paths to growth.

#### 1. Strengthening Domestic Competitiveness

We must focus on raising efficiency, reducing costs through lean manufacturing, and upgrading our technology. By enhancing our productivity, we can absorb some tariff impacts and still remain competitive in price-sensitive markets.

#### 2. Diversifying Export Destinations

While the U.S. market remains important, it should not be our sole pillar. Latin America, Africa, Eastern Europe, and Southeast Asia are emerging with strong demand for woven packaging. By tapping into these regions, we can reduce dependency on any single market.

#### 3. Moving Up the Value Chain

Instead of competing purely on price, we must invest in design, branding, and innovative applications of PP woven products - from specialized industrial sacks to eco-friendly consumer packaging. Higher-value products face less price pressure and can justify premium positioning.

#### 4. Engaging in Policy & Trade Diplomacy

As an industry, through IFTEX, we must actively engage with policymakers to advocate for fair trade measures, negotiate tariff relief where possible, and push for free trade agreements that benefit our sector.

The road ahead will require unity, strategic thinking, and relentless commitment. Tariffs may be an obstacle, but they are not a dead end. By focusing on efficiency, diversification, innovation, and advocacy, we can turn this challenge into an opportunity for transformation.

Let August be the month we renew our determination - to not just withstand global headwinds, but to rise above them with resilience and vision.

With steadfast commitment

**Alpesh Patel**  
Vice President, IFTEX





**Dr. Prakash Kumar Khemani**  
Vice President - IFTEX

# FUTURE OUTLOOK OF FIBC BAGS: INDIA'S PATH TO MARKET LEADERSHIP

The Flexible Intermediate Bulk Container (FIBC) market has witnessed significant growth over the past decade, driven by increasing demand in industries such as agriculture, chemicals, pharmaceuticals, food, and construction. As global trade and logistics continue to expand, the need for cost-effective, durable, and eco-friendly bulk packaging solutions is escalating. India, with its robust manufacturing infrastructure, skilled workforce, and cost-competitive advantages, is well-positioned to emerge as a global leader in the FIBC segment.

## Market Trends and Future Growth Prospects

The FIBC market is projected to grow at a steady pace, driven by the following key trends:

- **Sustainability and Eco-friendly Solutions** – With stringent global regulations on plastic waste and a shift towards sustainable packaging, the demand for recyclable and biodegradable FIBC bags is rising. Indian manufacturers are increasingly investing in green solutions, including polypropylene (PP) recycling and bio-based alternatives.
- **Growth in E-commerce and Industrial Packaging** – The booming e-commerce sector and expansion of industrial supply chains are fueling demand for bulk packaging solutions. FIBC bags offer superior logistics efficiency, making them an essential component for businesses managing large-scale goods movement.
- **Technological Advancements** – Innovations in woven polypropylene fabrics, anti-static and food-grade coatings, and high-barrier FIBCs are enhancing product durability and safety. Indian manufacturers are actively integrating automation and AI-driven quality checks to improve production efficiency.
- **Expanding Global Trade** – The rise in exports of chemicals, pharmaceuticals, and agricultural commodities from India is directly boosting the FIBC market. With increased demand for bulk transport solutions in Europe, North America, and the Middle East, Indian suppliers are capitalizing on trade agreements and export incentives.
- **Customization and Innovation** – The demand for customized FIBC solutions, such as ventilated, baffled, and conductive bags, is on the rise. Indian companies are leading the way in providing tailor-made packaging solutions that cater to diverse industry needs.

## India's Competitive Edge in the FIBC Industry

India has several advantages that position it as a potential market leader in the global FIBC industry:

- **Cost-Effective Manufacturing** – India benefits from lower labor

costs, access to raw materials, and advanced production capabilities, making it a cost-efficient manufacturing hub for FIBCs.

- **Export-Oriented Growth** – Indian FIBC manufacturers are expanding their export footprint, supported by government initiatives such as 'Make in India' and the implementation of Free Trade Agreements (FTAs) with major global economies.
- **Quality Compliance and Certifications** – Indian manufacturers are meeting stringent international quality standards, including ISO, FDA, and HACCP certifications, which enhance credibility in global markets.
- **Strong Domestic Demand** – Apart from exports, the domestic market in India is experiencing robust demand from agriculture, cement, and chemical industries, further strengthening the growth potential.
- **Investment in R&D and Infrastructure** – Leading Indian FIBC manufacturers are investing in research and development to create high-performance, value-added products. Additionally, infrastructure advancements, such as modernized ports and improved logistics, are facilitating smoother trade operations.

## Strategies to Establish Global Market Leadership

To cement its position as a global FIBC market leader, India must focus on the following strategic initiatives:

- **Enhancing R&D and Innovation** – Investing in advanced polymer technology, eco-friendly materials, and high-strength FIBC designs will drive competitiveness.
- **Strengthening Global Partnerships** – Collaborations with international logistics and distribution networks can help Indian companies expand their market reach.
- **Government Support and Policy Framework** – Favorable export policies, incentives for sustainable manufacturing, and ease of doing business will further boost India's dominance in the FIBC segment.
- **Digital Transformation in Manufacturing** – Adoption of Industry 4.0 technologies, including AI-driven automation, IoT-enabled production, and smart quality control systems, can enhance efficiency and scalability.
- **Branding and Global Marketing** – Establishing India as a premier hub for high-quality FIBC solutions through trade shows, digital marketing, and participation in international exhibitions can enhance visibility and market share.

## CONCLUSION

With a strong manufacturing base, cost advantages, and a strategic focus on innovation and sustainability, India is poised to become a global leader in the FIBC market. By leveraging technology, enhancing export capabilities, and aligning with global standards, Indian manufacturers can drive long-term growth and establish a dominant presence in the global flexible bulk packaging industry. The future of FIBCs is bright, and India is well-positioned to lead this transformation.







**In Loving Memory of**  
**Shri Ashok Kumar Chhajer**

*Founder & Chairman, Gujarat Craft Industries Ltd,*

It is with profound sorrow that we share the passing of Shri Ashok Kumar Chhajer ji – a visionary industrialist, pioneering entrepreneur, and revered figure in India's polymer and woven technical textiles sector.

IFTEX mourns the loss of a stalwart whose life embodied resilience, innovation, and service. Mr. Chhajer's journey from Kolkata to Ahmedabad in 1984 marked the beginning of a transformative chapter in Indian industry. With unwavering determination, he founded Gujarat Craft Industries Ltd. (GCIL), which grew from humble beginnings into a nationally respected manufacturer of coated polyolefins and woven technical textile products.

Under his dynamic leadership, GCIL became synonymous with quality and innovation, producing a wide range of polymer-based solutions including:

- PP woven sacks
- FIBCs (Flexible Intermediate Bulk Containers)
- PETarpaulins
- Geomembranes
- HDPE pipes
- Vermi beds and more

His commitment to ethical business practices, sustainable growth, and community empowerment set a benchmark for industrial excellence. Mr. Chhajer was not only a builder of enterprises but also a nurturer of people—fostering talent, encouraging innovation, and uplifting lives through his values and vision.

Beyond his corporate achievements, he remained a man of humility and integrity, deeply respected by peers, employees, and the wider fraternity. His legacy will continue to inspire generations of entrepreneurs and professionals in the technical textile's domain.

We extend our deepest condolences to Smt. Sushma ji, Shri Rishabh ji, the entire Chhajer family, and the GCIL team. May you find strength in his enduring legacy and the countless lives he touched.

May his noble soul rest in eternal peace.

For IFTEX

Secretary – IFTEX



**F. No.:12/64/2023-HSM**  
**Government of India**  
**Ministry of Environment, Forest and Climate Change**  
**(Hazardous Substances Management Division)**

3<sup>rd</sup> Floor, Jal Block  
Indira Paryavaran Bhawan  
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New Delhi-110003  
**Date:29<sup>th</sup> July 2025**

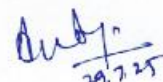
**OFFICE MEMORANDUM**

**Subject: Extension in timeline for filing of Annual Returns of PIBOs and PWPs-reg.**

This has reference to the a letter of CPCB dated 24<sup>th</sup> July 2025 on the above cited subject.

2. The undersigned is directed to inform that the timeline for filing of annual returns for both registered PIBOs and PWPs is extended till **30th September 2025**, as a special case, for removal of difficulties and facilitating filing of annual returns by PIBOs and PWPs for 2024-25, while ensuring that environmentally sound management of plastic packaging waste is done by PIBOS and PWPs as per EPR Guidelines, thus reducing pollution caused by littered and un-managed plastic packaging waste. The above is as per the provisions under Plastic Waste Management (Second Amendment) Rules, 2023.

3. This issues with approval of Competent Authority.

  
**(Amit Raj)**

Director

011- 20819326

Email: amit.raj1979@nic.in

**To**

Chairman  
Central Pollution Control Board,  
Parivesh Bhawan, East Arjun Nagar,  
New Delhi - 110032

**Copy for kind information:**

1. PSO to Secretary (EF&CC)
2. PPS to AS (NPG)
3. PS to JS (NKS)



**AMENDMENT NO. 3 JULY 2025**  
**TO**  
**IS 11652 : 2017 TEXTILES - HIGH DENSITY POLYETHYLENE (HDPE)/**  
**POLYPROPYLENE (PP) WOVEN SACKS FOR PACKAGING OF 50 KG**  
**CEMENT - SPECIFICATION**

*( Third Revision )*

[Page 1, clause 4.2, second sentence (see also Amendment No. 1)] — Substitute the following for the existing:

'The woven fabric shall be of mesh 10 × 10 per inches and 79 g/m<sup>2</sup> mass (with a tolerance of ± 3 percent on mass).'

(Page 3, Table 1, Note) — Substitute the following for the existing:

'NOTE — The buyer and the seller may agree to dimensions other than those specified above. However, the fabric specification as specified in 4.2 and tolerances as specified above shall apply. The mass of the sack, for both non-gusseted or gusseted sack, as specified above is of unprinted sack. The mass of the printed ink on sack will depends on the artwork and shall be as agreed to between the buyer and the seller. The mass of the sack with dimensions other than those specified in Table 1 shall be calculated by the method given in Annex E which is for guidance only.'

