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President's Message

Dear IFTEX Members,



As we enter a new financial year, it is my honour to address the **Indian Federation of Woven Technical Textiles (IFTEX)** and acknowledge the remarkable Growth and Collective Progress within our Industry. Your continued dedication is a driving force behind the sector's upward trajectory.

Industry Growth & Market Potential

India's Woven Technical Textiles sector has demonstrated robust momentum, propelled by increasing market demand and strategic government initiatives positioning India as a global hub.

Key Growth Highlights:

- Annual Growth Rate: Currently at 8–10%, with projections indicating growth of 10–15% over the next five years.
- Export Performance: India has emerged as a leading exporter mainly exporting to USA, Europe, Africa and Middle East with exports expected to grow at 10–12% annually.

Expanding Membership & Strengthening Collaboration

As we broaden our industry footprint, **member engagement** and **collaboration** are more crucial than ever. IFTEX has played a pivotal role in uniting stakeholders, advocating policies, and driving industry-wide cooperation.

Membership Growth Initiatives:

- Targeted Outreach: We aim to expand our network to include Small, Medium and Large Processors as primary IFTEX members.
- Policy & Market Advocacy: IFTEX will continue its active representation on policy matters and champion the Make in India initiative to position India as the global sourcing destination for Woven Technical Textiles.

- Raw Material Coordination: We are committed to building synergy with raw material manufacturers for collective growth of the industry.
- Standards & Quality: IFTEX supports and adherence to Indian Quality Standards, and will advocate for necessary revisions to ensure the standards remain practical and industryaligned.

Strengthening Our Collective Impact

I urge all members to help **expand our membership base** to bring in diverse perspectives that will further strengthen our federation. Let us actively participate in IFTEX initiatives, foster collaboration, and shape a sustainable and dynamic future.

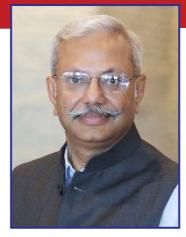
Innovation and Technology remain at the core of our evolution. From **advanced materials** to **smart textiles**, we are committed to supporting **R&D initiatives** that cater to both Domestic and International Markets. Sustainability and Recycling will be the core for our strategy, as we work towards embedding Environmental Responsibility into the foundation of our industry's growth.

Let us continue to innovate, collaborate and propel India's Woven Technical Textiles industry into a new era of excellence. I encourage each of you to subscribe to our annual membership and help build a stronger, united and progressive Woven Technical Textile Ecosystem.

Wishing you all a successful and inspiring year ahead.

Warm regards,

K.R. Padmaja Reddy President, IFTEX



Vice President's Message

Dear Members, Industry Colleagues and Valued Partners

As we welcome the vibrant month of April, it is with great enthusiasm that I reach out to you through the latest edition of our IFTEX Monthly Magazine. This issue not only symbolizes the arrival of a new financial year but also invites us to reaffirm our collective commitment to innovation, sustainability, and inclusive growth in the woven technical textiles sector.

Over the recent months, our industry has witnessed a noteworthy uptick in demand—particularly in the segment of industrial and agricultural packaging. Whether it is food grain bags, fertilizer sacks, or cement packaging, the upward momentum is being fueled by a combination of enhanced infrastructure activity and optimistic forecasts for a bountiful monsoon. At IFTEX, we take immense pride in leading this evolving landscape, showcasing the strength and versatility of woven technical solutions that serve as critical enablers across diverse sectors.

Our Federation remains steadfast in its mission to foster knowledge-sharing, promote best practices, and advocate for progressive policies. In the months ahead, we aim to intensify our dialogue with policymakers and industry stakeholders, especially on pivotal issues such as BIS standards, Extended Producer Responsibility (EPR), and expanding the scope for food grain packaging. Ensuring a supportive regulatory framework will be key to unlocking the full potential of our industry.

I would also like to extend my heartfelt gratitude to our dedicated members, editorial contributors, and partners who continue to enrich our collective journey with their insights and passion. Your efforts inspire us to dream bigger and work harder toward shaping a resilient and forward-looking future.

Let us continue weaving strength, purpose, and innovation into every fiber of our progress.