(Page 6, clause C-3.1) — Substitute the following for the existing:

'C-3.1 Drop test shall be carried out using suitable sack drop mechanism. Each sack shall be dropped from a height of 1.8 m for the test requirements as specified below:

- a) Height of drop = 1.8 m, (two time for face side and two times for back side); and
- b) Height of drop = 1.8 m (one time for left edge and one time for right edge).'

(Page 6, clause C-3.2) — Insert the following at the end:

'C-3.3 Three sack (as test specimens) shall be tested by following the procedure as laid down in C-3.1 for conformity of each sample. All three sack, when dropped, shall conform to the criteria as specified in C-4.'

(TXD 23)

**Price Group 1**

Publication, BIS, New Delhi



**AMENDMENT NO. 3 JUNE 2025 TO IS 16709 : 2017 TEXTILES — POLYPROPYLENE (PP) WOVEN, LAMINATED, BLOCK BOTTOM VALVE SACKS FOR PACKAGING OF 50 KG CEMENT — SPECIFICATION**

[Page 4, Table 1, SI No. (v) and (vii)] — Substitute the following for the existing:

SI No. (1)	Characteristic (2)	Requirement (3)	Tolerance (4)	Method of Test, Ref to (5)
v)	Average breaking strength of fabric, (ravelled strip method, 325 mm × 70 mm <sup>3</sup> ), Min, N <sup>2</sup> (kgf)			IS 1969 (Part 1)
	a) Lengthwise			
	i) Air permeability less than 100 m <sup>3</sup> /h at 50 mbar	650 (66)	—	
	ii) Air permeability value between 100 m <sup>3</sup> /h to 110 m <sup>3</sup> /h at 50 mbar	550 (56)	—	
	iii) Air permeability value between 111 m <sup>3</sup> /h to 120 m <sup>3</sup> /h at 50 mbar	530 (54)	—	
	iv) Air permeability value between 121 m <sup>3</sup> /h to 130 m <sup>3</sup> /h at 50 mbar	520 (53)	—	
	v) Air permeability value more than 130 m <sup>3</sup> /h at 50 mbar	510 (52)	—	
	b) Widthwise			
	i) Air permeability less than 100 m <sup>3</sup> /h at 50 mbar	600 (61)	—	
	ii) Air permeability value between 100 m <sup>3</sup> /h to 110 m <sup>3</sup> /h at 50 mbar	530 (54)	—	
	iii) Air permeability value between 111 m <sup>3</sup> /h to 120 m <sup>3</sup> /h at 50 mbar	520 (53)	—	
	iv) Air permeability value between 121 m <sup>3</sup> /h to 130 m <sup>3</sup> /h at 50 mbar	510 (52)	—	
	v) Air permeability value more than 130 m <sup>3</sup> /h at 50 mbar	500 (51)	—	
vii)	Average breaking elongation of fabric (ravelled strip method), percent			
	a) Lengthwise	10 to 20	—	
	b) Widthwise	10 to 20	—	

(Page 4, Table 1, Note 2) — Substitute the following for the existing:

'2 The mass of the sack as specified above is of unprinted sack. The mass of the printed ink on sack will depends on the artwork and shall be as agreed to between the buyer and the seller. The mass of the sack with dimensions other than those specified above shall be calculated by the method given in Annex G which is for guidance only.'

**Price Group 1**

(Page 8, clause D-3.1) — Substitute the following for the existing:

'D-3.1 Drop test shall be carried out using suitable sack drop mechanism. Each sack shall be dropped from a height of 1.8 m for the test requirements as specified below:

- a) Height of drop = 1.8 m, (one time for face side and one times for back side); and
- b) Height of drop = 1.8 m (one time for left edge and one time for right edge).'

(Page 8, clause D-3.2) — Insert the following at the end:

'D- 3.3 Three sack (as test specimens) shall be tested by following the procedure as laid down in D-3.1 for conformity of each sample. All three sack, when dropped, shall conform to the criteria as specified in D-4.'

GOVERNMENT OF INDIA  
MINISTRY OF COMMERCE AND INDUSTRY  
DEPARTMENT OF COMMERCE  
RAJYA SABHA  
UNSTARRED QUESTION NO. 2284  
ANSWERED ON 08/08/2025

**ENTRY OF FINISHED JUTE GOODS FROM BANGLADESH**

**2284 SHRI RITABRATA BANERJEE:**

Will the Minister of COMMERCE AND INDUSTRY be pleased to state :-

- (a) whether Government is aware that while the Import of raw Jute through West Bengal Land Ports has been restricted or delayed on security and geo-political grounds, finished Jute goods from Bangladesh continue to enter almost freely;
- (b) if so, the details thereof and the reasons therefor; and
- (c) the remedial measures adopted by Government to stop the finished jute goods from entering India?

**ANSWER**

THE MINISTER OF STATE IN THE MINISTRY OF COMMERCE AND INDUSTRY

(SHRI JITIN PRASADA)

(a) to (b) The import of jute through land ports has been restricted to ensure that the domestic interests may be safeguarded. DGFT vide Notification No. 21/2025-26 dated 27.06.2025 and Corrigendum dated 17.07.2025 has restricted, the entry of specified HS codes of jute and jute related products (as provided in the table below) and the import of these goods are allowed only through Nhava Sheva seaport.

Sl. No.	HS Code	Item Description	Import Policy /Port restriction
(I)	530130	Flax tow and waste (Including yarn waste and garnetted stock)	Import from Bangladesh shall not be allowed from any land port on India Bangladesh Border. However, It is allowed only through Nhava Sheva Seaport.
(II)	530310	Jute and other textile bast fibers, raw or retted	
(iii)	530390	Jute (excluding flax, true hemp and ramie)	
(iv)	530610	Single flax yarn	
(v)	530710	Single yarn of jute or of other textile bast fibers	
(vi)	530720	Multiple folded	
(vii)	530919	Woven fabrics or flax	
(viii)	530929	Woven fabrics or flax	
(ix)	531010	Unbleached woven fabrics of jute or of other textile bast fibers	

(c) The Government through DGTR undertakes sunset review investigation of jute goods imported from Bangladesh and issues Anti-Dumping Duty (ADD) on jute goods in order to make the level playing field. Vide notification dated 30.12.2022, the Government announced ADD on jute goods for a period of five years.

The Government continues to regularly review the trade flows and import patterns of jute from Bangladesh with a view to protect the overall interests of all Indian stakeholders in the jute sector.

\*\*\*\*\*



**MINISTRY OF COMMERCE AND INDUSTRY**  
**(Department of Commerce)**  
**(DIRECTORATE GENERAL OF FOREIGN TRADE)**

**NOTIFICATION**

New Delhi, the 11th August, 2025

**No. 24/2025-26**

**Subject: Port restriction on import of certain goods from Bangladesh to India under ITC (HS), 2022 Schedule 1 (Import Policy) - reg.**

**S.O. 3657(E).** - In exercise of powers conferred by Section 3 read with Section 5 of Foreign Trade (Development & regulation) Act, 1992, read with paragraph 1.02 and 2.01 of the Foreign Trade Policy (FTP) 2023, as amended from time to time, and in continuation to DGFT Notification No. 07/2025-26 dated 17.05.2025 and Notification No. 21/2025-26 dated 27.06.2025, the Central Government hereby additionally insert the following ITC HS Codes under sub-para 2 of Para 19(1), below Sl. No. (ix) to General Notes Regarding Import Policy under ITC (HS), 2022 Schedule 1 (Import Policy), with immediate effect:

Sl. No.	HS Code	Item Description	Import Policy/Port restriction
(x)	531090	Bleached and unbleached woven fabrics of Jute or of other textile bast fibre.	Imports from Bangladesh shall not be allowed from any land port on the India-Bangladesh Border. However, it is allowed only through the Nhava Sheva Seaport.
(xi)	560890	Twine, cordage, rope, etc. of Jute	
(xii)	560790	Twine, cordage, rope, and cables	
(xiii)	630510	Sacks and bags of Jute	

2. Other terms and conditions of Notification No. 21/2025-26 dated 27.06.2025 shall remain in force without change.

**Effect of the Notification:**

Import of certain goods from Bangladesh to India is regulated with immediate effect.

**AMENDMENT NO. 4 APRIL 2025**  
**TO**  
**IS 14887 : 2014 TEXTILES — HIGH DENSITY POLYETHYLENE**  
**(HDPE)/POLYPROPYLENE (PP) WOVEN SACKS FOR PACKAGING OF**  
**50 KG FOOD GRAINS — SPECIFICATION**

*( First Revision )*

*(Page 2, clause 3.3.2)* — Substitute the following for the existing:

**‘3.3.2 Mouth**

The mouth of the sack shall be completely open. The mouth of the sack shall either be hemmed with a single fold of minimum 5 mm or be heat sealed with Zig-Zag heat cutting, based on the agreement between the buyer and the seller, such that the tapes shall not fray.’

(TXD 23)

**Price Group 1**

Publication, BIS, New Delhi



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- The views expressed in this publication are not necessarily those of the Association.
- This Association represents the Woven technical Textile Manufacturers In the Country. All of them stand solidly behind it.
- Ever since it was established in 1971, the Association has focused attention on the problems and difficulties faced by the Woven technical Textile Industry and has solved several of them.
- Members are requested to contribute articles on subjects that have a bearing on Woven technical Textile Industry in particular and PP / HDPE Industry in general. They will be published if they conform to the accepted standards. Letters to the Association and suggestions for improvement of this publication are welcome.
- For private circulation among members only.





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**ParaSteel**

# PARAS STEEL TUBES<sup>TM</sup>

*(An ISO 9001 : 2015 Certified Company)*

## HIGH TENSILE CHEESE TUBES



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FINISH

ECONOMICAL  
PRICES

HIGHLY  
DURABLE

LIGHT  
WEIGHT

VARIOUS  
COATING  
OPTIONS

CLOSE  
TOLERANCE

CRACK  
RESISTANT



These High Tensile Cheese Pipes are Efficiently  
Manufactured by utilizing Superior Graded Steel  
with the help of latest Techniques in Conformity  
with Indian and International Standards .



---

## MAKING TUBES FOR A PROSPEROUS TOMORROW

---

**PARAS STEEL TUBES** is a client centric organization dedicated to delivering precision engineered solution for Industrial tubes. Since our foundation in 1998, we have been following ethical practices and quality conscious approach in our business. With our unending commitment to quality, we have achieved a notable position of manufacturer, exporter & supplier of industrial Tubes.

### OUR PRODUCTS

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- Precision Turned Components
- Handle Bar Tubes
- Headrest Tubes
- Fuel Injection Tubes

#### **\*Telescopic Stand Tubes**

#### **\*IBC Tank Frame Tubes**

#### **\*Woven Sack Industry**

- High Tensile Cheese Pipes
- Shuttle Guide Tubes
- Guide Rollers for Circular Looms

#### **\*Luggage Trolley Tubes**

#### **\*Drip Irrigation Tubes and many more**

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**Email: marketing@parastubes.com & customercare@parastubes.com**

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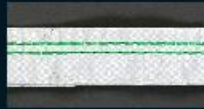
## Sewing Machines For HDPE Woven Sacks Bags



### ST - 502 HD

Double Needle, Four Thread,  
Chain Stitch Sewing Machine

Application :  
PP, HDPE, Woven Sacks  
Bag Stitching Machine.



## Sewing Machines for Big Bags (FIBC)



### ST - 6001 SUF

Double Needle, Four Thread,  
Combined Overedging  
& Chain Stitch (Safety Stitch)  
Sewing Machine  
with Lower Feed &  
Alternating Upper Feed



### ST - 6006 UDDR

Double Needle, Four Thread,  
Chain Stitch Machine  
with Upper and Lower Feed



### ST - 802 VMC

Two Needle, Four Thread  
High Speed  
Sewing Machine



### ST- 603 DR

Single Needle,  
Plain feed  
Double Thread,  
Double Locked  
Chain Stitch  
Sewing Machine.



## Belt Cutting Machine

### Specifications :

- ◆ Belt Width : Adjustable from 45 mm to 100 mm.
- ◆ Machine Speed : 15 meters /min.
- ◆ Drive : Servo Motor.
- ◆ Power : Single Phase 1 H.P.
- ◆ Cutting Mechanism : By Hot Blade.
- ◆ Marking System : Contact Marking Ink.
- ◆ Air Pressure : 3 kg/cm<sup>2</sup>.
- ◆ Man Power Required : Single Person.
- ◆ Belt Width : 35 mm - 8 Line, 45 mm - 8 Line,  
55 mm - 8 Line, 75 mm - 4 Line,  
100 mm - 4 Line, 50 mm - 8 Line,



## ASH TECH

Automatic Belt Cutting with  
Marking System For FIBC &  
other Belt Material



Manufacturer & Exporter :



## Gabbar Engineering Co.

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28.50	x	31.75mm	35.00	x	38.00mm	35.00	x	37.00mm
32.00	x	35.00mm	32.00	x	36.00mm	35.00	x	37.50mm
30.00	x	34.00mm	35.00	x	40.00mm	47.00	x	50.00mm
44.00	x	48.00mm	90.00	x	94.00mm	In 218, 220, 230, 520 mm & in any length		
47.00	x	50.80mm	90.00	x	95.00mm			

- Available fix cutting pipes with CED coating & Powder Coating in various colours Glossy & matte finished from 100mm to required length.
- Also available in odd sizes from 15mm I.D. x 20mm O.D. to 90mm I.D. to 95 mm O.D. & Wall Thick: 1mm to 6mm.



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SEWING MACHINE FOR AUTO BAG CONVERSION LINE



## AS - 102 HS ( YARN Stitching )

- High Speed, Flat Bed - Double Needle - Four Thread.
- Chain Stitch - Sewing Machine. For, Auto Bag Conversion Line



## BS - 5200 ( HDPE TAPE Stitching )

- High Speed - Flat Bed - Double Needle - Four Thread
- Chain Stitch Sewing Machine.
- For Auto Bag Conversion Line.
- Specially Designed For HDPE Tape Stitching.

NOTE: "AS-102 HS" & "BS-5200" can be installed on Conversion Lines of LOHIA, INNOVA etc. (Replacement of New Long "DKN-3W")

PP/HDPE WOVEN SACK SEWING MACHINE



## AS - 502 HD

- Double Needle
- Four Thread
- Chain Stitch
- High Speed Sewing Machine





# MANUFACTURER OF INDUSTRIAL SEWING MACHINES SINCE 1990

## FIBC/JUMBO BAG SEWING MACHINE



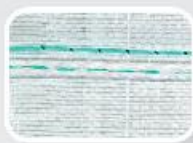
### AS - 603 DR

- Single Needle - Plain Feed - Double Thread
- Double Locked Chain Stitch Sewing Machine



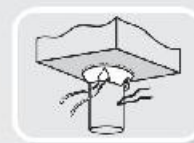
### AS - 602 HR

- Single Needle - Plain Feed - Flat Bed - Double Thread
- Over seaming (Hirac) Sewing Machine



### AS - 606 UDDR

- Double Needle - Four Thread - Double Locked Heavy Duty Chain Stitch Sewing Machine with Lower feed & Alternating Upper feed.



### AS - 802 VMC

- Double Needle - Four Thread - Chain Stitch
- High Speed Sewing Machine. For, SPOUT or SKIRT attachment.



### AS - 902 HUF

- Double Needle - Four Thread - Chain Stitch Sewing Machine with Lower Feed & Alternating Upper Feed



Baffle Sewing

### AS - 1002 LA

- Double Needle - Four Thread - Long Arm Chain Stitch
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- Specially Designed for Baffle Attachment of Container Bags.



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- Gravure Bopp Pearlized Surface Printing Inks
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- Kraft Paper Inks, Non-Woven Inks & Heat Resistance Foil Inks
- Gravure/Flexo-NC PU Inks (Toluene & Mek Free)
- Gravure NT NK inks
- Security Inks for all printing substrates.
- Metal Stamping Logo Inks (Galvanizing Sheet)
- Flexographic PP woven Water base inks surface printing (Upcoming product)
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- Rice Bags
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- Multicolor Special Printing
- Fertilizer Bags
- Cement Bags
- Flour Bags
- Sugar Bags
- PP, LD, HM Photogenic Bags
- Laminated or Unlaminated

### Technical Specification

#### 8800 InnoFlex Fertilizer/Block Bottom Woven Valve Model

Description	Details
Machine width	800 mm.
Working material width max.	850 mm. , Allu. Guide Roller will be dia. 88 mm width 850 mm.
Printing color	Eight (08)
Photo Polymer plate thickness	2.84 mm Photopolymer Plates.
Machine speed	100 mtr/min.
Main wall thickness	40 MM.
Main Printing materials	Woven sack mat.
Ceramic Roller Lpi	LPI - 200 - 04 NOS, LPI - 250 - 04 NOS
Ink Printing system	Doctor Chamber Unit close In Circulation System.
Ink circulation Pump	All the station - Motorized electrical ink pump - 08 Set.
Repeat Length for Plastic Printing	14 Inch to 50 Inch
Plate roller clim	As per customer requirement
Dual Unwinder Unit	Dia 50 mm (2 Inch) Mechanical shaft with 3 Inch taper cone with Check nut
Unwinder dia of the Roller	1250 mm max. Upto 1000 kg per roll
Dual Rewinder Unit	Dia 50 mm (2 Inch) Mechanical shaft with 3 Inch taper cone with Check nut
Rewinder dia of the roller	1250 mm max. Upto 1000 kg per roll
Electrical Panel Details	3 Drive Control panel with Load call based feed back.
	Load cell based unwinder pneumatic brake - 02 nos & Load cell based Surface Rewinder Driven gear box & Motor with Online splicing system, Operated Pneumatically change over system.
	The Operating Panel is at right side if we are facing machine on rewinder side.
	01 No. Heater Blower assly will be on the top of the Machine with temp of 80-100 Degree.
Printing wall back side assly	Station pressure movement stud essay by plate roller, ceramic rollers with stud.
	Web Brake Sensors are provided for the stopping of machine, while there is not web.
	Printing wall back side Timing Belt assly provide. The width of the Timing Belt will be 45 mm width of heavy duty at the Printing Unit driven Impression Roller system.
Corona Treatment service	Online Corona treatment system provided with the machine.
Web Inspection System	Motorized Web Video Inspection System 1 No.
Edge guide Unit	Electronic Edge (Web) Guide system.
Power req. for the machine	40 Hp. 415 Volt. 50 Hz. 3-Phase Power.
Dry Air req.	8 Kg. Pressure with 15 CFM Pressure.
Crane facility	printing station - 500 kg both side crane and un whinder station loading 1000 kg.



**Office:** 438, Patel Avenue, Nr. Gurudwara, Thaltej, Ahmedabad-380 050.

**Unit I :** 33, GIDC, Viramgam, Dist. Ahmedabad-382 150, Gujarat.

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**TPPL Tape stretching lines** are specially designed with advanced technology to extrude PP or HDPE premium quality tapes with lowest cost for performance demanding applications. The tapes are used for producing woven bags, FIBC fabrics, and many other technical applications. Our Innovative technology provides best tape quality at lowest energy consumption. The optional Innovative filter system allows to produce tapes with a high rPP or filler (CaCO<sub>3</sub>) content.

Working speed  
**upto 500 m/min**

Working Width  
**upto 2000 mm**

Production Capacity  
**upto 900 kg/hr**



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## High Speed Universal Processing

Up to 900 kg/hr. production capacity  
High performance, high tenacity tapes  
Low denier variation, low energy consumption  
Lowest cost of production

### Also Offering

Tapeline for rPP  
(100% recycled PP)



## Advantage >>>>

- » Considerable Energy Saving
- » Optimized Cost Efficiency
- » Usage versatility
- » Less Resource
- » Level up Extrusion
- » High on Productivity

### Innovative Extrusion



Energy Efficient Extrusion Unit with Inline Mixer, Performance screw, Continuous filtering System and Precision Die.

### Best Melt Quality



Melt / Gear Pump deliver Pulsation free, accurate volume per revolution. it Ensures lowest Flow variation In machine direction.

### Sleek Design



Stretching & Annealing Roller Unit with up to 500 meter/mIn. Operational Speed with optional Safety Guard System.

### Best in Class



World's Leading Extruder Gear Box with inbuilt PHE works most efficiently with lowest energy losses with extended life.

### Perfect Winding



Inverter driven Winders with High Speed Operation ensures uniform tension winding with Lower Power Consumption.

### Smart Operating



Touch Control with Centralized Access. Self diagnostic with Real time display of Energy consumption and Production data.