Warm Regards,

Dr. Prakash Kumar Khemani

Vice President Indian Federation of Woven Technical Textiles (IFTEX)



Minutes of the Management Committee Meeting Indian Federation of Woven Technical Textiles (IFTEX)

Date: 26th April 2025, Time: 2:30 PM at Crowne Plaza Hotel, SG Road, Ahmedabad

The Management Committee Meeting of the Indian Federation of Woven Technical Textiles (IFTEX) was convened on the 26th April 2025 at 2:30 PM at Crowne Plaza Hotel, SG Road, Ahmedabad. The meeting was chaired by Smt. K. R. Padmaja Reddy, President, and conducted in accordance with the notice dated 05 April 2025.

Agenda

1. Welcome and Opening Remarks

Smt. K. R. Padmaja Reddy welcomed the members of the Management Committee and called the meeting to order. She expressed gratitude to all members for their presence and initiated the proceedings.

The attendance sheet, signed by all members present, is annexed to these minutes for records.

2. Approval of Management Committee Minutes

To review and approve the Management Committee Meeting Minutes dated 10 January 2025 held at Hotel Park Hyatt, Hyderabad. The MC minutes were approved and the motion was proposed by Mr. Anup Gopalka and seconded by Mr. Sirajuddin.

3. Update on MOEF and CPCB Guidelines

Dr. Prakash Kehemani gave an update on the mandate of 10% usage of Recycled Plastic Material from 01 April 2025 by CPCB and MOEF.

- Mr. Prakash Ji updated that there is a requirement of 2,80,000 MT of Recycled Material per annum for Raffia Sector to fulfil the mandate of 10% blending as the consumption of Raffia Grade material per annum is approximately 28,00,000 Tonnes. This large quantum of Recycled Material is unavailable in the market and with the Polymer Suppliers due to which it is difficult to fulfil the 10% Recycled Material blending mandated by MOEF.
- + Polymer Suppliers have written to the Ministry and shared their challenges of unavailability of Recycled Polymer Material and the same has also been conveyed to IFTEX.

- + IFTEX has proposed for a BIS Standards for Recycled Material to maintain uniformity in specifications of the Recycled Material. This not only helps in having a defined quality for Recycled Material it also helps to bring about a more uniform price for Recycled Material which today ranges from Rs. 65/- to Rs. 120/- per Kg.
- The President along with Mr. Prakash Khemani Vice President and Secretary Mr. Umesh Kumar have met the Joint Secretary MOEF and expressed the industry's concern on the above matter.
- + As on date the Ministry has not provided any information regarding the postponement of the above guideline. Awaiting information from MOEF and CPCB in this regard.

4. Update and discussion on Food Grain business and recent tenders floated on GEM Portal

Smt. K R Padmaja Reddy shared those 3 tenders have been floated recently on the GEM Portal, subsequently a dilution letter has been issued by the Food Ministry for 12,000 bales from Rajasthan state and 70,000 bales from Haryana State. A total dilution of 82,000 bales has been received so far from the ministry. We look forward to on time supplies for the current PP/HDPE bag requirement.

- + The Management Committee has followed up with the Food Ministry for the proposed Dilution and with GEM for the Tenders. In-Person meetings have been held in New Delhi with the concerned authorities which were attended by Mr. Vijay Dalmia and Mr. Varun Bathwal.
- + These current requirements of PP/HDPE Food Grain Bags have come due the sudden shortage of Jute Bags and short delivery period.
- + It was suggested that the industry must make a representation for continuous orders of HDPE/PP Food Grain Bags year-round, since there are frequent shortages of Food Grain Bags which creates tremendous pressure on the industry to meet this demand.
- + This will help manufacturers unify and make the HDPE / PP bags business flourish.

5. A Brief Update and discussion on BIS Standards by Dr Prakash Kumar Khemani

- Merger of BIS standards of Food Grains Bags (50 & 30 kgs) IS 14887: 2014 & IS 16208: 2015 has been proposed with providing all the data and information required for the proposed merger. Tremendous effort has been put from IFTEX for merger which is in active consideration.
- + The proposed study on Filler has been approved by BIS wherein the Raw Material was to be provided by the Polymers Manufacturers and the samples to be manufactured by IFTEX. Since the Polymer manufacturers have denied to provide Raw Material for the Study IFTEX has volunteered to supply the same to ensure the study is undertaken.
- + Revision of standards due to usage of 10 % RP in Fertilizer and Polymers Bags IS 9755; 2021 has been discussed in TXD23 Meeting held on 27 February 2025.
- + Revision of Strength, Seam Strength and Weight of Ink in PP Cement Bag and Block Bottom Bag are been actively persuaded by IFTEX.