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# Wire Healds for Plastic Woven Sacks Industries









**Length :**  
300, 305, 310 & 355 mm or required

**Wire Size :**  
0.91 mm or required

**End Loops :**  
Open J, Oblong, Round & Open C

**Eye Location :**  
In centre or above centre

**Surface Finish :**  
**Nickel Plating**  
**We can supply**  
**other Wire Healds**  
**on customer**  
**request.**

Eye No.	Photo	Dimension In mm
1080R		6.6 x 3.9
390R		6.0 x 4.2
420R		9.0 x 4.8
450R		10.0 x 6.3
8040R		8.0 x 4.0
440R		10.5 x 2.8
480R		13.5 x 7.5
65/0		6.5



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# AMTRAC<sup>®</sup>

## High Speed Needle Looms & Filler Cord Machines



### Model No.

6ND- 30  
8ND- 30  
4ND- 50  
6ND- 50  
8ND- 50  
4ND- 75  
4ND- 85  
2ND-100  
4ND-100  
2ND-110  
4ND-110  
2ND-150  
SD-608N  
SD-212N



### PRODUCT RANGE

- |                           |                 |
|---------------------------|-----------------|
| ★ Belt for FIBC Bags      | ★ Zipper Tapes  |
| ★ P.P. Tapes              | ★ Elastic Bands |
| ★ HDPE Monofilament Niwar | ★ Cotton Tapes  |
| ★ Fancy Niwar             | ★ Cotton Niwar  |



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### Solvent based printing inks for Woven Sacks packaging

*Suitable for Treated HDPE Woven Sacks for  
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CIR Agro Inks from hubergroup offers a vibrant, full-colour range of pigmented, PVB-based inks, expertly formulated for surface printing on treated HDPE Woven Sacks for Fertiliser and Agro bags.

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- Linear Low Density Polyethylene (LLDPE)
- Linear Alkyl Benzene (LAB)
- Purified Terephthalic Acid (PTA)
- Mono Ethylene Glycol (MEG)
- 1,3-Butadiene ● Butyl Acrylate





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**Product Slate Includes:**

- Polypropylene (PP)
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- Purified Terephthalic Acid (PTA)
- Mono Ethylene Glycol (MEG)
- 1,3-Butadiene ● Butyl Acrylate





A large industrial machine, a circular weaving machine, is the central focus. It has a white frame with a red fabric draped over the top. The machine is labeled 'CALIBRIS' and 'Y6'. It has multiple spools of white thread and a complex arrangement of threads. Two men, one in a dark suit and one in a light shirt and jeans, are standing to the left of the machine, looking at a tablet. The background is a plain white wall.

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20,000 installations in 33 countries. A solution-centric approach  
that delivers on efficiency, productivity and economy.  
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**Circular Weaving Machines | Knitting Machines | Fruit+Vegetable Packing Machines**





# **CALIBRIS**

PERFORMANCE MACHINES

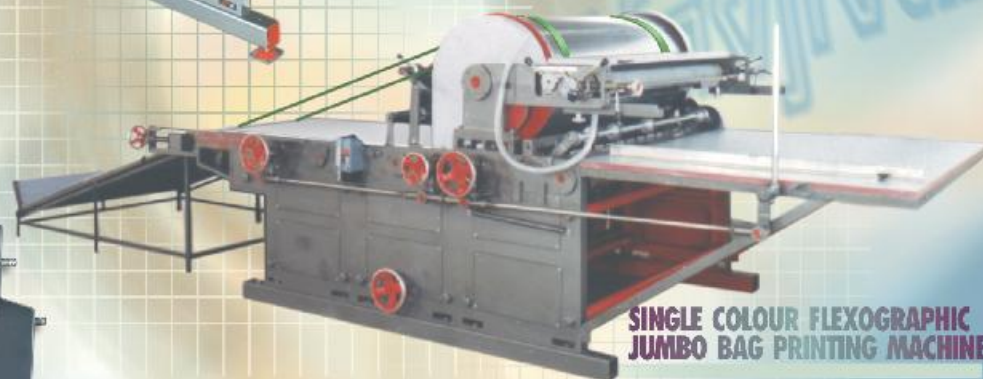
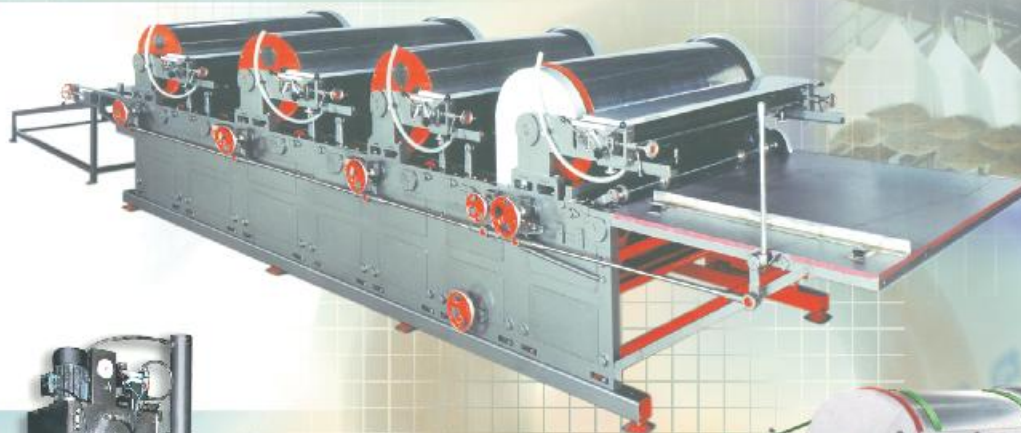
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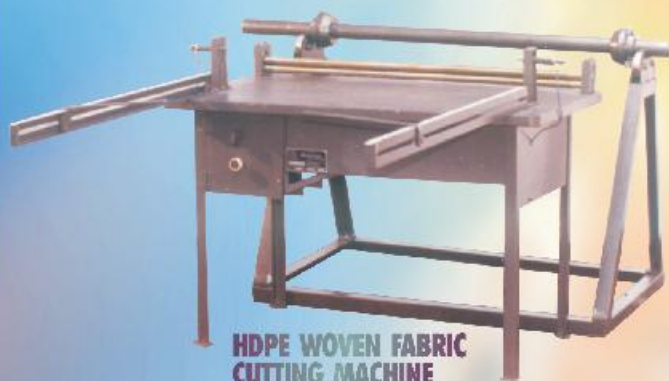
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JUMBO BAG PRINTING MACHINE**



**CONTAINER TYPE BALING PRESS**



**HDPE WOVEN FABRIC  
CUTTING MACHINE**



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- robust and high-performance design
- easy accessibility and fast maintenance

Designed for the in-house processing of all kinds of materials and different shapes from woven bag production without additional pre-cutting. State-of-the-art recycling technology with extended functionality, designed for high production efficiency and energy savings.





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S NO.	COMPENSATOR ASSY.	REF. NO.	S NO.	COMPENSATOR SEPRATOR	REF. NO.
1.	NOVA8 / ACES / NOVA LENO4 / LSL10 / NOVA8 NOVA81 / NOVA82	11401308000 / 10 11130008510 11403658000	1.	NOVA8 / ACES / NOVA LENO4 / LSL610	11158027000 / 10
2.	LSL6 36 BELTS / LENO4 / LSL6 / LSL820 / LSL830	11130008210 11401307000	2.	LSL6 36 / 36 BELTS / LSL820 / LSL830	11130008000
3.	LSL6 30 BELTS / LSL6 / LSL820	11130008320 11403655000	3.	LSL6 / LSL10 / LSL820	11158047010
4.	LENO4 / LSL6 / LSL10 / LSL820 / LSL830	11403651000 11130540730 / 10	4.	COMPENSATOR SEPRATOR-DOUBLE DECK (LSL6 / LSL10 / LSL830)	11130542000
5.	NOVA82 / NOVA10 / NOVA8 / LSL610	11158621310 11130651720 / 30	5.	COMPENSATOR SEPRATOR UPPER-D (NOVA8 / NOVA10 / NOVA12 / NOVA82)	11402900000
6.	NOVA8 / NOVA10 / NOVA12 / NOVA82	11403657000 11158558010 11403658000	6.	NOVA 6 R-6 / NOVA8 / NOVA81 / NOVA82	11158217000 / 10
7.	NOVA8 / LSL6 36 / 30 BELTS / ACES / LENO4 NOVA LENO4 / LSL6 / LSL10 / LSL610 / LSL820 LSL830 / NOVA8 / NOVA10 / NOVA81 / NOVA82	11131852420	7.	COMPENSATOR SEPRATOR UPPER-D (NOVA10)	11158268510
8.	NOVA8 / NOVA10 / NOVA12 / NOVA82	11406320000	8.	COMPENSATOR SEPRATOR (NOVA82)	11407210000
S NO.	COMPENSATOR SPRING	REF. NO.	S NO.	POSITIONING SEPRATOR	REF. NO.
1.	NOVA8 / LSL6 36 / 30 BELTS / ACES / LENO4 NOVA LENO4 / LSL6 / LSL10 / LSL610 / LSL820 LSL830 / NOVA8 / NOVA10 / NOVA81 / NOVA82	11131852420	1.	NOVA8 / ACES / NOVA LENO4	11158027100 / 10
2.	NOVA8 / NOVA10 / NOVA12 / NOVA82	11406320000	S NO.	SPACING SEGMENT	REF. NO.
S NO.	SPRING HOLDER	REF. NO.	1.	NOVA8 / ACES / NOVA LENO4 / NOVA8 / NOVA81	11158028000
1.	NOVA8 / LSL6 36 / 30 BELTS / ACES / LENO4 NOVA LENO4 / LSL6 / LSL10 / LSL610 / LSL820 LSL830 / NOVA8 / NOVA10 / NOVA12 / NOVA81 NOVA82 / NOVA82	11131853310	2.	NOVA82	11406240000
S NO.	INTERMEDIATE SPACER	REF. NO.	S NO.	MAR LONS	REF. NO.
1.	NOVA8 / ACES	11158027000 11415480000	1.	NOVA8 / LSL6 36 / 30 BELTS / ACES	12470208002
2.	NOVA8 / LSL6 36 / 30 BELTS / LENO4 / LSL6 LSL10 / LSL610 / LSL820 / LSL830 / NOVA8 NOVA10 / NOVA82	11131617320			
3.	NOVA8 / NOVA10 / NOVA12 / NOVA81 / NOVA82 / 82	11158217500			



# DROP WIRE

## TAPE GUIDE



S NO.	DESCRIPTION	REF. NO.	MODEL
1.	DROP WIRE WITH BEAD (WIRE DIA 3.1)	11401769000	NOVA6 / NOVA6 R-6 / LSL6 30 / 36 BELTS ACE 6
		11411612000	LENO4 / NOVA61 / 62 / 8 / 82 / 10 / 12 / NOVA 6 HS
2.	DROP WIRE WITH BEAD (WIRE DIA 4)	11401532010	NOVA6 / NOVA6 R-6 / NOVA61 / NOVA 62
		11401767000	NOVA 8 / NOVA 82 / NOVA 10 / NOVA 12
3.	DROP WIRE Ø 3.1 WITH CONE	11401517030	NOVA6
4.	DROP WIRE DIA 3.1 (DOUBLE TWIST)	11158516810	NOVA6 / NOVA6 R-6 / LSL6 30 / 36 BELTS
		11158004200	ACE 6 / LENO4 / NOVA61 / 62 / 6 / 82 / 10 / 12
5.	DROP WIRE WITH BEAD (WIRE DIA 3.1)	11411762000	NOVA6 R-6
6.	TAPE GUIDE	11131423720	LENO 4 / LSL6 36 BELTS / LSL6 30 BELTS
7.	TAPE GUIDE	11130445810	NOVA 62 / NOVA 8 / NOVA 82 / NOVA 10 / NOVA 12



# Quality Products

**SAR INDUSTRIES**

## Our Product Range

- » Hydraulic Bale Press For FIBC (Jumbo Bag)
- » Hydraulic Bale press 40 to 150 Ton
- » Hydraulic Cheese Pipe Straighter
- » Hydraulic Bale Press For Waste
- » Bobbin Cleaning Machine
- » Manual Printing (up to 4 Colours)
- » Gear Box Cooling For Tap Plant Hot Air Dryer Granules
- » Online Reforming (Fabric Inspection) Machine
- » Perforation Unit For Online Printing Machine
- » Surface Winder For Printing Machine & Lamination Plant
- » Online Gassing Unit
- » Mixing Machine For Row Material (Granules)
- » Unwinding Unit & Rewinding Unit with Web Guiding System
- » Power Saving Blowers & All Accessories for Rafia Industries



**Hydraulic Bale Press (40 to 150 Ton )**



**Hydraulic Bale Press For FIBC (Jumbo Bag)**



**Hydraulic Bale Press For Waste**



**Bobbin Cleaning Machine**



**Hydraulic Cheese Pipe Straighter**



**Perforation Unit**



**Hot Air Dryer**



**Granule Mixing Machine**



**Fabric Rewinding Machine**



**Surface Rewinder**



**Manual Printing Machine (up to 4 color)**



**Unwinding Unit**



**SAR INDUSTRIES**

Plot No. 4/5/6/7, Tirth Bhoomi Industrial Park-2, Bakrol-Gatrad Road, Opp. Bricks Factory Village-Bakrol (Bujrang), Taluka Daskroi, Dist. Ahmedabad - 382430, Gujarat, India  
Ph.: 7201000662 | Mob.: +91 9376186526 / 9662043526 / 9376186513  
E-mail : sarindustries2011@gmail.com | Website : sarindustries.com





**SAR INDUSTRIES**

## MIXER WITH DRYER

We are very pleased to introduce yet another innovation to woven sacks industry. It will certainly minimize your problems in mixing of raw materials perfectly. The salient features of our mixing machine are:

- 1.Reduction of man power working
- 2.Reduction of mixing time
- 3.Reduction of mishandling
- 4.Improves quality of end product
- 5.Contains 2 hot air blower of 0.5HP with 7.5 KW heater with PID Installed Electric Panel.

Machine Size ( L X B X H ) In MM	Mixing Capacity Kg / 15 min
1000 X 1000 X 1000	150

## Bag Cutting and Sewing Machine (BCS)

1. Heavy Duty Lazar cutting fabricated MS structure with fully automatic user friendly control system with 15HP connecting load with electric panel.
2. Machines consists of web guide, unwinding unit, cutting unit, feeding unit an efficient clipper system and a sewing machine with single and double folder.
3. Working width of machine is between 8" to 36" Inch.
4. Working length of machine is between 12" to 53" Inch.
5. Cutting length accuracy of machine is  $\pm 1$ mm.
6. Production capacity 20-35 bags per min depending on the sewing machine.



**SAR INDUSTRIES**

Plot No. 4/5/6/7, Tirth Bhoomi Industrial Park-2, Bakrol-Gatrad Road, Opp. Bricks Factory  
Village-Bakrol (Bujrang), Taluka Daskroi, Dist. Ahmedabad - 382430, Gujarat, India  
Ph.: 7201000662 | Mob.: +91 9376186526 / 9662043526 / 9376186513 | E-mail : sarindustries2011@gmail.com

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Bag Closing Threads**



**Leno Bags**



**Fibrillated Twisted Threads-Food Grade FIBC**



**Multifilament Twisted and AIM Yarn**

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- ◆ Excellent Brightness and Softness
- ◆ Various Deniers
- ◆ High Breaking Strength
- ◆ High GPD
- ◆ Custom Size and Packages
- ◆ Possibility of Anti-Dust Mite Treatment
- ◆ Possibility of Flame Retardant Additive
- ◆ REACH & RoHS Compliant

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Mail: [info@kalyanipolymers.com](mailto:info@kalyanipolymers.com) Website: [www.kalyanipolymers.com](http://www.kalyanipolymers.com)



## FOR SALE

SR. NO.	MACHINE NAME	QUANTITY
1	8 SHUTTLE CIRCULAR LOOMS- MAKE: - CIRWIND, MODEL-CSL 8/48	2 NOS
2	OMEGA 6 CIRCULAR LOOM STARLINGER MAKE	12 NOS
3	JAICO - 810 CIRCULAR LOOM JP MAKE	2 NOS
4	JAICO - 811 CIRCULAR LOOM JP MAKE	2 NOS
5	JAICO - 814 CIRCULAR LOOM JP MAKE	2 NOS
6	LINER PLANT- MAKE: - SUBHAM MAKE	1 NO
7	PRINTING MACHINE-4 COLOUR, MAKE: - JP, YEAR - 2004, CAPACITY - 80 MTR/MNT	1 NO
8	SEWING MACHINE- MAKE: - NEWLONG, MODEL: - DKN-3W	3 NOS
9	SEWING MACHINE- MAKE: - NEWLONG, MODEL: - DN-2HS	1 NO
10	SPARE PARTS OF NEW LONG SEWING MACHINE	---
11	LAMINATION PLANT - 4.3 MTR TANDEM JP MAKE	1 NO
12	LAMINATION PLANT - 5.2 MTR TANDEM JP MAKE	1 NO
13	LAMINATION PLANT - 1.6 MTR TURN BAR WINDSOR MAKE	1 NO
14	TAPE PLANT LOHIA MAKE LOREX - 1400 (OUTPUT 600 KG/HR)	1 NO
15	AUTO CUTTING & STITCHING M/C GOLDEN JASON MAKE - BCS)	2 NOS
16	WATER COOLED CHILLER 100 TR, 120 TR & 140 TR	1 NO EACH
17	AIR COMPRESSOR MAKE ELGI TS15120H (12 BAR)	1 NO
18	AIR COMPRESSOR MAKE ELGI E11-10 (9.32 BAR)	1 NO
19	AIR COMPRESSOR MAKE ELGI E37-10 (9.5 BAR)	1 NO
20	AIR COMPRESSOR MAKE ELGI GNFE670079 (19.8 BAR)	1 NO
21	AIR COMPRESSOR MAKE ELGI E 55C-10 (290 CFM)	1 NO
22	AIR COMPRESSOR MAKE ELGI E G22-8.5 (135.96 CFM)	1 NO
23	AIR COMPRESSOR MAKE ATLAS GAE 18 (9.0 BAR)	1 NO
24	AIR COMPRESSOR MAKE ATLAS GAE 18 (8.75 BAR)	2 NOS
25	AIR COMPRESSOR MAKE ATLAS GAE 11 FF (70.98 CFM)	1 NO
26	MANUAL PRINTING SINGLE DRUM 770 MM WIDTH JP MAKE	1 NO

ALL THE MACHINES ARE IN EXCELLENT WORKING CONDITION.

PLEASE CONTACT:

# JAI CORP LIMITED

**DINESH PALIWAL**

(M) +91 9376333949

E-MAIL: [dinesh.paliwal@jaicorpindia.com](mailto:dinesh.paliwal@jaicorpindia.com)



## Product Detail

Cheese pipes are used in large numbers in woven sacks unit to wind/warp bobbins. This inexpensive item of often escapes the attention that is deserved while procurement.

Using our developed technology, We provide you

- ✓ Highly polished, mirror like finish inside & outside the pipe.
- ✓ Accurate Size & roundness. Inaccurate size causes slippage or seizure on the winding spindle.
- ✓ High Tensile Strength for Long Life.
- ✓ Advance Powder Coating both, inside and out side. It is usually used to create a hard finish that is tougher & thicker than different coating.
- ✓ 193 grams pipes with high tensile strength for saving power consumption and maintenance of Cheese Winder.



## Contact Detail

☎ +91 98310 29551 / 98316 32512

✉ sachin@skeco.in,  
s\_k\_enterprises@yahoo.com

🌐 [www.skeco.co.in](http://www.skeco.co.in)

📍 11, Kishan Lal Burman Road, Hanuman Tower  
Bandhaghat Howrah 711106 (WB) India

## Company Detail

**S.K. Group** was promoted by *Late Sitaram Agarwal*. The company was setup in 1986 at Kolkata, initial emphasis on manufacturing Cheese pipe. We are pleased to introduce Ourselves that we are leading manufacturer and exporter of **SK Brand Cheese pipe**. Technology, Quality, Innovation and Customer satisfaction are the four pillars of SK philosophy. We have been an established and popular company with an excellent track record for the best customer satisfaction. We have never compromised on the quality and the services provided to the customer. We believe in keeping the customers happy and providing them with products at a very competent price. We have an excellent staffs who will guide you with their best ideas by keeping in constant touch with your company and informing about the market trends.