- + The draft proposing 2 options mainly 2.5 MM tape and 3 MM tape in the construction of Polymer Bag is in wide circulation.
- + With the effort of IFTEX Quality Control Standards (QCO) has been deferred for more than 18 months with the implementation schedule now set for 06 June 2025 this year for IS 11652:2017 PP Cement and IS 16709: 2017 Block Bottom Bags.
- + IFTEX has proposed BIS Standard for Recycled Polymer to maintain uniformity in specifications of the Recycled Material. This helps in having a defined quality for Recycle Material.
- + The committee acknowledge the fact that Sustainability comes with the cost and its not a cost cutting mechanism. It was suggested to practice Sustainability and Circular Economy.

6. Brief discussion and update on Tariffs imposed by USA and the effect on exports by Hans Agarwal.

- + Currently there is no tariff for 90 days. Mr. Alpesh Patel Vice President expressed that India will be in an advantageous position compared to other competitors like Thailand and Vietnam as the Tariffs on those countries are higher than our country.
- + Mr. Hans Agarwal sees a great opportunity in exports for our industry in-spite of tariffs being imposed as the Raffia sector is dominated by India. He suggested that we wait and watch the policy unfold in the future.

7. Discussion on shifting of classification of Woven Technical Textiles from Plastics to Textiles from Chapter 39 to Chapter 63/54 under Ministry of Textiles.

It was suggested that Woven Technical Textiles primarily come under Textiles hence to evaluate to shift into chapter 63 (Textiles) from Chapter 39 (Plastics). We are a Woven Technical Textile and have changed our identity from AIFTMA to IFTEX for the very reason.

- It was suggested that we make efforts to move from chapter 39 Plastics under DCPC (Department of Chemicals and Petrochemicals) to chapter 63 or 54 to Textiles under the Ministry of Textiles.
- + Universally technical textiles are classified under chapters 61,62 & 63 of the HSN (Harmonized System of Nomenclature)
- + It was proposed to seek legal help and get a note prepared to evaluate the shift from Chapter 39 to Chapter 63.
- + It was suggested that we represent the matter to the cabinet secretary explaining the issues and get a directive issued by the Government.

8. Discussion on Membership Drive & Advertisement Revenue

The current subscriptions and advertisement revenue are shared below:

Receipts	TOTAL			
Membership subscription	4517000			
Magazine Advertisement	5113000			

Further discussions were undertaken to increase membership and advertising revenues IFTEX magazine.

9. Insights by Mr. Rajkumar Lohia on Recycling Opportunities in Woven Technical Textiles

- + The vision is for recycling, which is the next robust business line and India to become the Recycling hub of the World.
- + We have a very vibrant unorganised Recycling Community that needs to be recognised as an industry and the Municipal Corporations have to be galvanised into action for this activity.
- + The cost of PCR waste is more than Virgin Raw Material and needs to be gradually reduced
- + Lohia to develop an integrated recycling plant to facilitate recycling of Post Consumer Wate (PCR).
- + Lohia is developing machinery to automate the small bag manufacturing to capture various needs of shopping bags which is a huge market and opportunity for the industry.

10. Any other point with the permission of the chair.

It was decided to formulate a food grain committee to look into the business interests of Food Grain Bags.

Shri Anup Gopalka would help create the committee with the involvement of Shri Sanjay Jain and Shri Vijay Dalmia, Shri Varun Bathwal and any other members who can drive efforts towards the promotion of the food grain business.

11. Vote of Thanks

The meeting concluded with a vote of thanks proposed by President, Smt. K R Padmaja Reddy and a group photograph was taken.

K.R. Padmaja Reddy President Date: 10.05.2025



IFTEX Management Committee Meeting held at Crowne Plaza Hotel, Ahmedabad, Gujarat







IFTEX and The Poly Woven Charitable Association Glimpses of Industry Meeting at Crowne Plaza Hotel, Ahmedabad, Gujarat









IFTEX Times, April 2025



























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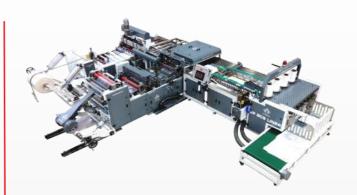
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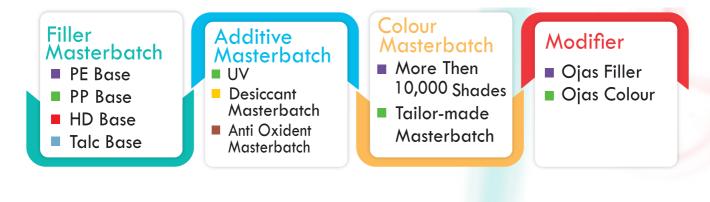
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Points To Keep In Mind Before Procurement Of Cheese Pipe. (Depends Upon Winder)

1) Weight: Should be between 195 gms to 280 gms per pc. (appx)

2) Inner Dia: Must be finished smooth & must be accurate in size & roundness. Inaccurate size and welding projection causes slippage or seizure on the winding spindle. It also causes damage to the holder components.

3) Thickness: should be that it gives optimum strength to pipe. Usually 1 mm to 1.5 mm thickness pipe is adequate.

4) Strength: The cheese pipe is subjected to high loop stress during winding and storage. The stress is due to two factors, the winding tension & the shrinkage tension. The adjustment of the cheese winder controls the winding tension and the latter is control by stabilizing adjustment of the tape plant. It is necessary to know in details the roles played by both kinds of tensions in the event of failure of pipe.

Grade	Description	Outer Dia. (mm)	Inner Dia. (mm)	Length (mm)	Weight (grams) ± 5grams	Tensile Strength		
						Mpa.	Vpn.	Kgs/m m²
н	High Tensile Cheese Bobbins	37	35	218	195	529	167	54
H Supreme	High Tensile Cheese Bobbins	37	35	218	195	1362	431	139
H power	High Tensile Cheese Bobbins	38	35	218	260	578	183	59
H power Supreme	High Tensile Cheese Bobbins	38	35	218	260	784	248	80
H Lit	High Tensile Cheese Bobbins	36.8	35	218	160	1558	493	159







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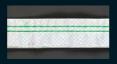
Sewing Machines For HDPE Woven Sacks Bags

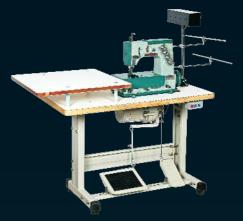


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ST - 6006 UDDR

Double Needle, Four Thread, **Chain Stitch Machine** with Upper and Lower Feed





ST - 802 VMC Two Needle, Four Thread **High Speed** Sewing Machine





ST-603 DR

Single Needle,` Plain feed Double Thread. **Double Locked** Chain Stitch Sewing Machine.



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3.	HEALD WIRE - 300 MM	11130603800	LSL6 36 BELTS / ACE 6
4.	HEILD WIRE (8040R)	11158254400	LSL8 / LS10 / LSL630 / NOVA8 / NOVA10 NOVA12 / NOVA82
5.	HEILD WIRE (8040R)	11131652100	LSL8



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2.		11411173000	
3.	BOBBIN FLANGE ASSY. DIA 35 (F 115) HS	11411089030	NOVA HS
4.	SIDE WASHER ASSY (DIA 35 X 230MM)	11164014700	LSL6 36 BELTS LSL6 30 BELTS / LSL610 LF
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5.	BOBBIN FLANGE ASSY. DIA 35X230 (F110)	11401889000	NOVA R-6
		11411272000	LSL6 36 BELTS LSL6 30 BELTS / LSL610 LF
6.	BOBBIN FLANGE ASSY. (DIA38 X 230)	11158927900	LSL620 LF / LSL630 LF / NOVA61 LF
7.	BOBBIN FLANGE ASSY. DIA 38X230 (F110)	11411019000	NOVA R-6
8.	BOBBIN FLANGE ASSEMBLY ID-32 TUBE 230	11158915500	NOVA 6 / LSL6 / ACE6 / NOVA 61 / LSL620 / LSL630
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Melt / Gear Pump deliver Pulsation free, accurate volume per revolution. It Ensures lowest flow variation in machine direction.