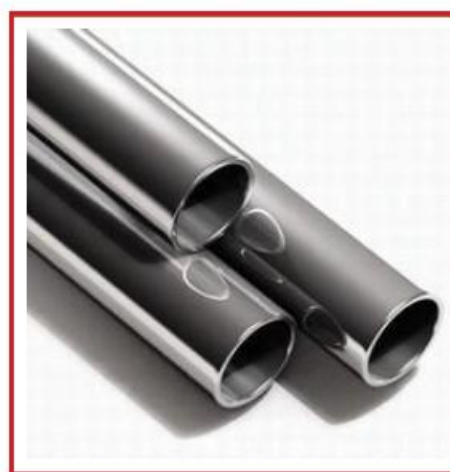
We assure you peace of mind in terms of **Quality Products, Competitive Rates & Best Service** while dealing with us

## Points To Keep In Mind Before Procurement Of Cheese Pipe. (Depends Upon Winder)

- 1) **Weight:** Should be between 195 gms to 280 gms per pc. (appx)
- 2) **Inner Dia:** Must be finished smooth & must be accurate in size & roundness. Inaccurate size and welding projection causes slippage or seizure on the winding spindle. It also causes damage to the holder components.
- 3) **Thickness:** should be that it gives optimum strength to pipe. Usually 1 mm to 1.5 mm thickness pipe is adequate.
- 4) **Strength:** The cheese pipe is subjected to high loop stress during winding and storage. The stress is due to two factors, the winding tension & the shrinkage tension. The adjustment of the cheese winder controls the winding tension and the latter is control by stabilizing adjustment of the tape plant. It is necessary to know in details the roles played by both kinds of tensions in the event of failure of pipe.



Grade	Description	Outer Dia. (mm)	Inner Dia. (mm)	Length (mm)	Weight (grams) ± 5grams	Tensile Strength		
						Mpa.	Vpn.	Kgs/m m <sup>2</sup>
H	High Tensile Cheese Bobbins	37	35	218	195	529	167	54
H Supreme	High Tensile Cheese Bobbins	37	35	218	195	1362	431	139
H power	High Tensile Cheese Bobbins	38	35	218	260	578	183	59
H power Supreme	High Tensile Cheese Bobbins	38	35	218	260	784	248	80
H Lit	High Tensile Cheese Bobbins	36.8	35	218	160	1558	493	159



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**S.K. Engineering Co.**  
**S.K. Exports Pvt. Ltd.**

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**H-Supreme 195 ± 5 Grams**

High Tensile Strength  
Low Power Consumption  
Mirror Like Inner Finish  
Friendly Handing  
Black Coating  
Super Enamel  
Available in Black or Plain

**H- 195 ± 5 Grams**

Cost Effective  
Mirror Like Finish  
Light Weight  
Available in Black or Plain

**H- lit 160 ± 5 Gramas**

High Tensile Strength  
Low Weight  
Low Power Consumption  
Super Enamel  
Mirror Like Inner Finish  
Steel Pipe of Aluminum  
Weight

**H- Power 260 ± 5Grams**

In Build Strength  
Cost Effective  
Steel Surfaced OD

# IOT

SENSE | MONITOR | ANALYSE

## Connectivity

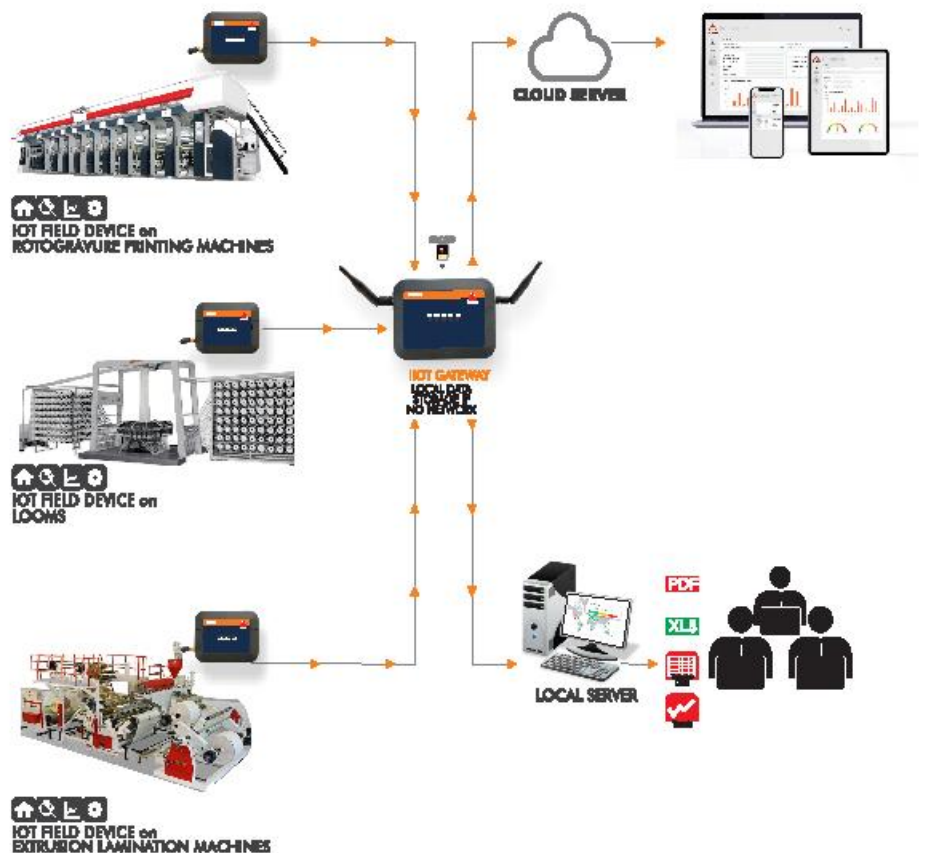
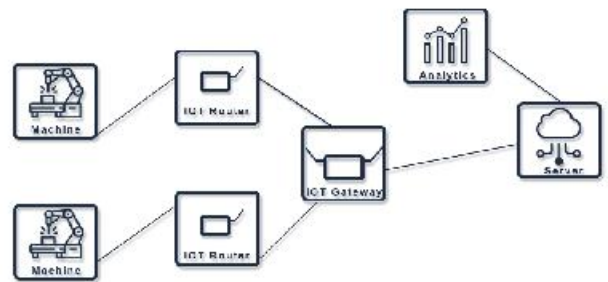
Allowing users to log and analyze key performance indicators such as OEE, Alteem's Dashboard Portal is at the heart of connected services. Showing historical data and generating reports, it allows users to gain insights to produce real operational improvements, and can be used remotely via laptops and smart phones.

## Remote Monitoring

Remote Monitoring provides live data of all connected machines, including average speeds, production output, uptime, downtime, energy consumption, job planning, and much more. This data can then be used to improve operations and enhance productivity.

## Downtime Monitoring

Downtime monitoring improves overall production efficiency by giving live and historical data of the machines to make sure they are performing as per the required capacities.



The Gateway can be installed directly on the machine.

**DATA  
ACQUISITION**

**DATA  
MANAGEMENT**

**ADVANCED  
ANALYSIS**



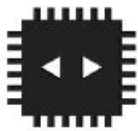
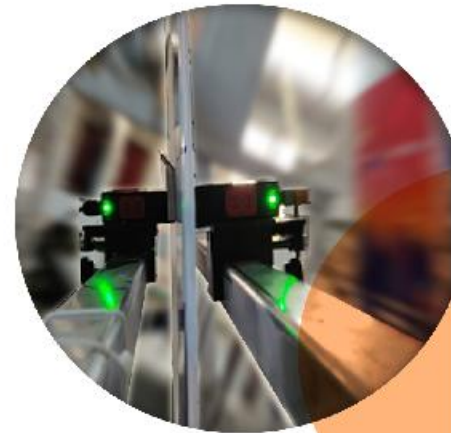
**Manufacturer & Designer of Web Control Systems**  
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High Court, S.G. Highway, Ahmedabad-380060(Gujarat)  
Phone: +91-9662164747, 9723372233  
E-mail: sales@alteem.com



## Automatic B2B Registration Control System

### ABR -400

Achieving Precise Alignment: Front and Back Mark Matching in Extrusion Lamination Machinery



High Speed  
Embedded Board



Automatic Search  
for Registration Mark



7 inch  
Touch Screen

## Back To Back Window Matching System

### ARC -400

Achieving Seamless Front and Back Window Alignment in Lamination Machine



**"Highest Accuracy 0.05% & 40% ROI"**



## Gravimetric Dosing Mixing System

- 6 Components dosing and mixing.
- Complete Modular Concept – anything can be fitted anywhere
- No Tool Concept – dismantling without tools
- Biggest size mixer having 3 batches mixes together
- 100 Recipe storage with password protection
- Batch History and Consumption Records



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## **COST-EFFECTIVE WORLD CLASS PRODUCTS.**

### **PRODUCTS**

- Black & White Masterbatch
- Color Masterbatch
- UV Masterbatch
- Optical Brighteners
- Anti-Static Masterbatch
- Anti-Block Masterbatch
- Antimicrobial Masterbatch
- Anti-Oxidants

### **TAILOR MADE FOR ANY COLOR DEVELOPMENT.**

### **APPLICATIONS**

- Woven Sacks & for AD Star Fabrics
- Leno Bags
- Non-Woven Fabric
- Roto Moulding
- Injection Moulding
- HDPE Pipes/Deep Irrigation Pipes
- Multi-layer and Mono Layer films
- Mulch film
- LDPE/LLDPE/PP Lamination
- Shade nets



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### **CORPORATE & REGD.OFFICE**

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Kolkata - 700 157

Ph: +91 33 2573 6028/1484/4061 9098 | Mob: +91 9883 856 774 / +91 9831 839 138

Email: [sales@swastikplastoalloys.com](mailto:sales@swastikplastoalloys.com) | Web: [www.swastikplastoalloys.in](http://www.swastikplastoalloys.in)

CIN: U25200WB2008PTC126984





# TAPE EXTRUSION LINE

Production Capacity : 150 to 900 Kg/Hr



For Manufacturing PP/HDPE Flat Tapes to Produce Woven Sacks, Tarpaulin, Jumbo Bags (FIBC), Ropes, Stitching Threads etc.