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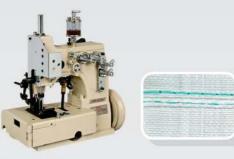
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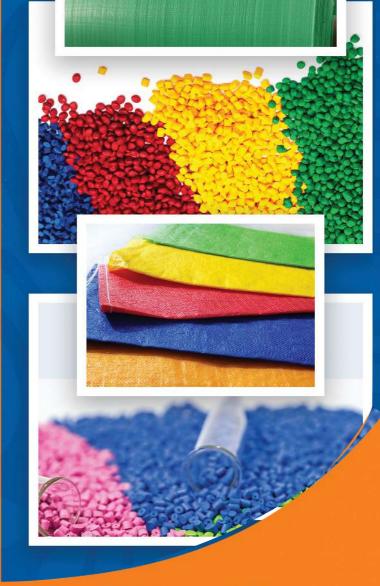
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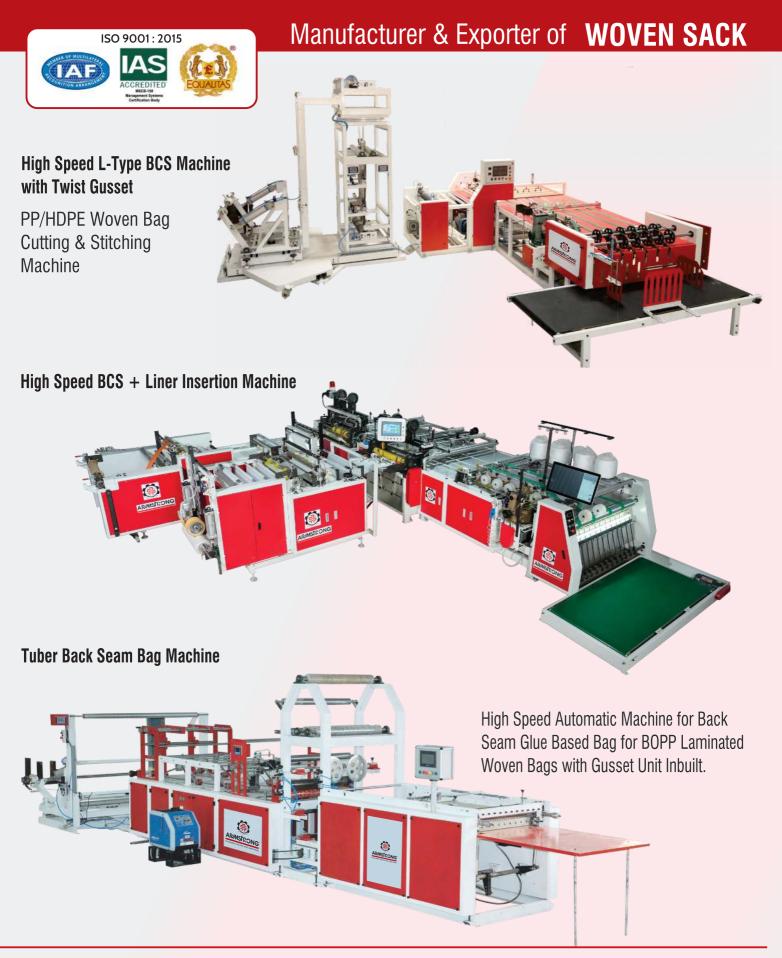
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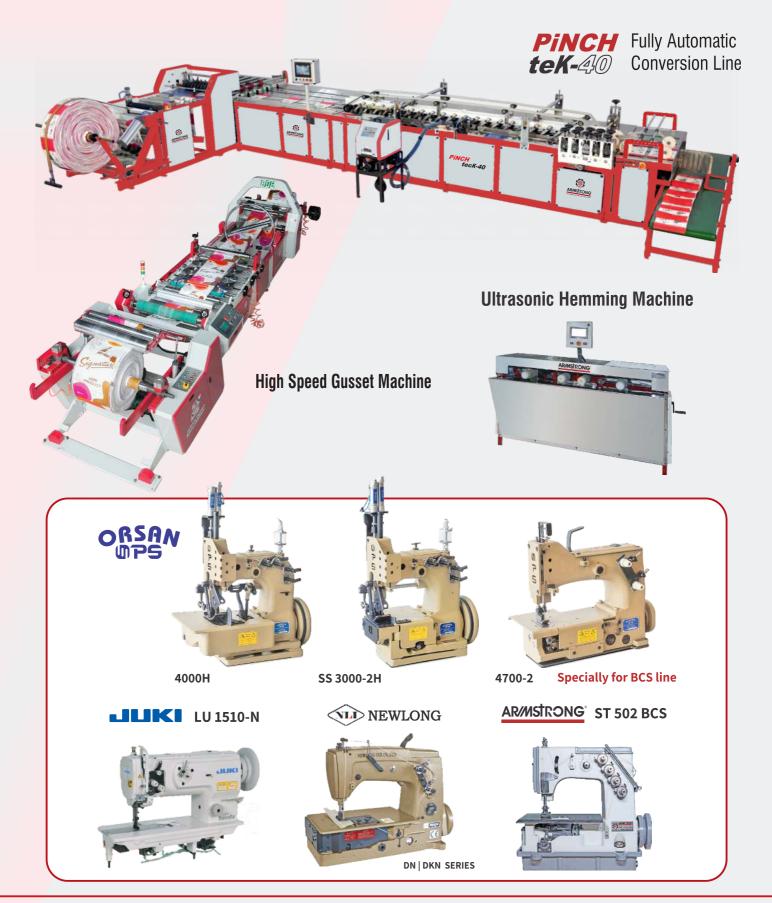


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FEATURES

- > Choice of printing both sides in 5+1, 4+2, 3+3 colour combinations.
- > A turret un-winder with facility to run the machine without stopping, while loading fabric rolls and unloading empty core
- > A surface winder, with provision to run the machine without stopping, while changing the wound fabric roll and placing fresh core.
- > An Edge Guiding System, with Ultrasonic Edge Sensor and Electric Actuator.
- > Chamber Doctor Blade System, with Ink Circulation System, shall be offered for all the stations, in lieu of Ink Roller System (Option)
- > Ceramic Anilox rollers with cells arranged at 200 to 300 lpi, with Special Mountings for Quick Changing (Option)
- > Tension Control System.
- > Page registration control adjustable manually to move the print drum radially.
- > Print drum Axial adjustment required using a hand wheel to adjust the printing
- > location axially marginally. (for about 30 to 40 mm)
- > Hot air blower system, for drying the ink.
- > Main motor with VFD and control panel to have all the controls in a HMI panel, with running hours meter and Energy meter.
- > The working width shall be 850mm and the machine speed shall be 100m/min, with a maximum repeat length of 1200mm. The Stereo Roller Mountings shall be with quick release provisions, to facilitate easy changing of Stereo Cylinders.
- > Two Air Shafts to mount 75mm cores for the Unwinding side and Two Air Shafts of the same core size, for the Winding Side shall also be provided (Option)
- > 1 Ton Electric Rope Hoist, mainly for lifting print drums on both sides.
- > Static Discharge Provision & Corona Treater to provide up to 42 Dynes Treatment (Option)



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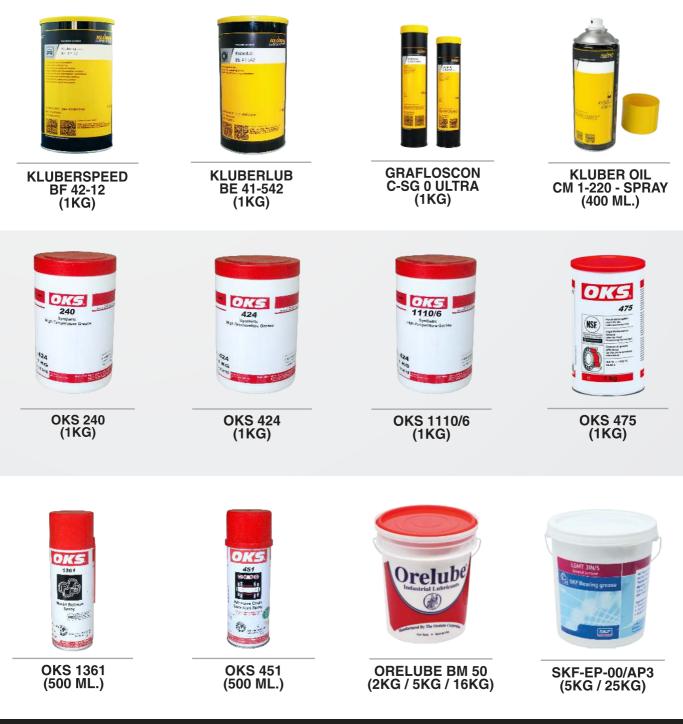
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Our Next Generation **lamiRex** Series offers Advanced coating and laminating lines designed for uniform coating with excellent adhesion, also offers outstanding flexibility and allows for endless coating and laminating of a wide range of substrates such as woven fabric of PP or PE, paper, BOPP film and nonwoven. Because of its double wide layout, tubular fabrics are coated on both sides in one go.