Tape Winder Inverter / Electronic



Jumbo Winder Fibrillated Tape



Auto Doffing Tape Winder

## OutPut



Baler Twines



PP/HDPE Tapes

## CIRCULAR WEAVING MACHINE

4, 6, 8, 10 & 12 Shuttle Circular Weaving Loom



PP/HDPE Fabric Rolls



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CONVERTING | RECYCLING | STRAPPING | CAST FILM LINE | MONOFILAMENT

Corporate Office

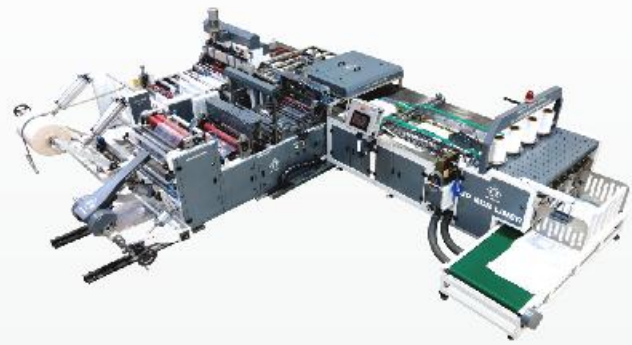
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**EXTRUSION COATING MACHINE**  
Die Width from: 900mm to 6000mm



**AUTOMATIC BAG CUTTING,  
STITCHING & LINER INSERTION LINE**



**4000mm 4 COLOUR  
FLEXO PRINTER  
for Wrapping  
Fabric / Tarpaulin**



**PLASTIC RECYCLING MACHINE**  
Output Range: 100-450 Kg/Hr  
Suitable for: PP, BOPP, HDPE, LDPE & HIPS



**PE/PP MONOFILAMENT LINE WITH  
COP WINDERS /DUNLINE PLANT**



**PP/PET STRAPPING LINE**  
Available Strap Sizes: 9, 12, 15 & 19mm



**J P EXTRUSIONTECH**

SINCE 1987



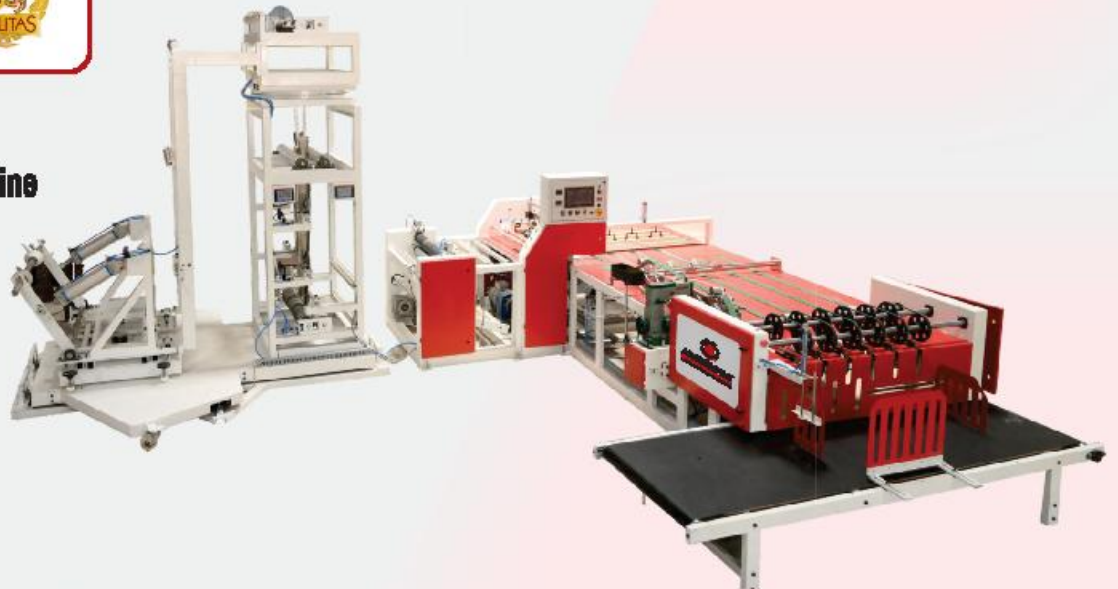
ISO 9001: 2015



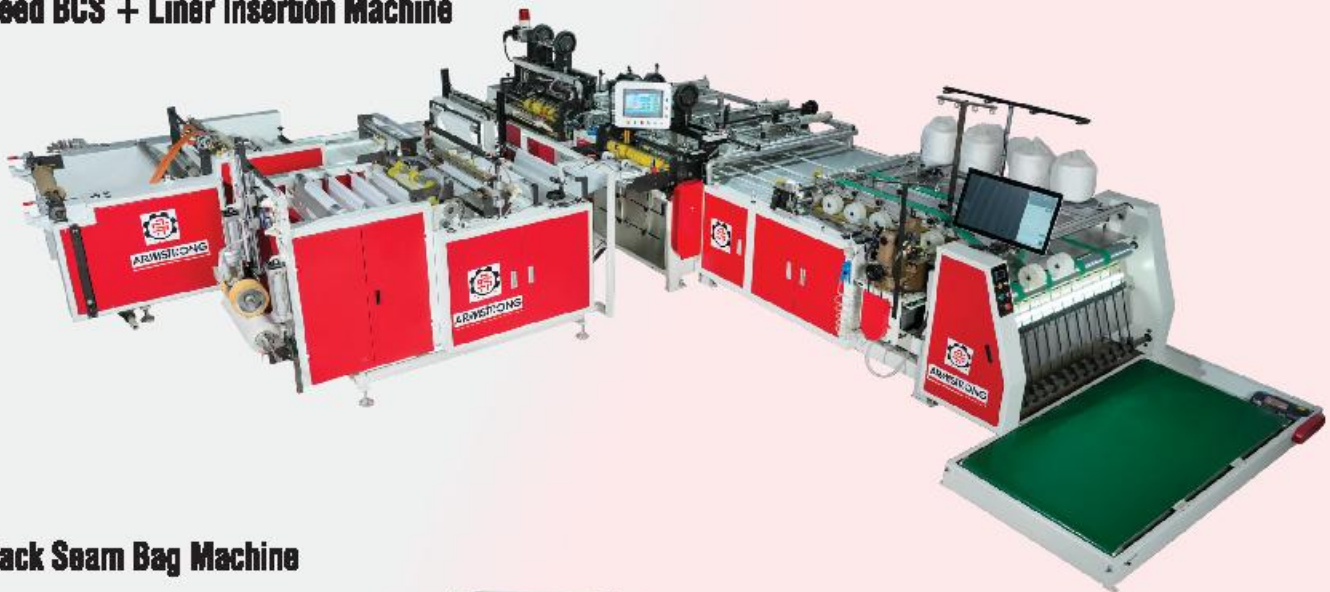
# Manufacturer & Exporter of **WOVEN SACK**

## High Speed L-Type BCS Machine with Twist Gusset

PP/HDPE Woven Bag Cutting & Stitching Machine



## High Speed BCS + Liner Insertion Machine



## Tuber Back Seam Bag Machine



High Speed Automatic Machine for Back Seam Glue Based Bag for BOPP Laminated Woven Bags with Gusset Unit Inbuilt.

SINCE : 1982



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### Factory :

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# & FLEXIBLE PACKAGING BAG MAKING MACHINERY

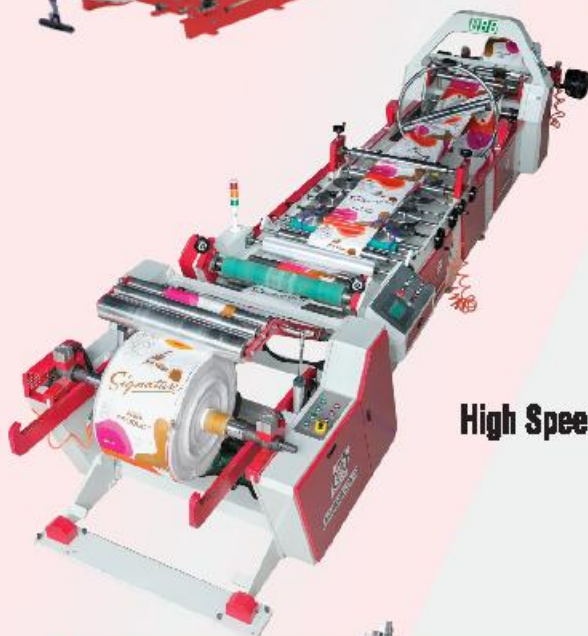
**PINCH** Fully Automatic  
**tek-40** Conversion Line



**Ultrasonic Hemming Machine**



**High Speed Gusset Machine**



**ORSAN**  
MPS



4000H



SS 3000-2H



4700-2 **Specially for BCS line**

**JUKI** LU 1510-N



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# Edge Hardened Steel Cheese Tubes

**HIGH STRENGTH AREA  
WITH REQUIRED DUCTILITY**  
(Resistance to compression)



**SUPER HIGH STRENGTH AREA**  
(Resistance to Impact)

## ADVANTAGES

- Provides resistance to deformation/dents due to handling.
- Life of the cheese pipe is improved.
- Cost of lifting the dents and removing deformation is avoided.
- The 'Per Cycle Cost' of cheese pipe is drastically reduced.

Size  
**37mm x 35mm x 218mm**



**SAMRUDDHI ENGINEERING** 'SIDDHI HOUSE' 6, Virkunj Society, Nr. Vidyanagar School, Usmanpura, Ahmedabad, Gujarat, INDIA.

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E-mail: [samktg@siddhiindia.com](mailto:samktg@siddhiindia.com) | [saexp@siddhiindia.com](mailto:saexp@siddhiindia.com)

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FEB 5-10

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TO GROW?**



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Redefining  
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Our Next Generation ***lamiRex*** Series offers Advanced coating and laminating lines designed for uniform coating with excellent adhesion, also offers outstanding flexibility and allows for endless coating and laminating of a wide range of substrates such as woven fabric of PP or PE, paper, BOPP film and nonwoven. Because of its double wide layout, tubular fabrics are coated on both sides in one go.