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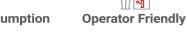
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Working Width upto 4500 mm Melting Capacity upto 600 kg/hr



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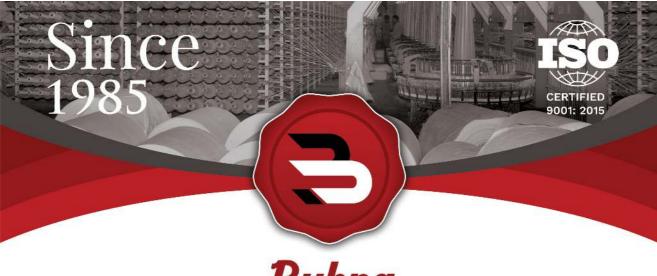
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SR. NO.	MACHINE NAME	QUANTITY
1	8 SHUTTLE CIRCULAR LOOMS- MAKE: - CIRWIND, MODEL-CSL 8/48	2 NOS
2	OMEGA 6 CIRCULAR LOOM STARLINGER MAKE	12 NOS
3	JAIKO - 810 CIRCULAR LOOM JP MAKE	2 NOS
4	JAIKO - 811 CIRCULAR LOOM JP MAKE	2 NOS
5	JAIKO - 814 CIRCULAR LOOM JP MAKE	2 NOS
6	LINER PLANT- MAKE: - SUBHAM MAKE	1 NO
7	PRINTING MACHINE-4 COLOUR, MAKE: - JP, YEAR - 2004, CAPACITY - 80 MTR/MNT	1 NO
8	SEWING MACHINE- MAKE: - NEWLONG, MODEL: - DKN-3W	3 NOS
9	SEWING MACHINE- MAKE: - NEWLONG, MODEL: - DN-2HS	1 NO
10	SPARE PARTS OF NEW LONG SEWING MACHINE	
11	LAMINATION PLANT - 4.3 MTR TANDEM JP MAKE	1 NO
12	LAMINATION PLANT - 5.2 MTR TANDEM JP MAKE	1 NO
13	LAMINATION PLANT - 1.6 MTR TURN BAR WINDSOR MAKE	1 NO
14	TAPE PLANT LOHIA MAKE LOREX - 1400 (OUTPUIT 600 KG/HR)	1 NO
15	AUTO CUTTING & STITCHING M/C GOLDEN JASON MAKE - BCS)	2 NOS
16	WATER COOLED CHILLER 100 TR, 120 TR & 140 TR	1 NO EACH
17	AIR COMPRESSOR MAKE ELGI TS15120H (12 BAR)	1 NO
18	AIR COMPRESSOR MAKE ELGI E11-10 (9.32 BAR)	1 NO
19	AIR COMPRESSOR MAKE ELGI E37-10 (9.5 BAR)	1 NO
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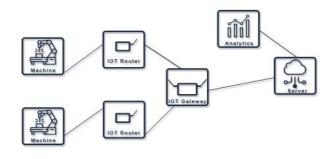
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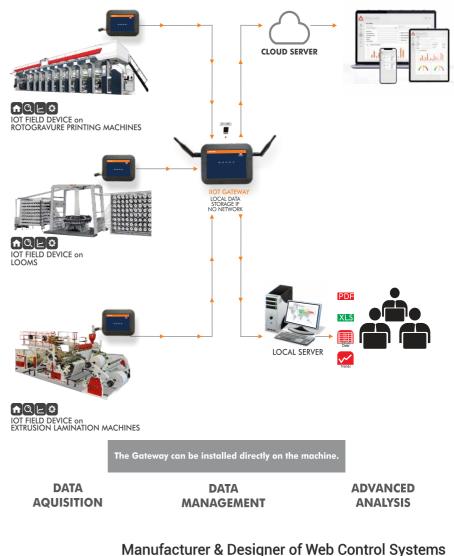
Remote Monitoring

Remote Monitoring provides live data of all connected machines, including average speeds, production output, uptime, downtime, energy consumption, job planning, and much more. This data can then be used to improve operations and enhance productivity.