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# High Speed Universal Processing

Up to 250m eter/min speed  
Excellent coating adhesion  
Uniform Coating thickness  
Low energy consumption



**Strong Coating Adhesion**



**Uniform Coating**



**Auto Changeover**



**Low Energy Consumption**



**Operator Friendly**



**High Speed Working**



**Nonstop Operation**



**Simple Maintenance**



**Most Efficient Operation**

## **lamiRex** >>>>>

- >> **BX Series**  
Extrusion Coating Lines for Bags and Sandwich Lamination
- >> **WX Series**  
Extrusion Coating Lines for Tarpaulin, Wide fabric, FIBC (Jumbo) & more
- >> **CX Series**  
Multi Extrusion Coating Lines - CoEx
- >> **TX Series**  
Tandem Extrusion Coating Lines

Working speed  
**upto 250 m/min**

Working Width  
**upto 4500 mm**

Melting Capacity  
**upto 600 kg/hr**



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# LHS 200

## PARTS



S NO.	DESCRIPTION	REF. NO.
1.	V GUIDE ROLLER	11130853840
2.	GUIDE ROLLER	11130863830
3.	V GUIDE ROLLER S/ASSY	11157926300
4.	GUIDE ROLLER S/ ASSY	11157926400
5.	PRESSURE ROLLER SUB ASSY	11301351010 / 11130812640 11301351020 / 11301351000
6.	ROLLER BRACKET INNER	11130811830
7.	ROLLER BRACKET OUTER	11304487000 / 11130811840 11304487010
8.	RUBBER HOUSING	11130811790
9.	J HOOK CERAMIC 7MM	11157007100
10.	SPRING D0.5 (WINDER-20-4)	11124030430





S NO.	DESCRIPTION	REF. NO.
1.	TG WITH BEADING CERAMIC - C/CE	11130880680
2.	TG WITH CERAMIC 2MM - C/CE	11157905400
3.	TG WITH CERAMIC 3MM - C/CE	11157903400
4.	TG WITH CERAMIC 4.5MM - C/CE	11157906800
5.	TG WITH CERAMIC 5MM - C/CE	11301583000
6.	TG WITH CERAMIC 6MM - C/CE	11130878420
7.	CAM FOLLOWER	11130541000 / 11130812280 11198010710
8.	SLEDGE	11304835000 / 11130857000 11198010779
9.	TIMING BELT 140XL050	12490100005
10.	SLEDGE GUIDE	11130885190
11.	OSCILLATING ROD	11130884940



## Launch of 13th Edition – IFTEX Industry Directory 2026

**Release: February 2026 | Event: PLASTINDIA 2026**

**Dear Industry Stakeholders,**

After the successful publication of the 6th to 12th editions of the Industry Directory (2003-2023), we are pleased to announce the launch of the **13th Edition of the IFTEX Industry Directory- 2026**, scheduled for release during **PLASTINDIA 2026**.

This edition will be more comprehensive, industry-friendly, and visually enhanced-serving as a valuable reference for manufacturers, suppliers, buyers, and entrepreneurs across the PP/HDPE Woven Sack (Raffia) sector and value chain of Woven Technical Textiles Industry.

### **DIRECTORY PARTICIPATION**

We invite all Members, Associate Members, Non-Members, Raw Material Suppliers, Machinery Manufacturers, Master Batch Producers, and other stakeholders to submit updated data for inclusion.

### **FREE LISTING INCLUDES:**

- Company Profile & Contact Details (Annexure I)
- Product Profile / Items Manufactured (Annexure II)

Only those who submit the forms will be listed.  
Last date for submission: **30th September 2025**

Major Raw Material and Machinery Manufacturers are encouraged to provide complete details of their Head Office, Regional Offices, and Branches for exclusive coverage.

### **ADVERTISEMENT OPPORTUNITY**

To support the cost of this extensive project and enhance visibility, we invite you to book advertisement space in the Directory. The 2023 edition received excellent feedback and served as a one-stop reference for buyers and entrepreneurs. The 2026 edition promises even greater reach and impact.

- Slots allotted on a first-come, first-served basis
- Submit artwork in CorelDraw or high-resolution PDF format
- Include payment confirmation with booking

### **PAYMENT DETAILS:**

Beneficiary Name	:	All India Flat Tape Manufacturers Association
Bank	:	HDFC Bank Ltd., Nehru Place, New Delhi – 110019
Account No.	:	50200109617553
IFSC Code	:	HDFC0001374
GSTIN	:	29AAATA1200C1ZN
PAN	:	AAATA1200C

We urge all members to contribute advertisements with their compliments to support this important initiative.

### **HOW TO PARTICIPATE**

1. Fill out Annexure I & II for free listing
2. Review Annexure III for advertisement options
3. Submit completed forms and advertisement artwork
4. If you require a Proforma Invoice please send e mail to [accounts@iftex.in](mailto:accounts@iftex.in)
5. Kindly send payment via NEFT/RTGS and any TDS deducted, please intimate via e mail to [accounts@iftex.in](mailto:accounts@iftex.in)

### **THANK YOU**

We look forward to your enthusiastic and valued participation and continued support. Please secure your listing and advertisement space early to avoid disappointment.

Yours sincerely,

For IFTEX (Formerly AIFTMA)

**Umesh K Anandani**  
Secretary



## ANNEXURE I – FREE LISTING FORM

### INFORMATION REQUIRED FOR 13TH EDITION INDUSTRY DIRECTORY 2026

1. Company Name / Sister Concerns / Flagship Company :  
Full Postal Address with Pin Code
2. Factory Address with Pin Code :
3. Name of Managing Director / CEO :  
Year Facility Established :
4. Representative Details:
  - o Landline (STD Code) :
  - o Mobile Number :
  - o Email ID :
  - o Alternate Email ID :
  - o Website :
5. Manufacturing / Product Details :
6. Membership Status:
  - ☐ Member    ☐ Associate Member    ☐ Non-Member

## ANNEXURE II – PRODUCT PROFILE

### ACTIVITIES / ITEMS MANUFACTURED (Please Tick ✓)

S.No	Product Range	Tick
1	HDPE/PP Woven Sacks (with/without lamination)	<input type="checkbox"/>
2	Stitching, Supplying, Trading Units	<input type="checkbox"/>
3	Jumbo Bags Manufacturers	<input type="checkbox"/>
4	Leno Bags Manufacturers	<input type="checkbox"/>
5	Paper Laminated Bags	<input type="checkbox"/>
6	Laminations	<input type="checkbox"/>
7	Tarpaulins	<input type="checkbox"/>
8	Rachael / Agri Shade Nets	<input type="checkbox"/>
9	Geo-Textile	<input type="checkbox"/>
10	Reverse Printed Laminated Woven Sacks	<input type="checkbox"/>
11	Waste Reprocessing & Granules	<input type="checkbox"/>
12	Raw Material Manufacturers	<input type="checkbox"/>
13	Raw Material Traders / Agents	<input type="checkbox"/>
14	Master Batches / Pigments / Fillers	<input type="checkbox"/>
15	Machinery & Equipment Suppliers	<input type="checkbox"/>
	(a) Tape Extruder	<input type="checkbox"/>
	(b) Lamination Machine	<input type="checkbox"/>
	(c) Circular Looms	<input type="checkbox"/>
	(d) Cutting Machines	<input type="checkbox"/>
	(e) Stitching Machines	<input type="checkbox"/>
	(f) Baling Machines	<input type="checkbox"/>
	(g) Printing Machines	<input type="checkbox"/>
	(h) Other Equipment & Inputs	<input type="checkbox"/>
16	Spare & Accessories (Specify)	<input type="checkbox"/>
17	Printing Inks	<input type="checkbox"/>
18	Rubber Stereos / Photo Polymer Blocks	<input type="checkbox"/>
19	Sewing Threads / Yarns	<input type="checkbox"/>
20	Consultancy Services	<input type="checkbox"/>
21	Miscellaneous (Specify)	<input type="checkbox"/>
22	Exporters (with 3-year starts: 2022–25)	<input type="checkbox"/>
23	Other Details (Specify)	<input type="checkbox"/>



Plastics Automation



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AGB-10/25

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**Launch of  
IFTTEX**



**13th Edition**

**INDUSTRY  
DIRECTORY  
2026**

**Releasing  
during  
PLASTINDIA  
2026**

**Block your space for paid advertisement  
(Advertisement Tariff will be sent shortly)**

**Welcome for FREE LISTING  
in INDUSTRY DIRECTORY 2026**

**Rush your details to :**

**INDIAN FEDERATION OF WOVEN TECHNICAL TEXTILES  
(Formerly AIFTMA)**

**No.213, Richmond Tower, No.12, Richmond Rod, Bengaluru-560025  
Mob: 6360092285, E-mail: [accounts@iftex.in](mailto:accounts@iftex.in),**

## HURRY UP FOR BOOKING OF ADVERTISEMENT

### TARIFF FOR 13<sup>TH</sup> EDITION IFTEX INDUSTRY DIRECTORY'2026

Advertisement Type	Size	Rate (INR)
Front Outer Cover Page	3/4 Page - 18 cm x 15 cm	<b>Rs.2,50,000</b>
Front Inner cover Page	Full Page - 21 cm x 28 cm	<b>Rs.1,25,000</b>
Back Outer Cover Page	Full Page - 21 cm x 28 cm	<b>Rs.1,25,000</b>
Back Inner Cover Page	Full Page - 21 cm x 28 cm	<b>Rs.1,00,000</b>
Two Page Multi Colour	Full Page - 36 cm x 24 cm	<b>Rs.75,000</b>
Single Page Multi Color	Full Page - 18 cm x 24 cm	<b>Rs.45,000</b>
Half Page Multi Colour	Half Page - 18 cm x 11.5 cm	<b>Rs.23000</b>
Single Page Two Colour	Full Page - 18 cm x 24 cm	<b>Rs.20,000</b>
Half Page Two Colour	Half Page - 18 cm x 11.5 cm or 8.5 cm x 24 cm	<b>Rs.10,000</b>
Single Page Black & White	Full Page - 18 cm x 24 cm	<b>Rs.16,000</b>
Half Page Black & White	Half Page - 18 cm x 11.5 cm or 8.5 cm x 24 cm	<b>Rs.10,000</b>

- Note:**
- Artwork must be in CorelDraw or high-resolution PDF format
  - GST @ 5% applicable on tariff amount
  - Slots allotted on first-come, first-served basis
  - Rates are net and payable in full

#### **Advertisement booking contact :**

**Aruna – 6360092285, E-mail: [accounts@iftex.in](mailto:accounts@iftex.in)**

**Umesh Kumar Anandani – 9811203853, E-mail: [sg@iftex.in](mailto:sg@iftex.in)**



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