Downtime Monitoring

Downtime monitoring improves overall production efficiency by giving live and historical data of the machines to make sure they are performing as per the required capacities.





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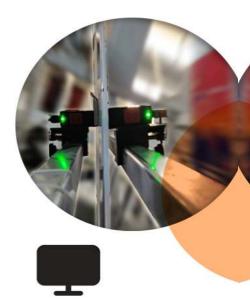




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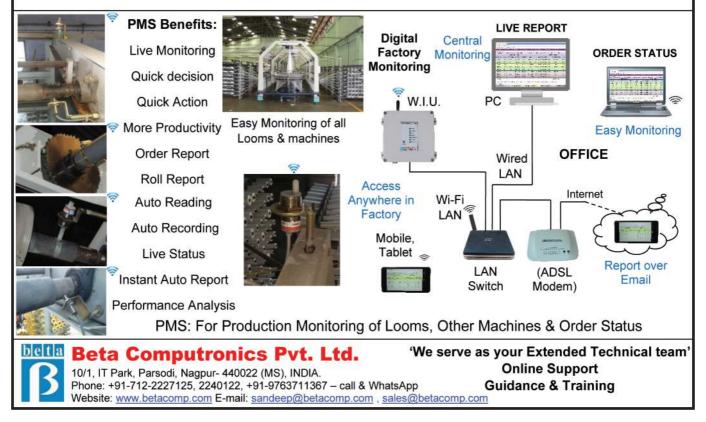


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 Contains 2 hot air blower of 0.5HP with 7.5 KW heater with PID installed Electric Panel.

Machine Size	Mixing Capacity
(L X B X H)in MM	Kg / 15 min
1000 X 1000 X 1000	150

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1. Heavy Duty Lazar cutting fabricated MS structure with fully automatic user friendly control system with 15HP connecting load with electric panel.

2. Machines consists of web guide, unwinding unit, cutting unit, feeding unit an efficient clipper system and a sewing machine with single and double folder.

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300, 305, 310 & 355 mm or required

Wire Size :

0.91 mm or required

End Loops : Open J, Oblong, Round & Open C

Eye Location : In centre or above centre

X = X		
Eye No.	Photo	Dimension in mm
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390R		8.0 x 4.2
420R		9.0 x 4.8
450R		10.0 x 6.3
8040R		8.0 x 4.0
440R		10.5 x 2.8
480R		13.5 x 7.5
65/0		6.5

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- Unified dashboard for monitoring one or multiple plants
- Confidentiality maintained for all raw material inputs
- Elimination of human errors in the blending process
- Simplified tracking of production data
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Editor & Publisher : Aruna

Owner and Place of Publication : Indian Federation of Woven Technical Textiles



213, Richmond Towers, 12, Richmond Road, Bengaluru - 560 025 Phone : 080 - 22234603, 6360092285 E-mail : accounts@iftex.in

Printed by : **Shreyas Creations Smt. Kalavathi V.K.** No. J 73, 2nd Cross, Anjaneya Block, Sheshadripuram, Bengaluru - 560 020 M : 84537 71784, E : kalashreyas70@gmail.com

- > The views expressed in this publication are not necessarily those of the Association.
- > This Association represents the Woven Technial Textile Manufacturers in the Country. All of them stand solidly behind it.
- > Ever since it was established in 1971, the Association has focused attention on the problems and difficulties faced by the Woven technial Textile Industry and has solved several of them.
- Members are requested to contribute articles on subjects that have a bearing on Woven technial Textile Industry in particular and PP / HDPE Industry in general. They will be published if they conform to the accepted standards. Letters to the Association and suggestions for improvement of this publication are welcome.
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